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Lean Manufacturing and Six Sigma Fausto Pedro García Márquez, Isaac Segovia, Tamás Bányai, Péter Tamás, 2020-02-14 Lean Manufacturing also called lean production was originally created in Toyota after the Second World War in the reconstruction period It is based on the idea of eliminating any waste in the industry i e any activity or task that does not add value and requires resources It is considered in every level of the industry e g design manufacturing distribution and customer service The main wastes are over production against plan waiting time of operators and machines unnecessary transportation waste in the process itself excess stock of material and components non value adding motion defects in quality The diversity of these issues will be covered from algorithms mathematical models and software engineering by design methodologies and technical or practical solutions This book intends to provide the reader with a comprehensive overview of the current state cases studies hardware and software solutions analytics and data science in dependability engineering **The Ignition Switch from Hell** Lawrence P. Sullivan, 2015-04-26 In 2014 automakers in the United States more than doubled their previous all time record for automotive safety recalls The most prominent recall was for a defective ignition switch in General Motors vehicles that caused cars to stall and airbags to fail in a crash prompting a legal financial and public relations nightmare for the company The Ignition Switch from Hell examines the engineering managerial and supplier relations problems that led to the defective part The book provides suggestions on how GM management can improve vehicle quality assurance including case studies of quality assurance systems from Japanese suppliers

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