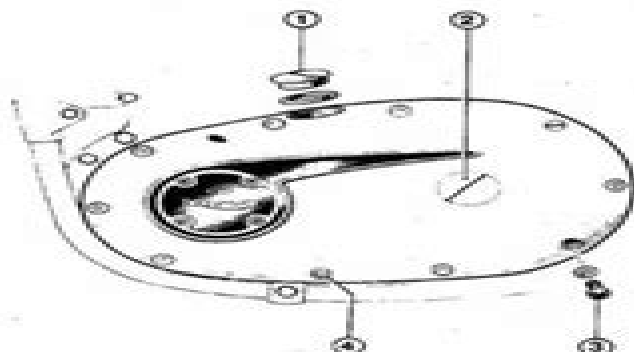




Early 250 chaincase filler (1), clutch adjustment cap (2), level (3) and drain (4) screws

tained by drillings which allow excess oil to re-enter the crankcase.

1. Remove the primary chaincase drain plug. This is also the chain adjuster cover plug. On some 500 models it may be necessary to remove the footpeg, striking it after the bolt is loosened to remove it from its taper.

2. Allow the oil to drain for about 10 minutes. Reinstall the drain plug. On older models, remove the level plug.

3. Remove the filler plug at the top of the case. On the older models, add the correct grade oil until it begins to seep from the level plug hole. Refit the level plug and filler plug.

On the more recent machines, add only about $\frac{1}{4}$ pint of motor oil. The level will come up to the proper amount as the machine is ridden. Check with the level plug.

TR150, TR150V

1. The primary chaincase is lubricated by oil forced through the crankshaft bearing as outlined for late-model Twins.

2. After removing the drain plug and allowing several minutes for the oil to drain off, refit the drain plug. Add no more than $\frac{1}{4}$ pint of motor oil. The level will rise as the machine is ridden, and will be maintained at the proper level by drillings in the crankcase.

Front Forks

1. Drain each fork leg separately.
2. Remove the drain bolt at the bottom of the fork slider. Hold the front brake and pump the forks several times to expel all the oil.

3. Refit the drain plug. Remove the filler cap at the top of the fork leg.

NOTE: On machines with resiliently-mounted handlebars, the handlebars may have to be removed to gain access to the filler caps.

4. Add the correct amount and type of oil, refit the cap; repeat the procedure with the remaining fork leg.

Final Drive Chain

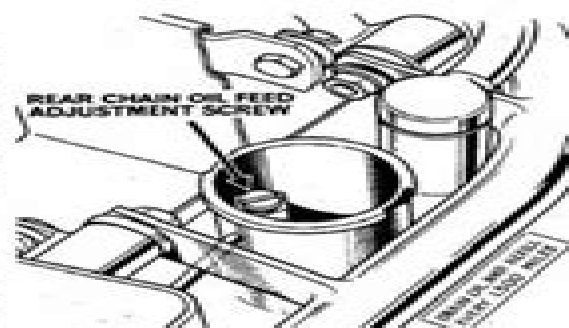
TR25W

Lubrication of the final drive chain is

totally dependent on the oil level in the primary chaincase. As the primary chain spins, it throws off the oil fed by the primary case collection chamber. This oil is collected by a small well at the back of the primary case and is then drip-fed to the chain.

500, 650, 750-3

The drive chain on these models is lubricated by means of an overflow tube from the neck of the oil tank. The flow is adjusted by means of a screw with a tapered tip threaded into the oil junction block in the neck of the tank. The screw is accessible after removing the tank filler cap. To increase oil flow to the chain, turn the screw counterclockwise. To decrease flow, turn the screw clockwise.



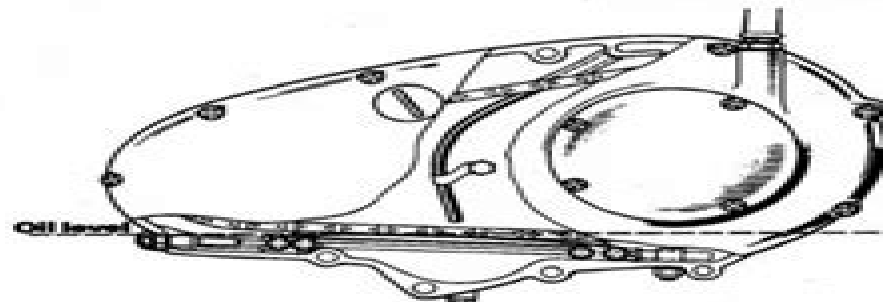
Chain oiler adjustment screw location (500, 650, and 750-3)

750 TWINS

The chain should be lubricated by hand at intervals, depending on conditions. No automatic oiler is fitted.

Grease Nipples

Both the front and rear drum brake cams, and the swinging arm pivot are fitted with grease nipples. The brake cams should be given only one stroke of a hand



Chaincase oil level (Trident)

grease gun; the swinging arm pivot should be greased until the lubricant spurts out the pivot O-rings.

Brake Pedal Spindle

The brake pedal spindle is located on the left, rear, engine mounting plate. Since the operating shaft is exposed to the air, it should be coated with grease to prevent dirt penetration and corrosion.

1. Back off the rear brake rod adjustment until there is plenty of play.

2. Remove the pedal retaining nut and pedal.

3. Clean up the operating shaft and bore of the pedal with fine emery cloth.

4. Apply the recommended grease to the shaft and reinstall the pedal. Make sure you don't forget the spring and washer that accompany the retaining nut.

Wheel and Steering Head Bearings

1. These bearings should be packed with a good grade of bearing grease every 12,000 miles.

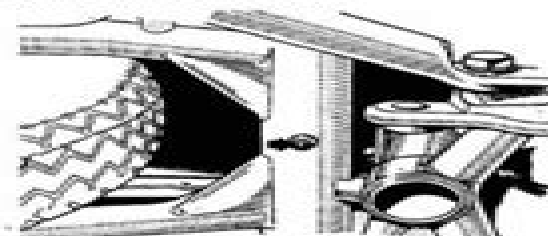
2. Refer to "Chassis" for removal and installation procedures.

SERVICE CHECKS AND ADJUSTMENTS

Clutch

TR25W, TWINS

1. Run down the clutch cable adjuster(s) until there is plenty of freeplay in the clutch hand lever.



Swing arm grease nipple (650)

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web oct 12 2011 manche kinder entwickeln allerdings ein echtes stottern und dann ist die besorgnis bei den eltern oft sehr groß dieser ratgeber wendet sich an eltern deren kind unflüssig spricht oder stottert und möchte helfen die wichtigsten fragen zu klären was sind normale sprech unflüssigkeiten und was ist stottern wie entsteht

stottern bei kindern ratgeber für angehörige betroffene und - Jun 03 2022

web bei kindern die noch in der sprachentwicklung stehen ist es ganz normal dass bis zu 10 ihrer Äußerungen von sprech unflüssigkeiten gekennzeichnet sind die meistens von alleine wieder verschwinden manche kinder entwickeln allerdings ein echtes stottern und dann ist die besorgnis bei den eltern oft sehr groß

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mein kind stottert was soll ich tun die techniker - Feb 11 2023

web feb 17 2022 das flüssige sprechen zu verstärken ist ein ansatz der eltern als co therapeuten einbezieht sie lernen die sprechfreude ihres kindes zu fördern es gezielt zu loben und behutsam auf das stottern aufmerksam zu machen die methode ist vor allem für vorschulkinder geeignet hilfe auch für erwachsene für eine stottertherapie

stottern symptome ursachen und behandlungstherapie ikk - Dec 09 2022

web stottern symptome die beschwerden beim stottern variieren in ihrer intensität und die folgen beeinträchtigen weitaus mehr als nur das sprechvermögen hauptsymptome des stotterns wiederholungen z b ka ka kater dehnungen von lauten z b mmmmmaus silben oder wörtern blockierungen von lauten