

VALVE CLEARANCE INSPECTION AND ADJUSTMENT (3B, 14B)

1. WARM UP AND STOP ENGINE

Allow the engine to warm up to normal operating temperature.

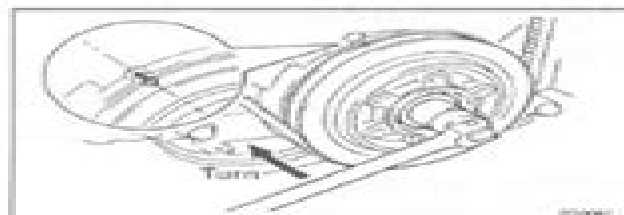
2. REMOVE CYLINDER HEAD COVER

(See step 13 in cylinder head removal)

3. SET NO.1 CYLINDER TO TDC/COMPRESSION

- Turn the crankshaft pulley clockwise, and align its groove with the groove of the timing gear cover.
- Check that the valve rocker arm on the No.1 cylinder are loose and valve rocker arm on the No.4 cylinder are tight.

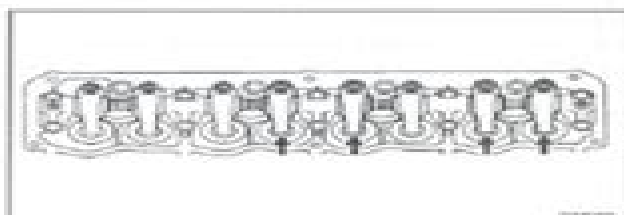
If not, turn the crankshaft 1 revolution (360°) and align the mark as above.



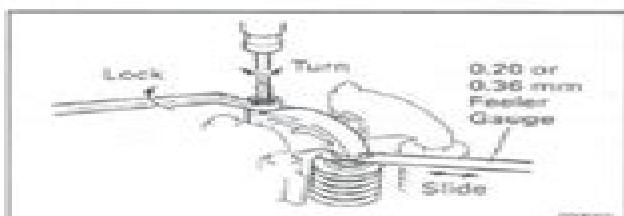
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4. INSPECT VALVE CLEARANCE

- Check only the valves indicated in the illustration.

- Using a feeler gauge, measure the clearance between the adjusting screw on the valve rocker arm and the valve bridge.
- Record the out — of — specification valve clearance measurements.

Valve clearance (Hot):

Intake

0.20 mm (0.008 in.)

Exhaust

0.36 mm (0.014 in.)

- Turn the crankshaft pulley 1 revolution (360°) and align the mark as above. (See procedure step 2)
- Check only the valves indicated as shown. Measure the valve clearance. (See procedure in step (a))

5. ADJUST VALVE CLEARANCE

- Loosen the lock nut on the valve rocker arm, and loosen the adjusting screw.
- Insert a 0.20 mm (0.008 in.) feeler gage for intake or 0.36 mm (0.014 in.) feeler gage for exhaust between the adjusting screw on the valve rocker arm and the valve bridge.

Toyota 15b Engine Manual

Toyota Jidōsha Kabushiki Kaisha

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the Toyota company name.

Toyota 15b Engine Manual:

Official Gazette of the United States Patent and Trademark Office United States. Patent and Trademark Office, 2001

Toyota 2f Engine Repair Manual Toyota Corporation, 2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50

Power Farming in Australia and New Zealand Technical Manual, 1968 *Motor Trend*, 1974 *Toyota B, 3B, 11B, 14B engine repair manual* Toyota Jidōsha Kabushiki Kaisha, 1988

Official Gazette of the United States Patent and Trademark Office, 2001 Toyota B & 2B Engine Repair Manual, 1977 **Boating**, 2001-01 **Toyota Engine Repair Manual, A Series** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1979 *Toyota Engine Repair Manual* Toyota Jidōsha Kōgyō Kabushiki Kaisha, 1972 *Toyota 3F Engine Repair Manual*, 1989

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Table of Contents Toyota 15b Engine Manual

1. Understanding the eBook Toyota 15b Engine Manual
 - The Rise of Digital Reading Toyota 15b Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 15b Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 15b Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 15b Engine Manual
 - Personalized Recommendations
 - Toyota 15b Engine Manual User Reviews and Ratings
 - Toyota 15b Engine Manual and Bestseller Lists
5. Accessing Toyota 15b Engine Manual Free and Paid eBooks
 - Toyota 15b Engine Manual Public Domain eBooks
 - Toyota 15b Engine Manual eBook Subscription Services

- Toyota 15b Engine Manual Budget-Friendly Options
- 6. Navigating Toyota 15b Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 15b Engine Manual Compatibility with Devices
 - Toyota 15b Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 15b Engine Manual
 - Highlighting and Note-Taking Toyota 15b Engine Manual
 - Interactive Elements Toyota 15b Engine Manual
- 8. Staying Engaged with Toyota 15b Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 15b Engine Manual
- 9. Balancing eBooks and Physical Books Toyota 15b Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 15b Engine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota 15b Engine Manual
 - Setting Reading Goals Toyota 15b Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota 15b Engine Manual
 - Fact-Checking eBook Content of Toyota 15b Engine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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