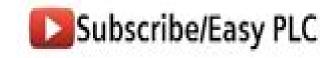
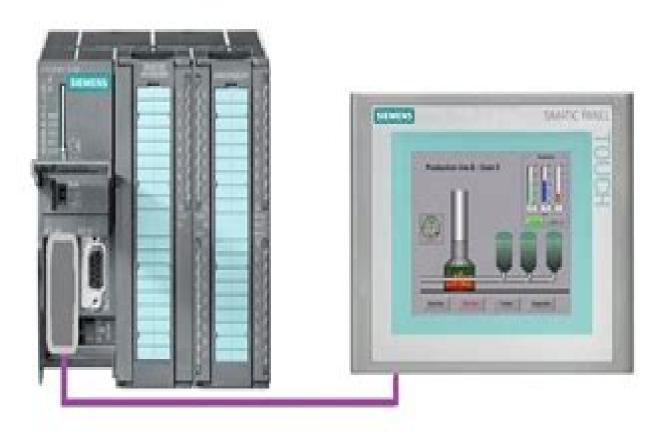
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# **Wincc And Step 7 Manual**

**Hans Berger** 

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subject Inbetriebnahme und Erprobung des SIMATIC S7-Tools "Web Navigator" Andreas Steinhart, 2002-09-05 Inhaltsangabe Einleitung Wissen was wol uft und darauf richtig reagieren wurde in den letzten Jahren immer wichtiger Durch die zunehmende Automatisierung von komplexen Fertigungsanlagen gewinnt das Bedienen und Beobachten von Prozessen zunehmend an Bedeutung denn es gilt den Prozess zu beherrschen Maschinen und Anlagen optimal am Laufen zu halten und immer geringere Standzeiten zu realisieren um wettbewerbsf hig zu bleiben Auch die vertikale Integration spielt dabei eine immer wichtigere Rolle da Informationen zu Fertigungsprozessen l ngst nicht mehr nur in der Fertigungsebene sondern auch in Konstruktion Arbeitsvorbereitung dem Einkauf und Verkauf bis hin zum Management von Bedeutung sind Ziel der vorliegenden Arbeit die im Zeitraum von September 2001 bis M rz 2002 an der Fachhochschule Ravensburg Weingarten entstand war die Einf hrung des SIEMENS WinCC Web Navigator mit der M glichkeit Prozesse ber das Internet zu Bedienen und zu Beobachten Dabei stand vor allem die Einarbeitung in die ben tigten Grundlagen auf die der Web Navigator aufbaut im Vordergrund Kenntnisse ber SPS SIEMENS STEP7 der Visualisierungssoftware SIEMENS WinCC sowie ber den Betrieb eines Web Servers und Netzwerken waren wichtig um erste Projekte mit Hilfe des Web Navigators ber das Internet zu steuern Die Diplomarbeit soll Interessierten einen einfachen Einstieg in die Welt des Bedienens und Beobachtens mit WinCC erm glichen Es zeigt sich dass schon heute und vor allem in Zukunft das Bedienen und Beobachten von Prozessen aus weiten Distanzen einen wichtigen Stellenwert einnehmen und allm hlich auch in die kleineren Betriebe und Firmen Einzug halten wird In Zukunft wird es immer wichtiger sein ber Produktionsprozesse bestens informiert zu sein Dies zum einen um Fehler fr hzeitig zu erkennen die Qualit t zu erh hen und Kunden ber den aktuellen Fertigungsstand ihrer Produkte auf dem Laufenden zu halten Diese Arbeit soll zuk nftig Studenten einen schnellen Einstieg in die Grundlagen der Visualisierung und Ver ffentlichung von Projekten im Internet Intranet unabh ngig von der umfangreichen SIEMENS Dokumentation bieten Auch die vielf ltigen M glichkeiten des Beobachten und Bedienens sollen im Laborversuch deutlich werden Inhaltsverzeichnis Inhaltsverzeichnis VORWORTII ERKL RUNGVIII NOTATIONIX 1 EINLEITUNG1 1 2 DAS WEB ALS LEITSTAND2 1 2 1SOFTWAREL SUNG2 1 2 1 1SIEMENS WinCC die Schnittstelle zwischen Mensch und Control Solutions International .2003 Programmable Devices and Systems 2001 W. Ciazynski, W. Ciażyśnki, Edward Hrynkiewicz, P. Kłosowski, 2002 Scientific meetings on programmable devices and systems began in 1995 with the PDS 95 event organised by the Institute of Electronics Silesian University of Technology SUT Many papers on the issues of programmable devices and systems were presented at numerous conferences and workshops devoted to electronics and circuit theory yet there were no workshops devoted solely to those particular topics Combined with the belief that some specific common problems appeared in the area of PDS justified the decision to organise the PDS meeting The PDS2001 IFAC Workshop organised by the Institute of Electronics SUT Gliwice Poland was the 5th event in the series The aim of the meeting was to define the future trends of this field via the interaction of industry technical research centres and academia

representatives This Proceedings volume contains 54 duly presented papers and many of them when compared to the Preprints volume version have been corrected and enriched with the discussion results The papers are grouped according to the Workshop plenary sessions topics as follows bull Communication bull Digital Signal Processing bull Industrial Programmable Logic Controllers bull Field Programmable Logic Instrumentation & Control Systems ,1997

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