

STANDARD BOLT AND NUT TIGHTENING TORQUES

How to judge tightening torque of a standard bolt or nut.

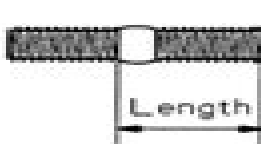
- How to judge tightening torque of a standard bolt.
Find out the type of the bolt from the list below.
Then, find the bolt tightening torque from the table.
- How to judge tightening torque of a standard unit.
The nut tightening torque can be judged from the bolt type. (See the item above.)

LIST OF BOLT TYPES AND STRENGTH

1. Judging by part

	 Change and class Bolt head No.	Class
Hexagon head bolt		4=4T 5=5T 6=6T 7=7T
	 No mark	4T
Hexagon flange bolt	 No mark	4T
Hexagon head bolt	 Two protruding lines	5T
Hexagon flange bolt	 Two protruding lines	6T
Hexagon head bolt	 Three protruding lines	7T
Welded bolt		4T
Stud bolt	 No mark	4T
	 Grooved	6T

2. Judging by part No.

Hexagon head bolt	Parts No. 91611-do625
	Length (mm) Diameter (mm) Class
	
Stud bolt	Parts No. 92132-40614
	Length (mm) Diameter (mm) Class
	

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