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improvement on the shop floor and in the office creating a heightened sense of responsibility in all stakeholders and enhancing productivity and efficiency to improve the bottom line In this second edition the author addresses management s role in Lean production Early observers of Japanese methods focused on the shop floor to see amazing things unlike anything practiced elsewhere And the thinking was if the methods could be adopted by companies elsewhere those companies would experience the success of the Japanese What the early observers hadn t considered were dramatic differences in the way those companies were managed both daily and strategically The management side of Lean production is addressed in two new chapters one devoted to daily management the other to strategy deployment Additionally there is a new chapter that addresses breakthrough improvement and an approach to achieving it called Production Preparation Process Every chapter has been revised and expanded to better tell the story of Lean production its history applications practices and methods

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Distributed Computing, Artificial Intelligence, Bioinformatics, Soft Computing, and Ambient Assisted Living Sigeru Omatu, Miguel P. Rocha, Florentino Fdez Riverola, Jose Bravo, Emilio Corchado, Juan Manuel Corchado Rodríguez, Andrés Bustillo, 2009-06-08 This book constitutes the refereed proceedings of the 10th International Work Conference on Artificial Neural Networks IWANN 2009 held in Salamanca Spain in June 2009 The 167 revised full papers presented together with 3 invited lectures were carefully reviewed and selected from over 230 submissions The papers are organized in thematic sections on theoretical foundations and models learning and adaptation self organizing networks methods and applications fuzzy systems evolutionary computation and genetic algoritms pattern recognition formal languages in linguistics agents and multi agent on intelligent systems brain computer interfaces bei multiobjetive optimization robotics bioinformatics biomedical applications ambient assisted living aal and ambient intelligence ai other applications

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