

- Remove the service tool from the inner drum and inner plate assembly, invert the assembly and withdraw the inner plate from the inner drum.
- Noting their orientation remove the judder spring seat, judder spring, the outermost friction disc, steel plates and all other friction discs.



- 1. Outer friction disc
- 2. Steel plate
- 3. Friction disc
- 4. Inner plate
- 5. Anti-judder spring
- 6. Anti-judder spring seat
- 7. Inner drum

Inset - Alignment markings, drum to plate

 Remove the washer from the gearbox input shaft and, using suitable piers, withdraw the clutch bush.



- 1. Input shaft
- 2. Outer drum

 Withdraw the outer drum, titing elightly towards the crankshaft drive gear to aid removal.

Inspection

Inspect all friction discs and clutch plates for signs of wear, damage or distortion before re-use.

If any friction disc or clutch plate has signs of wear, damage or distortion, replace the friction discs or clutch plates as a set.

Check the thickness of all clutch friction discs.



1. Clutch friction disc

MOTE:

tion that we

Friction disc thickness

Standard	2.92 - 3.08 mm
Service limit	2.72 mm

Check all friction plates and clutch plates for bend and warp as follows:

 Place the disc/plate being checked on a clean surface plate and try to pass a feeler gauge of the maximum thickness between the disc and surface plate, at several points around the clutch plate. If a feeler gauge greater than 0.15mm can be passed beneath the disc at any point, renew the clutch discs as a set.

<u>Triumph Daytona 600 2002 2004 Workshop Service</u> <u>Manual</u>

Haynes

Triumph Daytona 600 2002 2004 Workshop Service Manual:

Triumph Daytona, Speed Triple, Sprint & Tiger 885/955cc Matthew Coombs, Phil Mather, 2006 Triumph Daytona & Speed Triple, '06-'16 Haynes Publishing, 2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 Triumph Daytona, Speed Triple, Sprint & Tiger Max Haynes, 2014-12-01 Complete coverage for your Triumph Daytona covering Daytona Speed Triple Sprint and Tiger 885cc and 955 cc models for 1997 to 2005 Does not include the 1050cc Speed Triple or Sprint Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section Triumph Daytona & Speed Triple, '06-'16 Havnes Publishing, 2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP Haynes, 2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work Triumph Service Manual ,1999 Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual Penton Staff, 1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979 TRIUMPH 750cc TWINS 1979-1983 WORKSHOP MANUAL Floyd Clymer, 2024-03-04 206 pages and more than 210 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the March 1984 second publication of the May 1982 Triumph factory workshop manual part number 99 7059 It also includes the May 1983 supplement 99 7089 for the 8 valve T140W TSS This manual is applicable to all 1979 to 1983 750cc UK General Export and USA models including the T140E Bonneville T140E 2 Bonneville T140E S Electro Bonneville TR7 Tiger TR7T Tiger Trail and the 650cc TR65 Thunderbird 650 The supplement extends the coverage to include the 8 valve 1982 to 1983 750cc TSS and TSX models Obviously this manual will also be of use to owners of the 1985 1988 T140 Devon Bonneville Unfortunately Triumph was in deep financial trouble by mid 1982 and it is obvious that they

were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals. This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another. While we have done our best to normalize the print density there will still be variations that were just too difficult to correct. Yet another issue associated with the mounting financial problems was the apparent scramble to introduce new models or variants of existing models in order to encourage buyers. This resulted in a proliferation of model numbers a list of some but likely not all of those variants is included below 1979 T140E TR7V T140D 1980 T140ES 1981 T140PE TR7T TR65 650cc TS8 1 Royal Bonneville 1982 TSS TSX TR65T 1983 TSX8 TSX4 Thunderbird 600 Daytona 600 Consequently owners of the 1979 to 1983 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace. We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished. In addition they are often advertised for the incorrect series and or model years. Owners of the 1973 to 1978 750cc machines are directed to workshop manual ISBN 9781588502919.

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motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph Triples & Fours (carburettor engines) '91 to '04** Editors of Haynes Manuals,2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis

Triumph Motorcycles Illustrated Workshop Manual 1937-1951 Floyd Clymer, 2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner's handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV **Triumph Triples & Fours (carburettor** engines) '91 to '04 Ken Freund, 2007-08-01 This repair manual covers Triumph with carburetor engines Trident 750 1991 1998 Trident 900 1991 1998 Sprint 900 1993 1998 Trophy 900 1991 2001 Trophy 1200 1991 2003 Speed Triple 750 1996 Speed Triple 900 1994 1996 Daytona 750 1991 1993 Daytona 900 1992 1996 Daytona Super III 1994 1996 Daytona 1000 1991 1993 Daytona 1200 1993 1998 Thunderbird 900 1995 2003 Thunderbird 900 Sport 1998 2004 Adventurer 900 1996 2001 Legend TT 900 1998 2001 and Tiger 900 1993 1998 Note the fuel injected 1997 on Triumph T509 955i Speed Triple 1998 on 955i Sprint ST 1997 on T595 955i Daytona and 1999 Tiger models are not covered in this manual Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual John Harold Haynes, 1997 Triumph 650 and 750 Twins Owners Workshop

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Table of Contents Triumph Daytona 600 2002 2004 Workshop Service Manual

- 1. Understanding the eBook Triumph Daytona 600 2002 2004 Workshop Service Manual
 - The Rise of Digital Reading Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Exploring Different Genres
 - $\circ\,$ Considering Fiction vs. Non-Fiction
 - $\circ \ \ Determining \ Your \ Reading \ Goals$
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Daytona 600 2002 2004 Workshop Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Personalized Recommendations
 - Triumph Daytona 600 2002 2004 Workshop Service Manual User Reviews and Ratings
 - Triumph Daytona 600 2002 2004 Workshop Service Manual and Bestseller Lists
- 5. Accessing Triumph Daytona 600 2002 2004 Workshop Service Manual Free and Paid eBooks
 - Triumph Daytona 600 2002 2004 Workshop Service Manual Public Domain eBooks
 - o Triumph Daytona 600 2002 2004 Workshop Service Manual eBook Subscription Services
 - Triumph Daytona 600 2002 2004 Workshop Service Manual Budget-Friendly Options
- 6. Navigating Triumph Daytona 600 2002 2004 Workshop Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Triumph Daytona 600 2002 2004 Workshop Service Manual Compatibility with Devices
 - Triumph Daytona 600 2002 2004 Workshop Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Highlighting and Note-Taking Triumph Daytona 600 2002 2004 Workshop Service Manual
 - o Interactive Elements Triumph Daytona 600 2002 2004 Workshop Service Manual
- 8. Staying Engaged with Triumph Daytona 600 2002 2004 Workshop Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Triumph Daytona 600 2002 2004 Workshop Service Manual
- 9. Balancing eBooks and Physical Books Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Daytona 600 2002 2004 Workshop Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Setting Reading Goals Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Daytona 600 2002 2004 Workshop Service Manual
 - o Fact-Checking eBook Content of Triumph Daytona 600 2002 2004 Workshop Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - $\circ \ Exploring \ Educational \ eBooks$
- 14. Embracing eBook Trends
 - o Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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