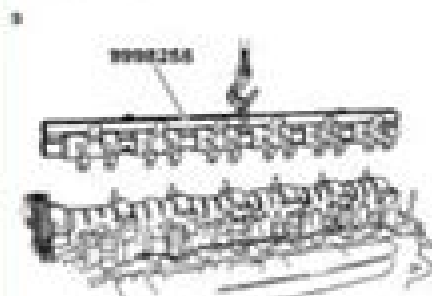


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1. Loosen the bolts in the rocker arm shaft support uniformly along the entire shaft, so that it is not stressed and not being warped.



Remove the bolts, attach lifting tool 9996254, and raise the entire rocker arm assembly.

Note: In engines equipped with the D5.3 engine brake, secure the rocker plates with a rubber band or another suitable device to prevent the pressure from dropping when the rocker arm assembly is lifted.

Rocker plates are classified in pairs (2, 3, or 4 points are secured). The rocker arms and pins should be kept as an assembly.

12. Remove the bolts, and remove all unit injectors.

11. Clean around the unit injectors.



Remove the unit injector with tool 9996251.



Install dust covers 9996249 on the unit injector to protect them from dirt or possible damage.

14. Use the same procedure to remove the other unit injectors, one at a time.

Note: Arrange the unit injectors on a support so they can easily be re-installed in their original cylinders.

Timing Gears

Ref. No.	Description	No. of Teeth
1	Crankshaft Drive Gear	36
2	Idle Gear	72
3	Water Pump Drive	27
4	Air Compressor	27
5	Power Steering Pump Drive Gear	27
6	Power Steering Pump Idle Gear	60
7	Power Steering Pump Drive Gear	27
8	Power Steering Pump Idle Gear	60
9	Power Steering Pump Drive Gear	27
10	Drive Gear Arrangement (Accessory Drive Pulley and Fuel Feed Pump)	28
11	Power Take-Off (PTO) Idle Gear	67
12	Power Take-Off (PTO) Drive Gear for Hydraulic Pump	57
13	Oil Pump Drive Gear	24
14	Oil Pump Idle Gear	57

Backlash	0.05-0.17 mm (0.0017-0.0067 in)
Axis journal for intermediate gear, diameter	98.950 ± 0.011 mm (3.9 ± 0.0004 in)
Bushing for intermediate gear, diameter	100.037 ± 0.011 mm (3.94 ± 0.0004 in)
Radial clearance for intermediate gear	0.025-0.075 mm (0.001-0.003 in)
Axis clearance for intermediate gear	0.05-0.15 mm (0.002-0.006 in)

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Fig. 1. Timing gear arrangement

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