

OPS SYSTEM

General

The OPS (Operator Presence Sensing) system is added as standard.

The switch mounted underneath the seat detects the operator on the seat. When there is no operator, the OPS system cuts off the driving power and restricts material handling operations. (Refer to page 0-6.)

The OPS system operates (to disable traveling and material handling) upon lapse of 2 seconds after the operator leaves the seat.

When the OPS controller detects the seat switch going off, it sounds the OPS buzzer* (sweeping) for about one second and turns the OPS lamp on before OPS activation. Furthermore, the OPS lamp keeps lighting until the seat switch stays off.

* The buzzer sounds only export model.

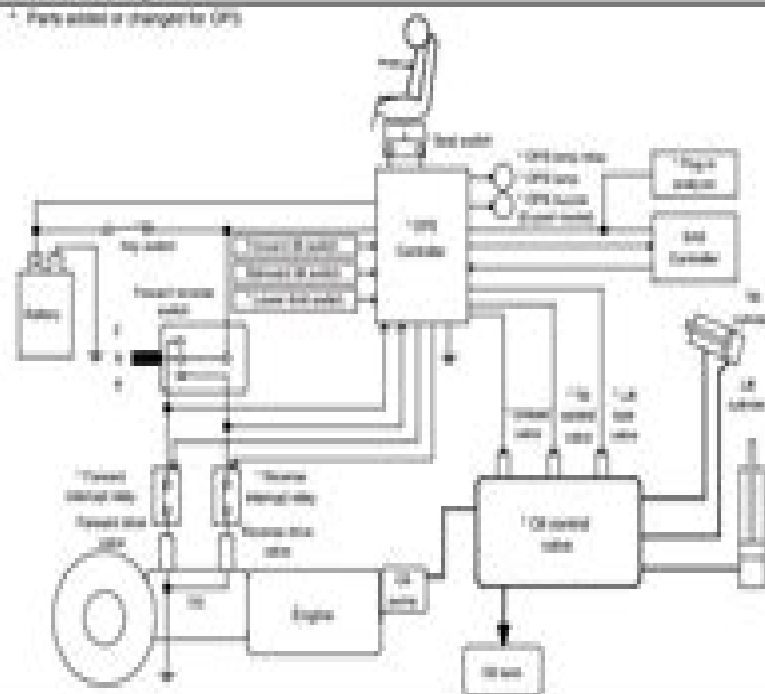
Only export model

If the seat switch is turned on without returning the forward/reverse lever to the neutral position after drive OPS activation, the newly added return to neutral warning function sounds the buzzer at short intervals (pop-pop) to warn the operator of the unreleased state of the drive OPS.

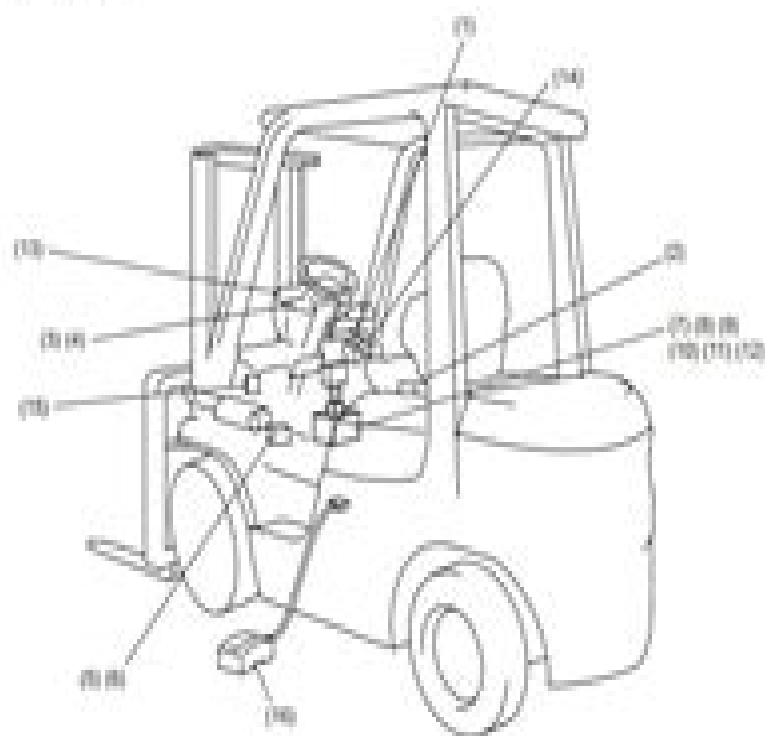
When the OPS controller detects any system malfunction, the OPS lamp blinks to warn the abnormality.

Control block diagram

* Parts added or changed for OPS



Name of each part



(1)	OPS controller	(9)	Backward lift switch
(2)	Seat switch	(10)	Travel valve
(3)	Forward switch	(11)	Lift lock valve
(4)	Reverse switch	(12)	Tilt control valve
(5)	Forward interlock relay	(13)	OPS lamp
(6)	Reverse interlock relay	(14)	OPS lamp relay
(7)	Lower switch	(15)	OPS buzzer (Export model)
(8)	Forward lift switch	(16)	Plug-in analyzer

Toyota Forklift 7fgu15 Service Manual

**John B. Raffa, Larry Warren, John Harold
Haynes**



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Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information) ,1984 **Service Manual; Fork Lift Truck** Warner & Swasey Co,Ford Motor Company,Lansing (Mich.),1973 *Toyota Model-F Repair Manual for Body & Chassis* Toyota Jidōsha Kabushiki Kaisha,1983 Toyota Pickup Truck Service Manual ,1982 Direct Support and General Support Maintenance Manual for Truck, Forklift, 6,000 Lb. Variable Reach, Rough Terrain, NSN 3930-01-158-0849 ,1993 *Chilton's Repair Manual* ,1991 Complete chapter on owner maintenance Expanded index to help you find whatever you want fast All charts up to date with every year of coverage Every subject completely covered in one place where you can find it fast *Toyota Pickup Truck* Toyota Jidōsha Kabushiki Kaisha,1993 *Toyota Pickup Truck* Robert Bently Publishers,1986-07-01 **Toyota Pick-ups & 4-runner Automotive Repair Manual** John B. Raffa,Larry Warren,John Harold Haynes,1992 **Toyota Hi-Lux repair manual - Chassis & Body** Ltd Toyota Motor Sales Co., Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45 PS, MHE 239, NSN 3930-01-074-4937 ,1990 Toyota Hi-Lux Repair Manual Toyota Jidōsha Hanbai Kabushiki Kaisha,1976 **Toyota Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department,1967 Part no 97216 covers FJ series **Toyota B Series Engine Repair Manual** ,1980

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