

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

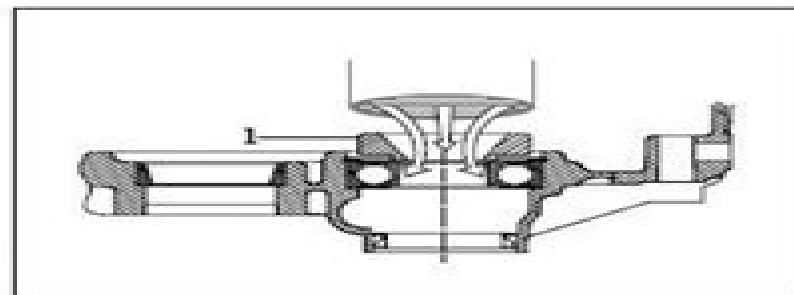
Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

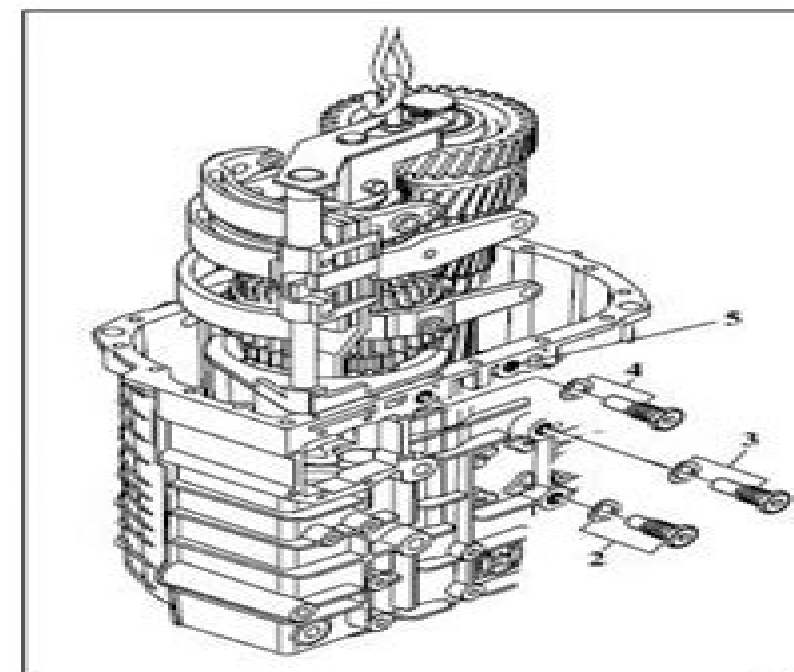
NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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Zf 280 Transmission For Repair Manual

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Zf 280 Transmission For Repair Manual:

Chevrolet Parts Interchange Manual, 1959-1970 Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges Motor Imported Car Repair Manual ,1983 Chilton's Import Car Repair Manual, 1986 ,1985 **The Autocar** ,1987 **The British National Bibliography** Arthur James Wells,1973 **Illustrated Mercedes-Benz Buyer's Guide** Frank Barrett,1994 Discusses the development history and specifications for all Mercedes Benz models from 1886 to the present *I & T Shop Service* , **Aston Martin** David Dowsey,The Images Publishing Group,2010 Comprehensive 352 page history with beautiful color photography and detailed illustrations Includes thorough specification information for each model **Fundamentals of Medium/Heavy Duty Commercial Vehicle Systems** Owen C. Duffy,Gus Wright,2015-07-13 Based on the 2014 National Automotive Technicians Education Foundation NATEF Medium Heavy Truck Tasks Lists and ASE Certification Test Series for truck and bus specialists Fundamentals of Medium Heavy Duty Commercial Vehicle Systems is designed to address these and other international training standards The text offers comprehensive coverage of every NATEF task with clarity and precision in a concise format that ensures student comprehension and encourages critical thinking Fundamentals of Medium Heavy Duty Commercial Vehicle Systems describes safe and effective diagnostic repair and maintenance procedures for today s medium and heavy vehicle chassis systems including the most current relevant and practical coverage of Automated transmissions Braking system technology used in vehicle stability collision avoidance and new stopping distance standards Hybrid drive powertrains Advanced battery technologies On board vehicle networks and integrated chassis electrical control system Automatic transmission drive shafts and drive axles Charging starting vehicle instrumentation and chassis electrical systems On board diagnostic systems electronic signal processing and sensor operation Steering suspension frames hitching and air conditioning systems Environmental and fuel efficiency technologies Additional features include Up to date NATEF coverage Support of ASE certification test preparation for medium heavy truck and bus test series A clear accessible writing style Reinforcement of concepts learned Application to real world practice A wealth of photographs illustrations and step by step explanations with visual summaries **Cumulated Index Medicus** ,1993 The Commercial Motor ,1980 Road and Track ,1988 Jane's Armour and Artillery, 1997-98 Christopher F. Foss,1997 Janes rbog om artilleri og pansrede k ret jer der opdateres med en ny udgave hvert r **Sports Car Market magazine - June 2008** , Thomas Register of American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs **Official Gazette of the United States Patent and Trademark Office** United States. Patent and Trademark Office,2001 Automotive Engineering ,1979 **Car and Driver** ,1989 **Sports Car Market magazine - February 2008** , Backpacker ,2003-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled

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