

## VOLVO PENTA GENSET ENGINE

# TAD1631GE

1500 rpm, 478 kW (650 hp)

1800 rpm, 546 kW (743 hp)

### Reliable & powerful

The TAD1631GE is a powerful, reliable and economical Generating Set diesel built on the dependable in-line six design.

### Durability & low noise

Designed for the easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

### Low exhaust emission

The state-of-the-art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption. The TAD1631GE complies with EPA/CARB Tier 1 and TA-Luft exhaust emission regulations.

### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

### Technical description:

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners with flame barrier that protects the cylinder head gaskets against high temperatures.
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods to reduce risk of piston cracking
- Nitrocarburized crankshaft with seven bearings for moderate load on main bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats



### Features

- Maintained performance, air temp 40°C, altitude 1000m
- Tropical cooling system (55°C)
- Guaranteed power output 0 to +2%
- EL Governing (G4C-ACB275)
- Low exhaust emissions
- Low noise levels
- Gen Pac configuration

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Bosch fuel injection system including accurate electronic governor,
- Non-return fuel valve
- Twin fuel filters of disposable type,
- Gear type lubricating oil pump, gear driven by the transmission,
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Turbo charger

- Efficient and reliable turbo charger

#### Cooling system

- Air to air intercooler
- Gear driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Automatic fan drive belt tensioner.

#### Electrical system

- Electronic speed governor system controls the engine speed in droop or isochronous mode. The system includes a control unit, speed sender and electro-magnetic actuator (ACB275)

# VOLVO PENTA

# Volvo Tad1631ge Engine Service Manual

**Bentley Publishers**



## **Volvo Tad1631ge Engine Service Manual:**

**Volvo Service Manual** Volvo, Aktiebolaget,1962      **Volvo Service Manual Repair Instructions** ,1975      Volvo Service Manual Volvo, Aktiebolaget,1978      **Volvo Penta MD2010, MD2020, MD2030, MD2040** N N,2012-05 Workshop Manual for Volvo Penta Marine Engines MD2010 MD2020 MD2030 MD2040      **Trucks Service Manual** Aktiebolaget Volvo.,1974      **Volvo-Penta Stern Drives, 1992-93** Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines Over 750 illustrations

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