

# FASTENER TORQUE VALUES

## 6.1

### FASTENER TORQUE VALUES IN THIS CHAPTER

The table below lists torque values for all fasteners presented in this chapter.

| FASTENER                                          | TORQUE VALUE   |                | NOTES                                                                                       |
|---------------------------------------------------|----------------|----------------|---------------------------------------------------------------------------------------------|
| Battery ground cable to transmission              | 66-114 in-lbs  | 7.5-12.9 Nm    | 6.10 TRANSMISSION CASE, Installation                                                        |
| Clutch actuator                                   | 100-120 in-lbs | 11.2-13.6 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement                                                  |
| Clutch cable fitting                              | 90-120 in-lbs  | 10.2-13.6 Nm   | 6.5 CLUTCH RELEASE COVER: CABLE CLUTCH, Assembly and Installation                           |
| Clutch fluid line flare nut                       | 96-144 in-lbs  | 10.9-16.3 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement                                                  |
| Clutch fluid line flare nut                       | 96-144 in-lbs  | 10.9-16.3 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement                                                  |
| Clutch fluid line flare nut                       | 96-144 in-lbs  | 10.9-16.3 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement                                                  |
| Clutch fluid line flare nut - maximum torque      | 144-200 in-lbs | 16.3-22.6 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement/Maximum torque in case of leak at normal torque. |
| Clutch fluid line flare nut - maximum torque      | 144-200 in-lbs | 16.3-22.6 Nm   | 6.7 SECONDARY CLUTCH ACTUATOR, Replacement/Maximum torque in case of leak at normal torque. |
| Clutch release cover screws                       | 132-156 in-lbs | 14.9-17.6 Nm   | 6.5 CLUTCH RELEASE COVER: CABLE CLUTCH, Assembly and Installation                           |
| Mainshaft/countershaft nuts                       | 85-95 ft-lbs   | 115.3-128.8 Nm | 6.8 TRANSMISSION ASSEMBLY, Assembly                                                         |
| Neutral switch                                    | 120-180 in-lbs | 13.6-20.3 Nm   | 6.10 TRANSMISSION CASE, Installation                                                        |
| Shift drum detent arm fastener                    | 120-150 in-lbs | 13.6-17.0 Nm   | 6.8 TRANSMISSION ASSEMBLY, Assembly                                                         |
| Shift drum lock plate fasteners                   | 57-63 in-lbs   | 6.4-7.1 Nm     | 6.8 TRANSMISSION ASSEMBLY, Assembly                                                         |
| Shifter panel centering screw                     | 18-23 ft-lbs   | 24.4-31.2 Nm   | 6.10 TRANSMISSION CASE, Assembly                                                            |
| Shifter peg screw                                 | 96-144 in-lbs  | 10.9-16.3 Nm   | 6.4 SHIFTER LINKAGE, Heel-Toe Shift Levers                                                  |
| Shifter rod jamnut                                | 80-120 in-lbs  | 9.0-13.6 Nm    | 6.4 SHIFTER LINKAGE, Shifter Rod Adjustment                                                 |
| Shifter rod lever pinch screw, front lever        | 90-110 in-lbs  | 10.2-12.4 Nm   | 6.4 SHIFTER LINKAGE, Shifter Rod Lever, Front                                               |
| Shifter rod lever pinch screw, transmission lever | 18-22 ft-lbs   | 24.4-29.8 Nm   | 6.10 TRANSMISSION CASE, Assembly                                                            |
| Shifter rod to front lever nut                    | 70-90 in-lbs   | 7.9-10.2 Nm    | 6.4 SHIFTER LINKAGE, Shifter Rod Adjustment                                                 |
| Shifter rod to front lever nut                    | 70-90 in-lbs   | 7.9-10.2 Nm    | 6.4 SHIFTER LINKAGE, Shifter Rod Lever, Front                                               |
| Shift lever pinch screw, heel and toe levers      | 18-22 ft-lbs   | 24.4-29.8 Nm   | 6.4 SHIFTER LINKAGE, Heel-Toe Shift Levers                                                  |
| Transmission bearing housing screws               | 22-25 ft-lbs   | 29.8-33.9 Nm   | 6.8 TRANSMISSION ASSEMBLY, Installation                                                     |
| Transmission drain plug                           | 14-21 ft-lbs   | 19.0-28.5 Nm   | 6.8 TRANSMISSION ASSEMBLY, Installation                                                     |
| Transmission drain plug                           | 14-21 ft-lbs   | 19.0-28.5 Nm   | 6.10 TRANSMISSION CASE, Installation                                                        |
| Transmission inner side cover screws              | 132-156 in-lbs | 14.9-17.6 Nm   | 6.6 TRANSMISSION SIDE COVERS: HYDRAULIC CLUTCH, Installation                                |
| Transmission mounting bolts, 1st torque           | 15 ft-lbs      | 20.3 Nm        | 6.10 TRANSMISSION CASE, Installation                                                        |
| Transmission mounting bolts, final torque         | 34-39 ft-lbs   | 46.1-52.9 Nm   | 6.10 TRANSMISSION CASE, Installation                                                        |
| Transmission outer side cover screw               | 100-120 in-lbs | 11.2-13.6 Nm   | 6.6 TRANSMISSION SIDE COVERS: HYDRAULIC CLUTCH, Installation                                |

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