



Fig. 10. Dismantling of injectors

1. Injector
2. Copper gasket
3. Heatshield (MD2030)
4. Insulator (MD2010-2020)

13. Unscrew the injectors. Use a long socket, 80 mm.
MD2010, MD2020, MD2030 = 22 mm.
MD2040 = 27 mm.

Ram over the copper gaskets under the injectors.

MD2030: Ram over the heat shields (3, Fig. 10).

MD2010, MD2020, MD2030: Ram over the inserts (4) and the lower copper washers.

14. Release the electric cable to the glow plug. Remove the conductor rail and unscrew the glow plug.

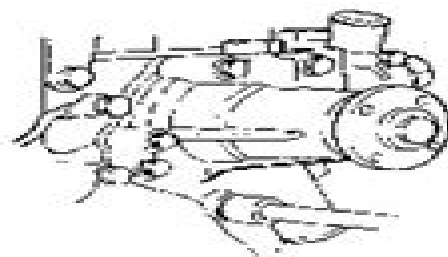


Fig. 11. Dismantling of circulation pump

15. MD2010, MD2020, MD2030: Remove the circulation pump.

MD2030: Note. The pump must be released and removed before the cylinder head is released. The pump can otherwise be broken. Ram over the spring and thermostat.

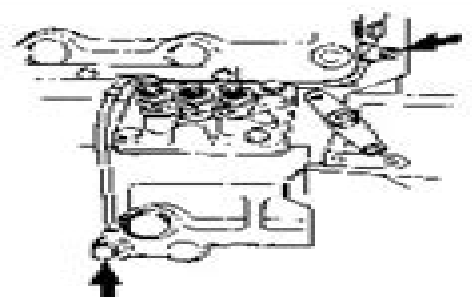


Fig. 12. Dismantling of oil pressure pipe (cylinder block - cylinder head/rocker mechanism)

16. Remove the oil pressure pipe between the cylinder block and cylinder head (rocker mechanism on MD2040).

17. Ram over the valve cover (built together with the inlet pipe on MD2010, MD2020 and MD2030).

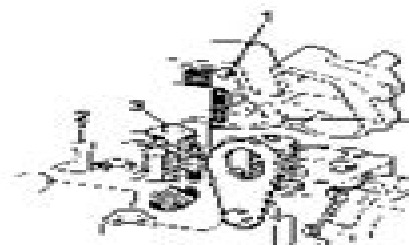


Fig. 13. Dismantling of rocker mechanism (MD2010)

1. Rocker mechanism
2. Valve caps
3. Pull rods

18. Release the nuts from the rockers' bearing brackets. Ram over the rocker mechanism (1, Fig. 13) and pull rods (3). Ram over the valve caps (2, MD2010) from the valve stem.

19. Release the cylinder head screws in several stages.

Note: Begin in the middle of the cylinder head and release the screws in a circle outwards.

Lift off the cylinder head.

Volvo Penta Md2020 Owners Manual

Joan Coles, Clarence Coles



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