

7. ADJUSTMENT AND REPAIR

7-3-5 Adjustment of Accelerator Lever

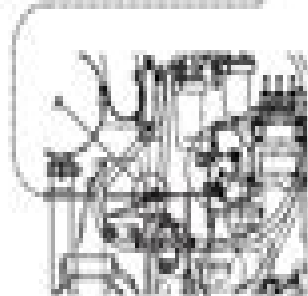
a) Adjustment of Minimum idling Speed

- (1) Adjust the length of the throttle rod 1 to 1.00 in. (25 mm) as shown in the drawing. Loosen the throttle rod 2 and lock it.
- (2) Start the accelerator lever forward to its stop and the minimum idling speed position.
- (3) Adjust the accelerator cable 3 in the carburetor to the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the minimum idling speed.
- (4) Check if the minimum idling speed is 1000 to 1075 rpm. If not, make readjustment with the accelerator cable 3 in the carburetor or the adjusting rod 5.



b) Adjustment of Maximum idling Speed

- (1) Move the accelerator lever back to its stop and with the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the maximum idling speed.
- (2) Check if the maximum idling speed is 2000 to 2050 rpm. If not, make readjustment with the adjusting rod 5 for the maximum idling speed.
- (3) While keeping this position, tighten the accelerator rod 6 until it contacts with the lock pin and then, tighten the lock nut 7.



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7. ADJUSTMENT AND REPAIR

7-4 Timing Bearing

a) Structure

The timing bearing is a single row ball bearing and the internal gear is insulation hardened.

The steel balls sit on the smooth surfaces of the inner and outer race.

A soft cone is made at the starting point of the tapering on the race, on which the steel balls sit, and the "V" mark is indicated on the upper surface of the inner race, in order to decrease the load on the soft cone, place the "V" mark on the right side of the inner race, as shown in the right figure.

The outer race also has a soft cone at the start and insertion point, make the soft on the right side of the inner race, as shown in the right figure.

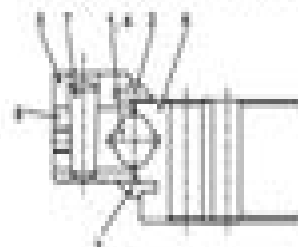
b) Part

No.	Part
1	Timing bearing
2	Ball pin
3	Insulation (1.5 x 1.5)
4	Insulation (1.5 x 1.5)



c) Details of Timing Bearing

No.	Part	Qty
1	Ball pin	10
2	Ball pin	1
3	Ball pin	1
4	Ball pin	10
5	Ball pin	1
6	Ball pin	1
7	Ball pin	1
8	Ball pin	1



d) Inspection

- (1) Check the gear tooth surfaces for the timing, race, cracks, wear and breakage. Replace if the damage is excessive.
- (2) Check for abnormal noise (clack, grind or impact if necessary).

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Yanmar Vio30 Excavator Service Manual

Caterpillar Inc. Peoria, Ill..



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