

STANDARD EQUIPMENT

AIR CLEANER – Engine mounted. Dry type, including pad type pre-cleaner and service indicator. For sheltered installation and average dust environments.

BARRING DEVICE – Manual.

BEARINGS – Heavy duty, replaceable, precision type.

BREATHER – Ejector type, extractor plumbed into exhaust stream.

CONNECTING RODS – Drop forged steel, rifle drilled.

CONTROL SYSTEM – Pneumatic. Includes pilot operated valves for air start and pre-lube. Engine mounted control panel with two push button valves. Pilot operated air start valves omitted when starter is not furnished by Waukesha.

CRANKCASE – Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANKSHAFT – Counterweighted, forged steel, ten main bearings, and dynamically balanced.

CRANKSHAFT PULLEY, FRONT SEGMENT – Ten inch (254 mm) pitch diameter pulley, with six v-section drive grooves, front end drive assembly, and outboard bearing. Outboard bearing not mounted. Includes engine mounted shaft and coupling guard.

CYLINDERS – Replaceable wet type cast-iron cast iron cylinder liners, chrome plated on outer diameter.

CYLINDER HEADS – Sixteen interchangeable. Two hand faced intake and two hand faced exhaust valves per cylinder. Hand faced intake and exhaust valve seat inserts. Roller valve lifters and hydraulic push rods.

ENGINE ROTATION – Counterclockwise when facing flywheel.

EXHAUST OUTLET – Single vertical at center. Flexible stainless steel connection with 14" (354 mm) flanges.

FLYWHEEL – Approx. WPI2 = 100000 lb-in² with ring gear (208 teeth), machined to accept two drive options; 31.88" (810 mm) pilot bore, 30.25" (768 mm) bolt circle, (12) .75" – 10 tapped holes, or 28.88" (734 mm) pilot bore, 27.25" (692 mm) bolt circle, (12) 0.625" – 11 tapped holes and (12) 0.75" – 10 tapped holes.

FLYWHEEL GUARD

FUEL SYSTEM – Dual, natural gas, 4" (102 mm) duplex downdraft. Two mounted Mooney Floregard 250, 2" (51 mm) gas regulators, 30 - 60 psi (207 - 414 kPa) inlet pressure required.

GOVERNOR – Woodward LUG-BLD hydraulic lever type, with friction type speed control. Mounted on right hand side.

IGNITION – Waukesha Custom Engine Control Ignition Module. Electronic digital ignition system. 24V DC power required.

INSTRUMENT PANEL – (Engine mounted). Includes jacket water temperature, lube oil pressure, lube oil temperature, intake manifold compound vacuum pressure, intake manifold temperature gauges, and digital electronic tachometer.

INTERCOOLER – Air-to-water.

LEVELING BOLTS

LIFTING EYES

LUBRICATION – Full pressure. Gear type pump. Full flow filter, 45 gallon (170 liters) capacity, not mounted. Includes lube oil strainer (mounted on engine) and flexible connections (shipped loose). Air/gas motor driven pre-lube pump. Requires final piping.

MANFOLDS – Exhaust, (2) water cooled.

OIL COOLER – With thermocouple temperature controller and pressure regulating valve. Not mounted.

OIL PAN – Base type. 165 gallon (625 liters) capacity including filter and cooler.

PAINT – Oilfield orange primer.

PISTONS – Aluminum with floating pin. Oil cooled.

SHIPPING SKID – For domestic truck or rail.

TURBOCHARGERS – Two water cooled. Waste-gate controlled.

VIBRATION DAMPER – Viscous type. Guard included with remote mounted radiator or no radiator.

WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT – Belt driven water circulating high capacity pump for inter-cooler and lube oil cooler. See S6500-14 performance curve for use with standard 10" diameter crankshaft pulley.

WATER CIRCULATING SYSTEM, ENGINE JACKET – Belt driven water circulating pump, 175 - 180° F (79 - 82° C) individual cylinder thermocouples, full flow bypass. Flange connections and mating flanges for (2) 4.5" (114 mm) inlets and (1) 8" (192 mm) outlet.

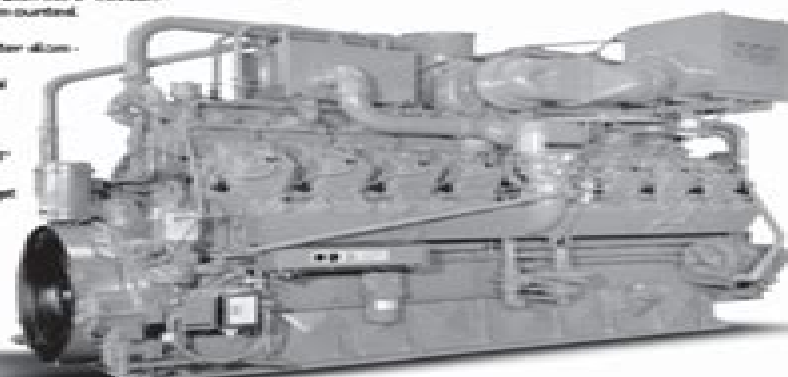


Waukesha

POWERING PERFORMANCE

P9390GSI

VHP® Series Gas Engine
1314 - 2063 BHP



Model P9390GSI Turbocharged
and Intercooled, Sixteen Cylinder,
Four-Cycle Gas Engine

SPECIFICATIONS

Cylinders	Lube Oil Capacity
V 16	165 gal.
Piston Displacement	(625 L)
9388 cu. in.	Starting System
(154 L)	125 - 150 psi air/gas
Bore & Stroke	24 V electric
9.375" x 8.5"	Dry Weight
(238 x 216 mm)	28,750 lb.
Compression Ratio	(13,040 kg)
8.1	
Jacket Water	
System Capacity	
148 gal.	
(560 L)	



Waukesha 9390 Parts Manual

Siddappa N.Byrareddy



Waukesha 9390 Parts Manual:

Monthly Catalog of United States Government Publications ,1992 **Thomas Register of American Manufacturers and Thomas Register Catalog File** ,2002 Vols for 1970 71 includes manufacturers catalogs **Iron Age** ,1908 **Thomas Register of American Manufacturers** ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file **Regional Industrial Buying Guide** ,2002 THOMAS REGISTER 2005 ,2005 *World Dredging & Marine Construction* ,1985 **Thomas Register** ,2004 **Water & Wastes Engineering** ,1971 *U.S. Industrial Directory* ,1986 *Thomas Grocery Register* ,1977 *Farmers and Consumers Market Bulletin* ,2001 **Moody's Municipal & Government News Reports** ,1991-03 *Waukesha Parts List for Engine Model* Waukesha Motor Company,1948 **Lauson-Power Products Master Parts Manual** Tecumseh Products Company,1961 **Kohler Engine Parts Manual Model K91** Kohler Technical Publications, *Instructions and Parts Catalog* Atlas Imperial Diesel Engine Co, **Willys Industrial Engine Manual and Parts List** Willys Motors, Inc,1959* *Master Parts Manual* Tecumseh Products Company. Engine and Gear Service Division,1982

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