

List of M-codes

Code	Description	Milling (M)	Turning (T)
M00	Compulsory stop	M	T
M01	Optional stop	M	T
M02	End of program	M	T
M03	Spindle on (clockwise rotation)	M	T
M04	Spindle on (counterclockwise rotation)	M	T
M05	Spindle stop	M	T
M06	Automatic tool change (ATC)	M	T (some-times)
M07	Coolant on (mist)	M	T
M08	Coolant on (flood)	M	T
M09	Coolant off	M	T
M13	Spindle on (clockwise rotation) and coolant on (flood)	M	
M19	Spindle orientation	M	T
M21	Mirror, X-axis	M	
M21	Tailstock forward		T
M22	Mirror, Y-axis	M	
M22	Tailstock backward		T
M23	Mirror OFF	M	
M23	Thread gradual pullout ON		T
M24	Thread gradual pullout OFF		T
M30	End of program, with return to program top	M	T
M41	Gear select – gear 1		T
M42	Gear select – gear 2		T
M43	Gear select – gear 3		T
M44	Gear select – gear 4		T
M48	Feedrate override allowed	M	T
M49	Feedrate override NOT allowed	M	T
M52	Unload Last tool from spindle	M	T
M60	Automatic pallet change (APC)	M	
M98	Subprogram call	M	T
M99	Subprogram end	M	T

Vtu Cim Lab Manual

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Computer Integrated Manufacturing Laboratory Manual ,1989 *Introduction to Manufacturing and Construction Lab Manual MC 151* Parnell,Schaeffer,1997-08-01 **Exam 70-215 Project Lab Manual** Laudon,2003-07 **Computer Integrated Manufacturing Miniature Laboratory (CIM-ML)** Steen C. Christensen,Danmarks Tekniske Højskole. Procesteknisk Institut, Laboratoriet for Almen Procesteknik,DTH,1988 **POLYTECHNIC LAB MANUAL FOR ENGINEERING SCIENCE** ,2014 **Mechanical Engineering Laboratory Manual** Frederick A. Stearns,1958
California Four-in-one Lab Manual Glencoe/McGraw-Hill,2006* *Workbook/Laboratory Manual for Vis-A-vis* Myrna Bell Rochester,2023-01-18 **Computer Interfacing Laboratory** Florida Institute of Technology. Department of Electrical and Computer Engineering,1989 *Multimedia Lab Manual* G. Velumani,2018-07-06 Programs in this manual are as per the DTE Syllabus for Computer Science and Engineering

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