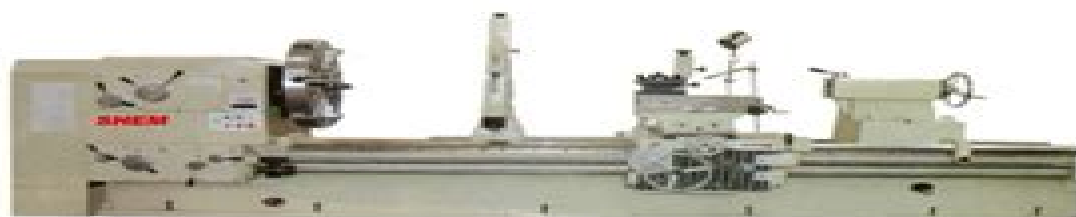




● CWA6185



● CWA61100

Item	Unit	CWA6185/E285	CWA61100/E2100
Swing over bed	mm(in)	850(34)	1030(41)
Swing over gap	mm(in)	1150(46)	1250(50)
Swing over carriage	mm(in)	520(21)	720(28)
Maximum turning length	mm(in)	1500-1600(60-640)	
Maximum weight of workpiece between centers	kg	4000	
Width of the bed	mm(in)	600(24)	
Spindle noses No.		A2-11	
Diameter of spindle front bearing	mm(in)	160(6.4)	
Diameter of spindle hole	mm(in)	100(4)	
Taper hole of spindle		Metric No. 120	
Number of spindle speeds		Manual operating 4 steps variable speed	
Range of spindle speeds	r/min	5-630	
Main motor power	kw	AC15	AC18.5
Motor power of rapid traveling	kw	1.1	
Section of tool shank	mm(in)	32x32x(1.3x1.3)	
Swivel angle of tool post		±90°	
Travel of tool post	mm(in)	250(10)	
Travel of cross slide	mm(in)	600(24)	
Rapid travelling speed of tool post	mm/min	500	
Rapid travelling speed of transverse	mm/min	1800	
Rapid travelling speed of longitudinal	mm/min	3640	
Metric Threads number and range	mm	56-, 1-120	
Inch threads number and range	T.P.I.	56-, 30-1/4"	
Module threads number and range	mm	56-, 0.5-60	
Diameter pitch threads number and range	D.P.	56-, 60-0.5	
Longitudinal number and range of feeds	mm/rev	64-, 0.08-8.0	
Transverse number and range of feeds	mm/rev	64-, 0.04-4.0	
Longitudinal tool post number and range of feeds	mm/rev	64-, 0.02-2.4	
Diameter of Tailstock quill	mm(in)	120(4.8)"	
Taper hole of tailstock quill		Metric No.6	
Travel of tailstock quill	mm(in)	250(10)"	
Weight of the lathe with 3m b.c.	kg	5300	5800
Additional weight per 1m b.c.	kg	1000	
Machine overall dimension(L x W x HQ3m)	mm	5150x1500x1500	5150x1600x1600

Yan Lathe Manual

Xiaolong Qi



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