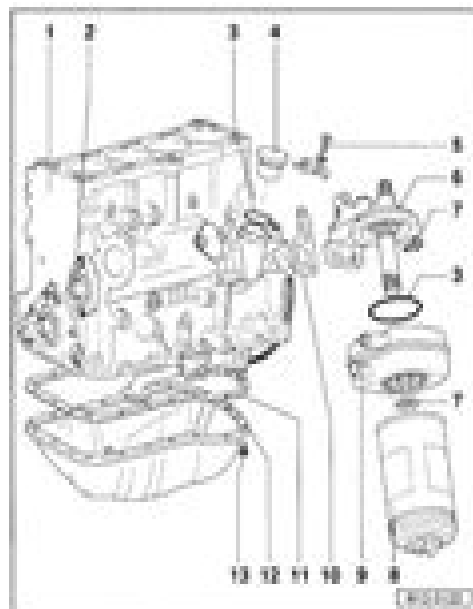
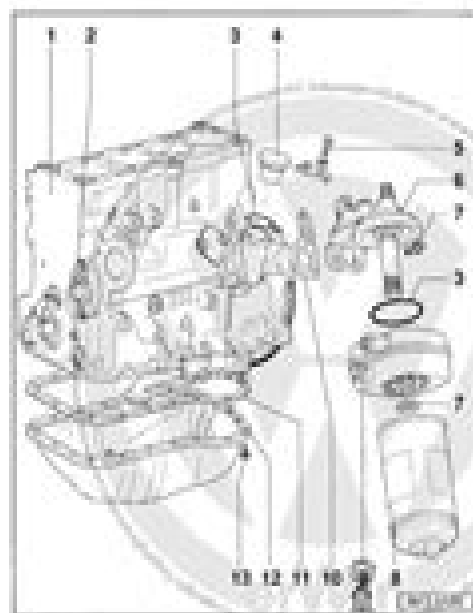




Part 8

- 1 - Cylinder block
 - Disassembling and assembling cylinder block, crankshaft and flywheel → Page 12-11
- 2 - Woodruff key
 - Drive right fit
- 3 - Gasket
 - Remove
- 4 - Sealing ring
 - Remove
- 5 - Oil filter bracket
 - Remove
- 6 - Oil filter
 - Remove
- 7 - Oil filter
 - Remove
- 8 - Oil filter
 - Loosen with strap wrench or 2047
 - Tighten by hand
 - Observe installation instructions on filter

12-11



- 9 - Oil center
 - Turn clockwise only in optional mode
 - Coat contact surfaces to oil filter bracket outside the sealing ring with ASBY 188 100-02
 - Ensure clearance to adjacent components
 - Observe note → Page 12-11
- 10 - Gasket
 - Remove
- 11 - Gasket
 - Remove
- 12 - Sealing ring/cylinder block with "G" before fitting
 - Coat sealing flange/cylinder block with "G" before fitting
- 13 - Sealing ring
 - Clean sealing surface before fitting

12-12

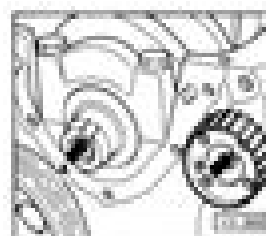


Fig 1 Security of toothed belt sprocket 08-82 1

Pin 08-82 securing the toothed belt sprocket to the crankshaft journal is adjusted with a screw (arrow A). Specially woodruff key and the toothed belt sprocket has a corresponding key (arrow B). Specially groove for woodruff key. At the same time the thread was modified from M12 x 1.5 mm to M14 x 1.5 mm.



Removing, and installing toothed belt

Removing

- Remove alternator and coolant pump V-belts.
- Remove upper toothed belt guard and cylinder head cover.

Turn crankshaft to TDC No. 1 cylinder stroke:

- Lock crankshaft with setting jig 2005A.
- Align setting jig as follows:
Turn crankshaft until one end of setting jig contacts the cylinder head. Measure gap at other end of setting jig with feeler gauges. Place feeler gauge with half of the dimension between setting jig and cylinder head. Turn crankshaft until the setting jig contacts the feeler gauge.

12-13



- Place a second feeler gauge of same size between other end of setting jig and cylinder head.

Lock the injection pump sprocket in this position with pin 2004.

- Loosen tensioning roller.
- Remove vibration damper and pulley.
- On engines 02-84 1 remove lower part of toothed belt guard.
- Mark the direction of rotation of the toothed belt.
- Remove toothed belt.

Installing

- Check that TDC mark on flywheel aligns with reference mark.
- Loosen crankshaft sprocket securing bolt 1/2 a turn. Loosen crankshaft sprocket front flange on crankshaft with hammer blow 1 on engines 02-84 1 using drift through the hole in the rear toothed belt guard.
- Install toothed belt (observe direction of rotation) and remove setting pin from injection pump sprocket.

12-14

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Montgomery Ward



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 - The Rise of Digital Reading Vw Engine Industrial Rebuild Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Vw Engine Industrial Rebuild Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Vw Engine Industrial Rebuild Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Vw Engine Industrial Rebuild Manual
 - Personalized Recommendations
 - Vw Engine Industrial Rebuild Manual User Reviews and Ratings
 - Vw Engine Industrial Rebuild Manual and Bestseller Lists
5. Accessing Vw Engine Industrial Rebuild Manual Free and Paid eBooks
 - Vw Engine Industrial Rebuild Manual Public Domain eBooks
 - Vw Engine Industrial Rebuild Manual eBook Subscription Services

- Vw Engine Industrial Rebuild Manual Budget-Friendly Options
- 6. Navigating Vw Engine Industrial Rebuild Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Vw Engine Industrial Rebuild Manual Compatibility with Devices
 - Vw Engine Industrial Rebuild Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Vw Engine Industrial Rebuild Manual
 - Highlighting and Note-Taking Vw Engine Industrial Rebuild Manual
 - Interactive Elements Vw Engine Industrial Rebuild Manual
- 8. Staying Engaged with Vw Engine Industrial Rebuild Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Vw Engine Industrial Rebuild Manual
- 9. Balancing eBooks and Physical Books Vw Engine Industrial Rebuild Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Vw Engine Industrial Rebuild Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Vw Engine Industrial Rebuild Manual
 - Setting Reading Goals Vw Engine Industrial Rebuild Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Vw Engine Industrial Rebuild Manual
 - Fact-Checking eBook Content of Vw Engine Industrial Rebuild Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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