

## OPS SYSTEM

### General

The OPS (Operator Presence Sensing) system is added as standard.

The switch mounted underneath the seat detects the operator on the seat. When there is no operator, the OPS system cuts off the driving power and restricts material handling operations. (Refer to page 0-6.)

The OPS system operates (to disable traveling and material handling) upon lapse of 2 seconds after the operator leaves the seat.

When the OPS controller detects the seat switch going off, it sounds the OPS buzzer\* (sounding) for about one second and turns the OPS lamp on before OPS activation. Furthermore, the OPS lamp keeps lighting until the seat switch stays off.

\* The buzzer sounds only export model.

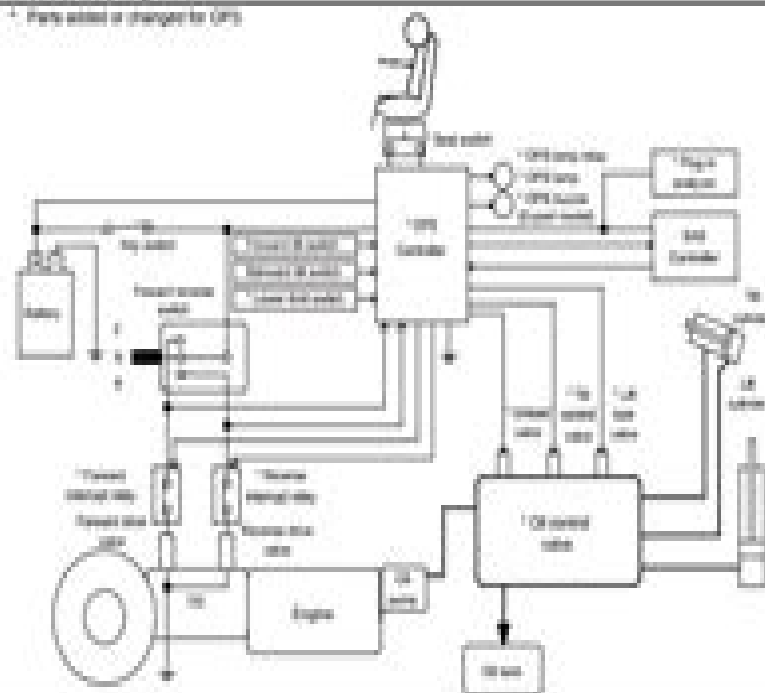
Only export model

If the seat switch is turned on without returning the forward/reverse lever to the neutral position after drive OPS activation, the newly added return to neutral warning function sounds the buzzer at short intervals (op-pot) to warn the operator of the unreleased state of the drive OPS.

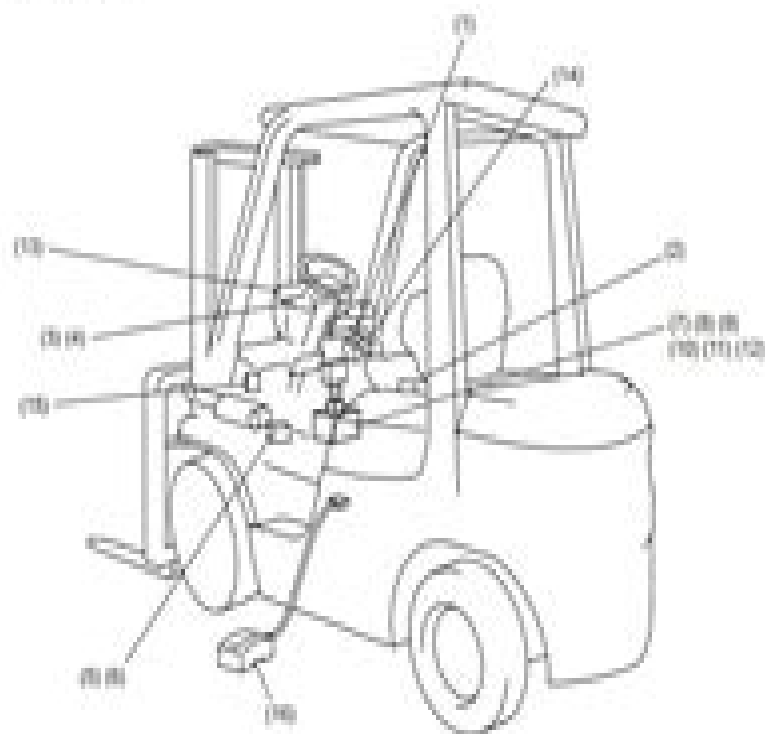
When the OPS controller detects any system malfunction, the OPS lamp blinks to warn the abnormality.

### Control block diagram

\* Parts added or changed for OPS



### Name of each part



|     |                         |      |                           |
|-----|-------------------------|------|---------------------------|
| (1) | OPS controller          | (9)  | OPS lamp                  |
| (2) | seat switch             | (10) | OPS lamp relay            |
| (3) | Forward switch          | (11) | OPS buzzer (Export model) |
| (4) | Reverse switch          | (12) | Plug-in analyzer          |
| (5) | Forward interlock relay | (13) | Backward lift switch      |
| (6) | Reverse interlock relay | (14) | Unload valve              |
| (7) | Lower switch            | (15) | Lift lock valve           |
| (8) | Forward lift switch     | (16) | Tilt control valve        |

# Toyota Forklift 7fgu15 Service Manual

**Toyota Jidōsha Kabushiki Kaisha**

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