

WORKSHOP MANUAL



SCOOTERS 1959 - 1965



Two-stroke 175cc

Four-stroke 250cc
(Including electric start)



Includes the following publications:

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Triumph Sunbeam Workshop Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

Triumph Sunbeam Workshop Manual:

BSA Sunbeam & Triumph Tigress Scooter 1959-1965 Workshop Manual, 2021-10-13 184 pages and more than 120 illustrations and charts size 8 25x10 75 inches This manual is a compilation of three factory publications including the owner's instruction manual the parts spares manual and a set of service sheets These publications cover all three variations of the 175cc two stroke and the 250cc four stroke and electric start models manufactured from 1959 1965 Neither BSA nor Triumph ever published a workshop manual for these models however the combination of these three publications provides the most comprehensive maintenance and repair information that was ever made available from the manufacturer **MANUALS** the latter in a shell blue or mimosa and ivory two tone with a Triumph badge Introduced in late 1959 the scooter was available with a 250 cc four stroke twin 10hp or 175cc two stroke single cylinder engine 7 5hp Both engines were forced air cooled The two stroke was a development of the BSA Bantam engine but the four stroke was a completely new parallel twin with a gear drive to the gearbox The contact breaker fed two separate ignition coils each of which connected directly to its own spark plug without the need for a distributor Drive to the rear wheel was by a fully enclosed chain in an oil bath Both versions had four foot operated gears Some of the 250 twins were fitted with an electric starter and a 12 volt not 6 volt electrical system they were identified as either B2S Sunbeam or TW2S Triumph The 250 cc four stroke model was discontinued in 1964 and the 175cc two stroke model in 1965 National Union Catalog Library of Congress, 1979 Includes entries for maps and atlases **National Union Catalog**, 1978 *WALNECK'S CLASSIC CYCLE TRADER, MARCH 2002* Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MAY 2001** Causey Enterprises, LLC, **Manual Arts and Crafts** Helen MacPherson Thompson, 1965 **The British National Bibliography** Arthur James Wells, 1972 Rootes Cars of the 1950s, 1960s and 1970s - Hillman, Humber, Singer, Sunbeam and Talbot David Rowe, The only full colour comprehensive guide to all Hillman Humber Sunbeam Singer Talbot cars and vans from 1950 until the end of production in the 1970s With model by model descriptions and detailed technical information this is an invaluable Rootes resource *Popular Mechanics*, 1976-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **WALNECK'S CLASSIC CYCLE TRADER, APRIL 2003** Causey Enterprises, LLC,

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