

sidewalk or other paved area to be cleaned. This clearance can be obtained by placing spacers (the extra shear pins stored under snowthrower handle can be used for spacers) under the scraper bar, then adjusting the skids so they contact paved surface. To compensate for wear, the scraper bar position is adjustable, and the bar can be reversed or replaced. Be sure the bar is adjusted parallel with the working surface, and for proper clearance, above skid shoes.

DRIVE BELTS

The traction drive belt is spring loaded and does not require adjustment; check control cable adjustment or replace belt if it is slipping. The auger drive belt can be adjusted after removing belt cover, then proceed as follows: Loosen nut on auger belt idler (16—Fig. AT32) and move idler in slot of idler arm (14) toward belt about 1/8 inch (3 mm). Tighten nut, engage auger drive clutch lever and check belt adjustment; belt should deflect about 1/2 inch (12.7 mm) with moderate pressure. Reset idler pulley until proper belt tension is obtained with drive engaged. The belt guides at engine pulley should be adjusted to clear belt 3/32 inch (2.4 mm) with auger drive clutch engaged.

CONTROL CABLES

Refer to Fig. AT30 and with auger cable (7) "x" fitting disconnected from auger clutch lever (2), move lever forward to contact plastic bumper and pull upward on cable; the center of the "x" fitting should be between the top and the center of the hole in the lever. If not, slide cable down through auger clutch spring (8) and turn locknut (9) to obtain proper adjustment. Then, pull cable up through spring and reconnect "x" fitting on cable in hole of lever. Repeat the procedure for drive clutch cable (11) adjustment.

FRICTION WHEEL

Remove bottom panel from snowthrower. Place shifter lever in first (Position 1) gear and check position of friction wheel on disc drive plate. Distance from left outer side of disc drive plate to right side of friction wheel should be 2-3/4 inches (70 mm) as shown in Fig. AT31. If necessary to adjust position of friction wheel, loosen bolts retaining upper speed shift control lever (20—Fig. AT32) to shift lever adapter (32). Then move friction wheel to proper position and tighten lever bolts.

TRACK DRIVE

To check track tension, pull up gently on center of track at midpoint between track rollers. Distance between track and top of track support frame should then be no more than 1-1/4

inches (32 mm). To adjust track, loosen jam nuts (3—Fig. AT34) on adjusting bolt (11) at rear end of track frame (4) and tighten or loosen adjusting bolt as necessary. Adjust opposite track in same manner. Be sure adjusting bolt jam nuts are securely tightened.

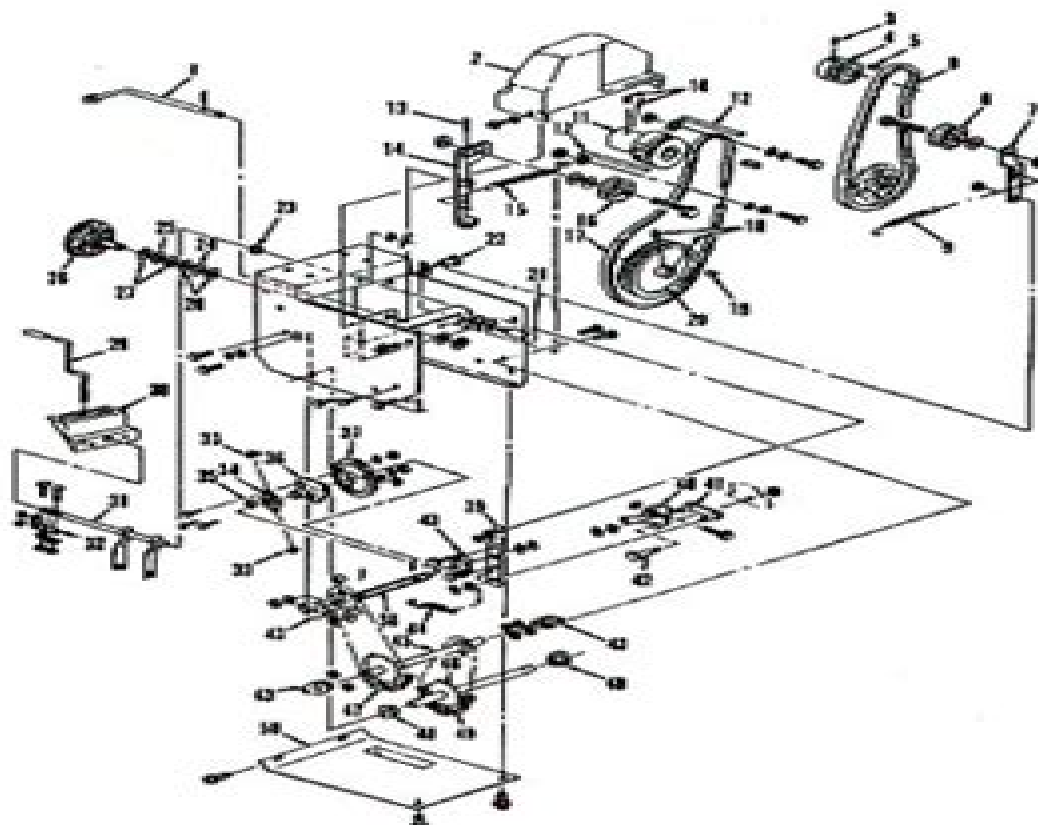


Fig. AT32—Exploded view of drive mechanism. The traction drive is from engine PTO pulley (4) and the auger is driven from engine crankshaft pulley (13). Drive disc (26) and shaft are separate items on some models.

- | | | | |
|-------------------------------|------------------------|--------------------------------|---------------------------|
| 1. Auger clutch lever | 16. Auger belt idler | 31. Needle thrust bearing | 46. Drive clutch lever |
| 2. Belt cover | 17. Auger belt | 32. Shift lever | 47. Drive lever arm |
| 3. Set screw | 18. Set screws | 33. Shift lever | 48. Drive lever link |
| 4. Engine PTO pulley | 19. Woodruff key | 34. Shift lever/pulley adapter | 49. Self-aligning bearing |
| 5. Woodruff key | 20. Auger drive pulley | 35. Shift pulley | 50. Reverse spring |
| 6. Engine idler pulley | 21. Shoulder bolt | 36. Shift lever/pulley adapter | 51. Accelerator cable |
| 7. Drive idler arm | 22. Shoulder bolt | 37. Pinion shaft | 52. Wheel axle & sprocket |
| 8. Drive belt | 23. Pinion housing | 38. Thrust washer | 53. Roller chain |
| 9. Idler arm spring | 24. Thrust washer | 39. Needle thrust bearing | 54. Axle housing |
| 10. Set screws | 25. Drive disc | 40. Pinion wheel | 55. Roller chain |
| 11. Auger crankshaft pulley | 26. Drive disc | 41. Thrust washer | 56. Bottom cover panel |
| 12. Belt guide | 27. Thrust washer | | |
| 13. Set pin | | | |
| 14. Auger bracket & idler arm | | | |

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**General Motors Corporation. Truck &
Coach Division**

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Maintenance Manual, Toro-flow Diesel Engine General Motors Corporation. GMC Truck & Coach Division,1964

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