

8. Remove power steering pump pulley and bolts.

9. Disconnect battery earth loom.

Disconnect the auto trans cooler pipes to the radiator.

 Remove the beaming brace from the front of the samp area.

12. a) Remove the 3 bolts at the front of the sump to timing gear cover.

b) Loosen sump bolts to engine block.

 Remove the timing gear cover and gasket, 7 bolts and 3 studs.

Note: The water pump and camshaft sensor are removed with the timing gear cover and will only need separating if necessary.

Oil Pump

14. Remove oil filter.

 Remove the oil filter adapter and gasket, 4 bolts. The oil pressure regulator spring and valve will also be released.

16. Remove the oil pump rear cover from inside the timing gear cover, 5 screws (Torx T30).

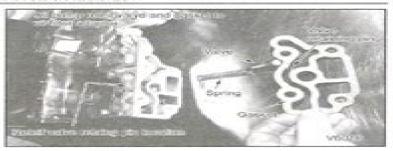
 Remove front oil seal with a seal remover tool or screw driver.

Clean and Inspect

Clean any sludge from inside oil pump and around oil pump rotors. Inspect the inside of the pump housing and the outer gear and inner rotor for damage or excessive wear.

Install the outer gear and the inner rotor shaft assembly with





the timing marks on the gear and rotor towards the pump cover. Inspect clearances of outer gear and rotor gear, replace if not within specification.

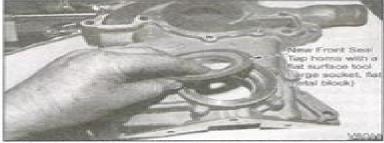
Inner gear tip to outer rotor tip specified clearance: Max: 0.22mm

Outer rotor to pump housing clearance: 0.05-0.13mm. The inner rotor and outer gear are serviced as an assembly. One part should not be replaced without replacing the other. Check the clearance between the oil pump cover and gear / rotor is within specification with a straight edge.

Oil Pump Cover Clearance: 0.025-0.089mm Check the clearance between the oil pressure relief valve and bore is within specification.

Oil Pressure Releif Valve Clearance:0.038-0.076mm Install

 Install a new front seal into the timing gear cover, use a seal insertion tool or a large socket that is the correct size.



Install the oil pump gear and rotor into the timing gear cover, install cover and 5 screws, (Torx T30).

Oil Pump Cover Screws: 8-14Nm

Note: Inner gear chamfered edge is facing towards the engine block.

#Tip: Fill in around oil pump rotor and gear with petroleum lelly.

 Install oil pressure regulator spring and valve, oil filter adapter and new gasket with scalant, 4 bolts. Use Loctite 242 on the thread of the long bolt.

Oil Filter Adapter Bolts:

2.3-35Nm

Vt Service Manual

Puja Mehta

Vt Service Manual:

Trade and Industrial Education, 1972 Trade and Industrial Education; Instructional Materials Ohio State University. Center for Vocational and Technical Education, 1972 Home Economics Education; Instructional Materials Ohio State University. Center for Vocational and Technical Education, 1972 Compilation of abstracts of teaching and training materials specific to the field of home economics education in the USA includes such specific areas as child care occupations consumer education day care programmes home management etc Home Economics Education Ohio State University. Center for Vocational and Technical Education, 1972 Land Treatment of Wastewater at West Dover, Vermont John R. Bouzoun, 1977 A general description of a wastewater land treatment system located in a cold temperate climatic region is given The winter season average daily design flow is almost double that of the summer fall season 0.55 MGD vs 0.30 MGD Wastewater is sprayed on a forested knoll after it receives secondary biological treatment The system is operated during the winter when the ambient air temperature is as low as 10 F 12 2 C Spray nozzles have been developed that ensure rapid drainage of the spray laterals after each spray cycle and therefore prevent their freezing Author Focus On: 100 Most Popular Station Wagons Wikipedia contributors, Focus On: 100 Most Popular Sedans Wikipedia contributors,

OE [publication] ,1966 Agricultural Education ,1972

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