

Color television final assembly: quality and quantity

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Simultaneous quality and quantity in manufacturing is a difficult task, but RCA has done it. A lengthy approval cycle and arduous product testing make this high-reliability, high-production operation possible.

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George Laskaris, Manager of Instrument Quality Control, directs the Quality Inspection and testing of color television sets, determines Quality Standards of acceptance, and is responsible for the product approval cycles and compliance to all Safety requirements. He has also worked as a Quality Control supervisor, Manager of Purchased Material Inspection and Manager of Material Quality Control prior to his present position.

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Authors **George Laskaris**, **Bob Veit**, and **Gib Apple** (left to right) and a GD835R color television receiver.



Millions of RCA color television sets are in use throughout the United States and the world. Since the early 1950s, when RCA pioneered color television, many "state-of-the-art" improvements have taken place in circuitry design, performance, and reliability. During this period, manufacturing techniques have kept pace with the design engineers, making many improvements in the assembly and test techniques used to manufacture color television sets. This article discusses these current assembly and test methods.

RCA's color television Final Instrument Assembly Plant (Fig. 1), located in Bloomington, Indiana, employs 500 salaried and 2400 hourly workers. The final-assembly plant at RCA Bloomington, commonly referred to as Plant 2, has 450,000 square feet of space, and is totally devoted to color television final-assembly and material-support functions. The plant has ten television assembly lines; each line is capable of producing 300 color television sets on a single shift.

Historically, color-television assembly lines have been structured into the following groups for better supervisory and quality control—Cabinet, Tube, Chassis, Final Test, Prepack, Final Acceptance, and Packing.

Production starts at the Cabinet Section. There, cabinets from RCA's cabinet plants or from outside vendors are unpacked and assembled. Over 90% of our cabinets come from RCA's Indianapolis and Monticello Plants. Next, the cabinet goes to the Tube Section, where the picture tube is assembled in the cabinet. The set then goes to the Chassis Section, where the chassis is installed and all connections made. After the set is tested and aligned in the Final Test Section, it is prepared for shipment in

Tv Production Manual

Herbert Zettl



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