



NOTE: The use of an electric instrument (GSM) is essential for the following operations. This instrument is connected to the water pressure (see diagram of the unit).
The electric instrument has to be checked periodically according to the manual of use.
The electric instrument must indicate the following maximum:
- oil at 100°C (max. pressure produced from 2 to 100°C is 1.5 bar)
- water pressure must be 1.5 bar.

16. ADJUSTING THE CLUTCH DRAG SPEED

NOTE: This adjustment must be carried out with the engine hot, and the vehicle standing on a flat horizontal surface.

1. Turn up the engine, engage first gear and leave the vehicle stationary. Check the clutch drag speed.

VEHICLE with MANUAL
GEARBOX



16. ADJUSTING THE IDLE SPEED

NOTE:

This adjustment must be carried out with the engine hot.

Use of a tachometer is essential.
It must be reset and may be read from 0 to 2000 r.p.m.

The reading is essential (essential) during the first 100-150 pump changes, and will then be constant.

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16. ADJUSTING THE CLUTCH RELEASE BEARING CONTROL

NOTE: This adjustment must be carried out on the road with the engine hot.

1. If the clutch engagement time is too short, increase the force (B) (see diagram) 2. If the time is too long, tighten the screw (C).
3. If the time is too short, the inspection the screw adjustment is essential.
Decrease the gear screw (see diagram) 4. Turn the ring (D) and position it as far as allowed for maximum inspection in both directions. Tighten the gear screw.



Volvo Tamd 63 Service Manual

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