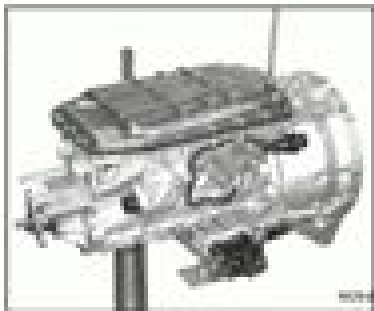


Turn the transmission by 180°.
Unscrew the 22 screws used to fasten the oil pan and remove it.
Remove the gasket from the transmission housing.
Remove the supports from the oil pan.

(Wrench size - Size TX 27)



Unscrew the 2 screws used to fasten the oil filter and remove it.

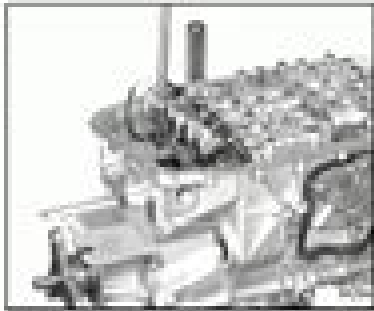
(Wrench size - Size TX 27)



Remove retaining plate from the timing belt and remove the plate from the timing belt.

Unscrew the 3 screws of the belt drive transmission (output speed) and remove the transmission.

(Wrench size - Size TX 27)



2.4.2

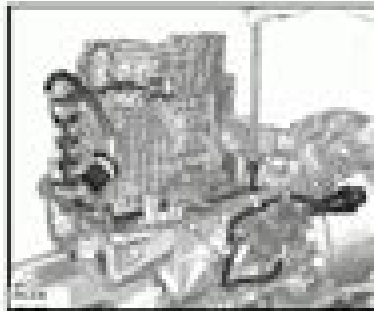
Unscrew the 14 screws with large heads as shown on the left and place the water pump control unit at an angle on the transmission housing.

(Wrench size - Size - TX 27)



Unscrew the screws of the fuel-injection system and pull the wiring harness leading to the water out of the retaining groove. Lift out the control unit.

(Wrench size - Size - TX 27)



To release the screws of the flow control valves, press down and twist. Remove the screws and spring.

Remove the 3 plastic valves from the transmission housing with a suitable tool.

Remove the pistons of the flow control valves with long-nosed pliers.



2.4.3

Zf5hp19 Workshop Manual

Steve Rendle

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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