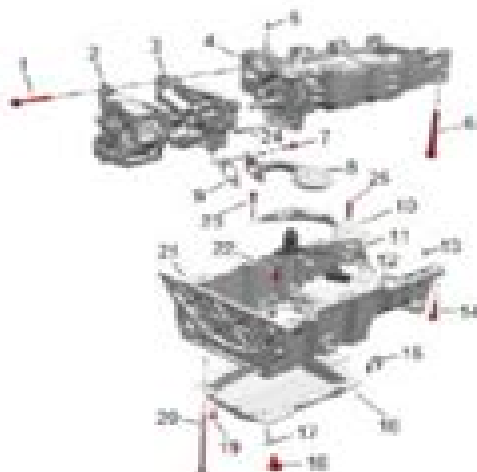


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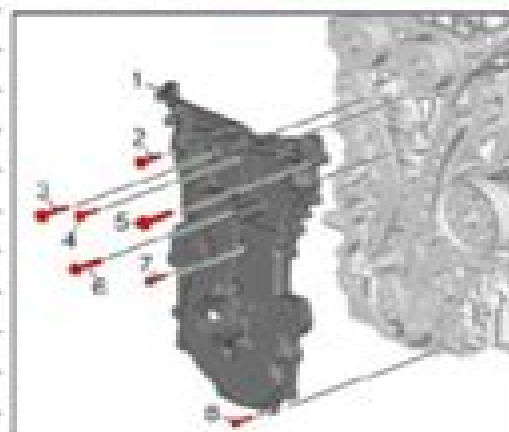
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9	Oil Pump Screen Gasket
10	Oil Pan Baffle
11	Engine Oil Level Indicator Switch
12	Engine Oil Level Indicator Switch O-Ring Seal

- NOTE:**
- The engine front cover surface must be free of contamination prior to applying the sealant.
 - Install and align the cover within 20 minutes of applying the sealant.
 - The cover must be fastened to final torque specification within 60 minutes of applying the sealant.
 - Additional sealant is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the head girth flange on the front cover.

Apply a 7 mm bead of sealant directly to the flange (1) of the engine front cover perimeter mating surface. Also apply a 7 mm bead of sealant directly to the locations indicated (2). Finally, apply a 14 mm dish of sealant at the locations indicated (3). [Adhesive-Fluids-Selection-and-Use](#)



Install the engine front cover (3).

Vauxhall Insignia Technical Manual

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Vauxhall Insignia 08 on John S. Mead,2012 This title provides information on maintenance and servicing of the Vauxhall Insignia covering hatchback saloon and estate models with 1 8 petrol and 2 0 litre diesel engines Vauxhall/Opel Insignia Owner's Workshop Manual Anon,2016-04 Motor Sport William Boddy,1966 Automotive Engineering International ,2009 The United States Army and Navy Journal and Gazette of the Regular and Volunteer Forces ,1908 **Autocar & Motor** ,1989-05 Road and Track ,1970 **Focus On: 100 Most Popular Station Wagons** Wikipedia contributors, Vauxhall/Opel Insignia (08-May 17) 08 to 17 Reg ,2021-09 **Sports Car Graphic** ,1964 Focus On: 100 Most Popular Compact Cars Wikipedia contributors, The Builder ,1898 **Focus On: 100 Most Popular Sedans** Wikipedia contributors, *Municipal Journal, Public Works Engineer Contractor's Guide* ,1971 *Business Periodicals Index* ,2009 *The British National Bibliography* Arthur James Wells,1973 *Motor* ,1961 **Popular Science** ,1965-09 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Popular Science** ,1965 *The Building News and Engineering Journal* ,1912

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In a digitally-driven world wherever displays reign great and quick communication drowns out the subtleties of language, the profound techniques and psychological subtleties hidden within words usually get unheard. Yet, situated within the pages of **Vauxhall Insignia Technical Manual** a charming fictional value blinking with raw emotions, lies a fantastic quest waiting to be undertaken. Penned by a skilled wordsmith, this enchanting opus invites visitors on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within the fabric of each and every word. Within the emotional depths with this moving review, we can embark upon a heartfelt exploration of the book is core styles, dissect their charming writing model, and yield to the powerful resonance it evokes deep within the recesses of readers hearts.

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