

ufacturer. If the unit requires an external power source, do not use the motorcycle battery. AC pulses in the machine's low tension wiring can trigger the strobe light and lead to incorrect readings.

4. At engine speeds above 2,000 rpm, one of the three marks on the alternator rotor (exposed by the Triumph patent plate) should line up directly with the bottom plate screw. If adjustment is necessary, loosen the no. 1 point set secondary bracket and shift the plate until the marks are aligned. Tighten the plate securing screws.

5. Repeat the above procedure on no. 2 cylinder (center), then no. 3 cylinder (left).

6. Reinstall the patent and inspection plates.

CARBURETOR ADJUSTMENTS

Idle Speed and Mixture

NOTE: Make these adjustments when the engine is at operating temperature.

SINGLE-CARBURETOR

1. Make sure there is some freeplay in the throttle cable so the slide will close fully.

2. Turn the pilot air screw in until it is lightly seated, then back it out 2½ turns. Start the engine. Adjust the idle speed (throttle stop) screw so that the engine idles at about 750 rpm.

3. Make any fine adjustments by turning the pilot air screw in either direction so that an even idle is obtained. It should not be necessary to vary this screw more than ¼ turn from the standard setting. If it is, there may be something wrong with the carburetor or engine. Check for fuel blockages, air leaks, etc.

4. Use the throttle cable adjuster to take up most of the slack in the cable. The twist grip should have 10–15° of rotation before the slide begins to rise.

TWIN-CARBURETOR

1. Make sure there is some slack in the main throttle cable so that the slides will close fully.

2. Screw each pilot air screw in gently until it is seated, then back them out 2½ turns.

3. Start the engine. Disconnect one of the spark plug leads and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on one cylinder.

4. With both plug leads connected, rev the engine a few times to clean it out. Then disconnect the other plug lead, and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on the one cylinder.

5. Connect the spark plug lead so that both cylinders will now be running. Idle speed will be very high. Back out each throttle stop screws by equal amounts until an idle speed of 500–750 rpm is obtained.

6. To smooth out the idle, if necessary, turn each pilot air screw in or out by equal amounts. It should not be necessary to turn either of them more than ¼

turn. If it is, there is probably a defect in the system: air leaks, fuel flow problem, impure gasoline, etc.

7. Synchronize the throttle slides.

8. Use the adjuster on the main throttle cable so that the slide begins to rise after about 10–15° of twist-grip rotation.

Carburetor Synchronization, Twins

On twin-carburetor models, the throttle slides must be synchronized or one cylinder will lead the other while running. This operation should be carried out after setting the idle speed and mixture.

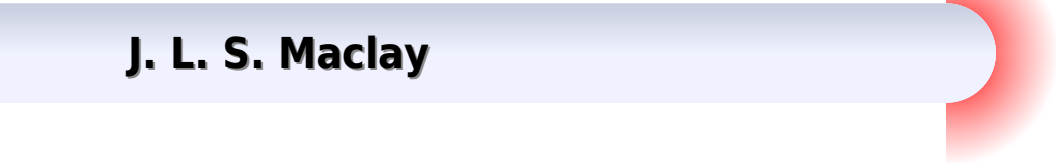
Tune-Up Specifications

	T120W	T100C	T100R	T100R	T100C
(See test procedures)					
CARBURETION					
VALVES					
Valve Tappet Clearance (cold):					
Intake (in.)	0.006	0.002	0.002	0.002	0.002
Intake (mm)	0.203	0.050	0.050	0.050	0.050
Exhaust (in.)	0.010	0.004	0.004	0.004	0.004
Exhaust (mm)	0.254	0.100	0.100	0.100	0.100
Valve Timing:					
Intake Opens (BTDC)	51°	34°	40°	34°	34°
Intake Closes (ABDC)	68°	53°	52°	55°	55°
Exhaust Opens (BBDC)	78°	48°	61°	55°	55°
Exhaust Closes (ATDC)	37°	27°	31°	34°	34°
IGNITION					
Spark Plug (standard) (Champion)	N3	N4	N4	N3	N3
Spark Plug Gap:					
(in.)	0.020–0.025	0.020	0.020	0.025	0.025
(mm)	0.508–0.635	0.508	0.508	0.635	0.635
Contact Breaker Gap:					
(in.)	0.015	0.015	0.015	0.014–0.016	0.014–0.016
(mm)	0.381	0.381	0.381	0.350–0.400	0.350–0.400
Ignition Timing:					
Crankshaft Position (advanced)	37°	38°	38°	38°	38°
Piston Position (BTDC):					
(in.)	0.342	0.330	0.330	0.415	0.415
(mm)	8.687	8.380	8.380	10.4	10.4

	T100R	T100	T10T	T100V	T100V
(See test procedures)					
CARBURETION					
VALVES					
Valve Tappet Clearance (cold):					
Intake (in.)	0.002	0.002	0.002	0.002	0.002
Intake (mm)	0.152	0.20	0.20	0.20	0.15
Exhaust (in.)	0.004	0.002	0.002	0.002	0.002
Exhaust (mm)	0.100	0.203	0.15	0.15	0.20
Valve Timing:					
Intake Opens (BTDC)	34°	50°	NA	NA	50°
Intake Closes (ABDC)	34°	64°	NA	NA	64°
Exhaust Opens (BBDC)	53°	67°	NA	NA	67°
Exhaust Closes (ATDC)	34°	47°	NA	NA	47°
IGNITION					
Spark Plug (standard) (Champion)	N3	N3	N3	N3	N3
Spark Plug Gap:					
(in.)	0.025	0.020	0.025	0.025	0.020
(mm)	0.635	0.500	0.635	0.635	0.50
Contact Breaker Gap:					
(in.)	0.014–0.016	0.014–0.016	0.014–0.016	0.014–0.016	0.014–0.016
(mm)	0.350–0.400	0.350–0.400	0.350–0.400	0.350–0.400	0.350–0.400
Ignition Timing:					
Crankshaft Position (advanced)	38°	38°	38°	38°	38°
Piston Position (BTDC):					
(in.)	0.415	0.357	0.415	0.415	0.357
(mm)	10.4	9.07	10.4	10.4	9.07

Triumph Tr25w 1968 1970 Workshop Service Repair Manual

J. L. S. Maclay



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The British National Bibliography Arthur James Wells,1968 *The British National Bibliography Cumulated Subject Catalogue* ,1968 *The British National Bibliography* ,1968 HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP

Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work Triumph TR7 Service and Repair Manual John Harold Haynes,Peter Ward,2014-06 This is one in a series of

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Manual [for] Unit Construction 250 C.c. (15 Cu. Ins.) Single Cylinder TR25W. Triumph Engineering Co., Ltd,197?

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John Harold Haynes,2012-12 A service and repair manual for the Triumph Stag *Triumph Workshop Manual* Triumph

Engineering Company, Triumph Motor Company,1969* **Triumph Herald Owner's Workshop Manual** J. L. S.

Maclay,1986 **Triumph Workshop Manual** ,1969 TRIUMPH 650cc UNIT CONSTRUCTION TWINS 1963-1970

WORKSHOP MANUAL Floyd Clymer,2022-08-12 240 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0883 0889 The original 1963 through 1968 workshop manual part number 99 0883 was subsequently updated with the addition of a 1969 through 1970 manual part number 99 0889 Ultimately both manuals were merged by the factory into a single combined manual part number 99 0883 0889 This combination resulted in a comprehensive workshop manual for the entire line of UK and USA

650cc unit construction twins produced from 1963 through 1970 However as this publication is a combination of two separate workshop manuals some of the pages are duplicated Fortunately they occur sequentially and while one will be for the earlier models the other will apply to the later models and the reader is encouraged to exercise care in selecting the appropriate page from those duplications Please understand that this is how the factory dealt with the minor differences within this manual Unfortunately the distinction between earlier and later models is not very well defined For example depending upon the model the change from 6 to 12 volt electrics was spread over a 3 year period 1964 66 However a fairly significant change occurred in 1968 with the introduction of Amal Concentric carburetors and a twin leading shoe front brake Therefore 1968 is often incorrectly regarded as a demarcation point between early and late models but unfortunately it is not totally accurate There were a number of running changes made throughout the 8 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each

individual section of this manual Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section prior to commencing any work paying close attention to the engine number sub sections Owners of the 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace However the combination manual 99 0883 0889 is the most comprehensive manual for the entire line of UK and USA 650cc Unit Construction twins produced from 1963 through 1970 and covers all DU101 through DU90282 plus the later 1969 through 1970 alpha numeric series engines however it is somewhat scarce and difficult to find In addition many of the changes made during the production run would necessitate the use of both the individual manuals However those changes are combined in their entirety in the 99 0883 0889 manual and we are pleased to offer this reprint as a service to all 650cc Unit Construction owners The years and models covered are Thunderbird 6T 1963 1966 Trophy TR6 1963 1970 TR6R 1966 1970 TR6C 1966 1967 Bonneville T120 1963 1970 T120R 1963 1970 T120C 1963 1965 Thruxton 1965 TT 1964 1967 **Triumph TR4 and TR4A Workshop Manual** Brooklands Books Ltd, 1961-03-20 The complete professional or amateur mechanic s guide to all repair and servicing procedures **TRIUMPH 750cc T150 & T150V TRIDENT 1968-1974 WORKSHOP MANUAL** Floyd Clymer, 2022-10-20 246 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0963 0887 4223 The original 1969 Trident workshop manual 99 0887 was updated in 1972 under part number 99 0963 A short time later the introduction of a 5 speed gearbox 1972 and a front wheel disc brake 1973 necessitated the publication of a supplement 00 4223 which was then incorporated into the 99 0963 manual creating a single workshop manual for the 1968 through 1974 models Unfortunately the 99 0963 manual was also published without the 00 4223 supplement and the manual that includes the supplement can only be identified by the following notation printed to the bottom corner of the title page PART NO 99 0963 INCORPORATING 99 0887 AND SUPPLEMENT 00 4223 The difference in content between the two manuals that carry the same part number is extremely important to owners of the 5 speed and disc brake models There were a number of running changes made throughout the 6 year production run of these models and in order to provide information applicable to those changes the 00 4223 supplement was either merged or appended to the end of the appropriate sections within the manual However it is also important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that whenever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to pay close attention to any engine number notations and to read the entire section plus the supplemental data prior to commencing any work In conclusion 750cc T150 and T150V owners are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the

various 750cc Trident manuals that have recently flooded the marketplace However the combination manual 99 0963 99 0887 00 4223 is the most comprehensive manual for the entire line of 750cc Trident three cylinder motorcycles produced from 1968 through 1974 however it is somewhat scarce and difficult to find In addition many of the changes made during the production run necessitate the use of this combination manual and we are pleased to offer this reprint of the 99 0843 99 0948 00 4223 manual as a service to all 750cc T150 T150V owners In addition as the X75 Hurricane is a combination of both the Trident and the BSA Rocket 3 this manual will also be of interest to owners of that model The models covered are 1968 to 1970 T150 Trident 1971 to 1972 T150 Trident 1972 to 1974 T150V Trident with 5 speed gearbox and disc front brake

Triumph TR 2/4A, Range 1952-1967 Drake Publishers,1972 *Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual* John Harold Haynes,1997 **Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph Tr2, Tr3 and Tr4 1953-1965 Owners Workshop Manual* F. Clymer,2009-04-01 An illustrated Owner s Workshop Manual for the TR2 TR3 TR4 series of Triumph sports cars built between 1953 and 1965 This is a faithful reproduction of the Floyd Clymer Triumph Owners Handbook of Maintenance Repair originally published in the US circa 1969 This manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of all the major mechanical and electrical components including Engine Fuel System Cooling System Clutch Gearbox Propeller Shaft Rear Axle Front Suspension Steering Springs Shock Absorbers Wheels Tires and Brake system There is detailed information on the Electrical System and its component parts and a comprehensive tuning section and complete technical specifications For the later series of TR4 s there is an appendix that details the set up and adjustment of Stromberg carburetors There is adequate detailed text and diagrams to assist in major refurbishing such as an engine

rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic Triumph sports cars *Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual* John Harold Haynes, John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1980 Triumph TR2, 3, 3A, 4, 4A John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1972

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