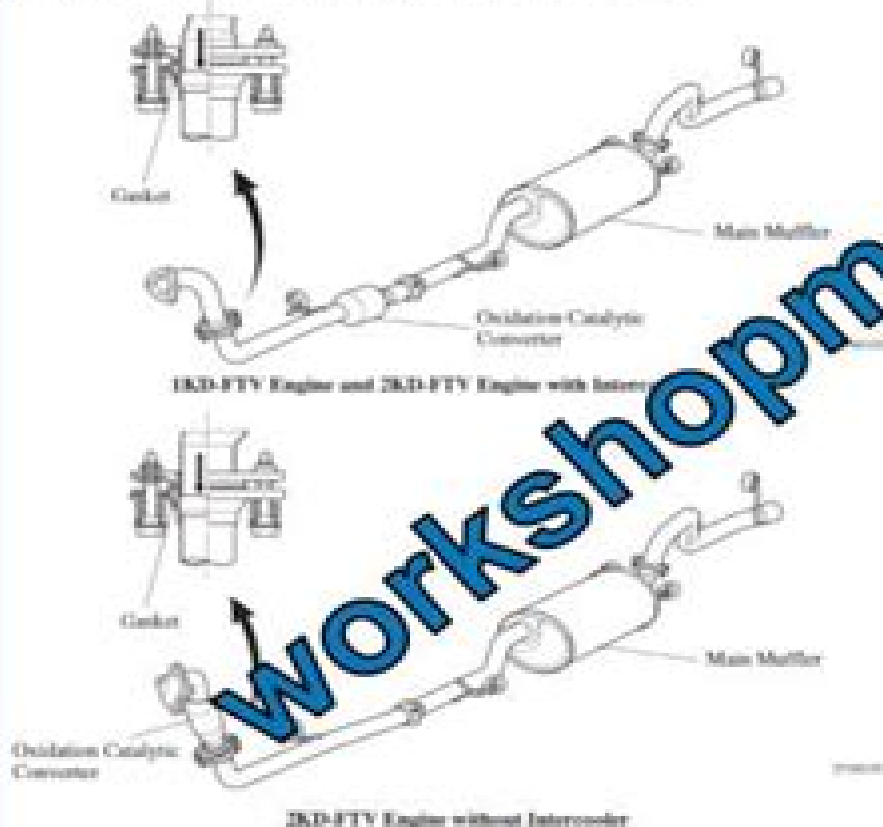


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- A stainless steel exhaust pipe is used for weight reduction and rust resistance.
- A ball joint is used to join the exhaust from pipe and exhaust manifold. As a result, a simple and reliable construction for reducing vibration has been realized.
- The oxidation catalytic converter is used to clean the exhaust gas particulates, HC and CO. The table below describes the location of the converter (where equipped), in accordance with the engine type and exhaust emission regulation compliance.

Emission Regulation	EURO III or Tier 1		EURO I or Non-Compliance
Engine Type	1KD-FTV 2KD-FTV (High Version with Intercooler)	2KD-FTV 2KD-FTV (High Version without Intercooler)	All
Location of Oxidation Catalytic Converter	Integrated with Front Exhaust Pipe	Below Exhaust Manifold	—



ENGINE - 1GR-FE ENGINE

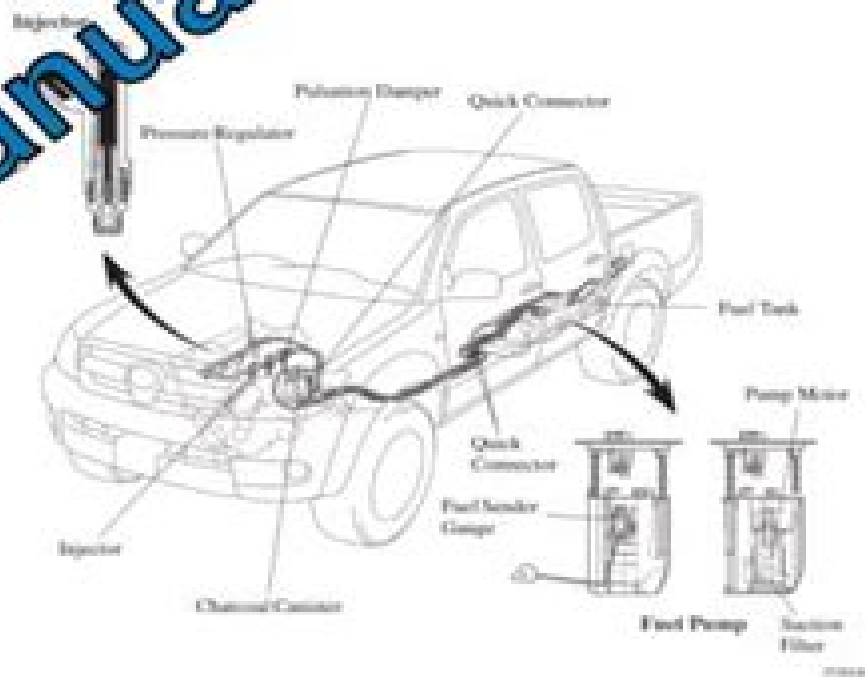
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FUEL SYSTEM

General

Fuel delivery pipe made of plastic has been adopted. A compact 12-hole type fuel injector has been adopted. A common rail system for atomization of fuel. Fuel tank made of plastic has been adopted. The fuel tank is coated with polyethylene layers on the inner and outer surfaces to prevent the permeation of fuel. For details, refer to the 1GR-FE and 2GR-FE Engines and Fuel System Section on page 1G-25.

A compact and lightweight fuel filter with fuel sender gauge has been adopted. A quick connector is used to connect the fuel line with the fuel hose for excellent serviceability.



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Bob Henderson, John Harold Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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Toyota Hi-Lux and Hi-Ace Owners Workshop Manual ... John Harold Haynes, Peter G. Strasman, 1977 *Toyota Hi-Lux Petrol & Diesel 2005 Thru 2011* Greg Williams, John Harold Haynes, Chris Anderson, 2012 This is an automotive maintenance and repair manual for the Toyota Hi Lux P D vehicle The book is suitable for the DIY mechanic Toyota Hilux Chassis & Body, YN5-, 6-, 1987 **Toyota Hilux/4 Runner Diesel 1979-1997 Auto Repair Manual-LN, Diesel Eng 2 & 4 Wheel Drive** Max Ellery, 2003-05-01 Step by step instructions with plenty of photographs plus detailed information on 4 cylinder L 2L 2L T and 3L vehicles including turbo versions from 1979 to 1997 2WD and 4WD LN Series for 30s 40s 50s 60s 120s and 130s body styles Engines all transmissions axles suspension brakes body wiring schematics problem solving plus more Tune up Maintenance Repairs Mechanical Bodywork Electrical diagrams Specifications Restoration Worldwide specifications Suitable for DIY enthusiast or the mechanic **Toyota Hi-Ace & Hi-Lux 1969 to April 1983 (Hi-Ace) 1969 to October 1983 (Hi-Lux) 1587 Cc 1968 Cc** John Harold Haynes, 1983 Toyota Hi-Lux Pick-up, 1969 Thru 1978 John Harold Haynes, P. G. Strasman, 1987 Toyota Repair Manual for Chassis and Body, 1984 **Toyota Hilux Repair Manual**, 1972 *Toyota Hi-Ace and Hi-Lux Owners Workshop Manual* J. H. Haynes, 1977 **Toyota Repair Manual Supplement for Chassis & Body**, 2000 **EM Toyota Hi Lux 4 Runner Petrol 1972-97** Max Ellery, Max Ellery Publications, 1999 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds and more *Toyota Prado 1996-2008 Automobile Repair Manual* Max Ellery, 2004-10-16 This comprehensive manual covers the complete Toyota Prado range of vehicles Detailed engine chapters covering all petrol gasoline and diesel engines It also covers the Hilux 4 Runner and Surf mechanicals Detailed comprehensive chapters cover the complete range of transmissions The manual also covers all other aspects of the vehicle from changing a light globe through to complete vehicle pull down YComprehensive chapters covering diagnostics and troubleshooting and also includes complete electrical wiring diagrams for the entire vehicle This comprehensive manual consists of over 500 pages of step by step instructions which will suite the DIY handyman through to the professional mechanic **Toyota Hi-Ace & Hi-Lux Owners Workshop Manual** John Harold Haynes, Peter G. Strasman, 1990 Hi Ace 69 April 83 up to Y Hi Lux 69 Oct 83 up to A Van Bus Pick up Chassis Cab Does NOT cover four wheel drive models or alternative bodies produced by specialist manufacturers or revised ranges introduced during 1983 Petrol 1 6 litre 1587cc 2 0 litre 1968cc **Toyota Hi-Lux Pick-up 1969 thru 1978** John Haynes, 1965-06-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Toyota Pick-up Owners Workshop Manual John B. Raffa, John Harold Haynes, 1986 **Workshop**

Manual for Toyota Hi-ace, Hi-lux ,197? **Workshop Manual for Toyota Land Cruiser** Intereurope,1969 **Toyota Hi-Lux Pick-up : Owners Workshop Manual** John H. Haynes,1985 Toyota Hi-Lux and 4 Runner (DSL) Automotive Repair Manual Bob Henderson,John Harold Haynes,2011 Series LN 2WD 4WD models Covers 2 2 2 4 2 8 litre engines Does NOT cover turbo models *Toyota Land Cruiser Owners Workshop Manual* John Harold Haynes,Bloomsbury Publishing Plc,Peter Ward,1982

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Table of Contents Toyota Hilux 2011 Workshop Manual

1. Understanding the eBook Toyota Hilux 2011 Workshop Manual
 - The Rise of Digital Reading Toyota Hilux 2011 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota Hilux 2011 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota Hilux 2011 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota Hilux 2011 Workshop Manual
 - Personalized Recommendations
 - Toyota Hilux 2011 Workshop Manual User Reviews and Ratings
 - Toyota Hilux 2011 Workshop Manual and Bestseller Lists
5. Accessing Toyota Hilux 2011 Workshop Manual Free and Paid eBooks
 - Toyota Hilux 2011 Workshop Manual Public Domain eBooks
 - Toyota Hilux 2011 Workshop Manual eBook Subscription Services
 - Toyota Hilux 2011 Workshop Manual Budget-Friendly Options

6. Navigating Toyota Hilux 2011 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota Hilux 2011 Workshop Manual Compatibility with Devices
 - Toyota Hilux 2011 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota Hilux 2011 Workshop Manual
 - Highlighting and Note-Taking Toyota Hilux 2011 Workshop Manual
 - Interactive Elements Toyota Hilux 2011 Workshop Manual
8. Staying Engaged with Toyota Hilux 2011 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota Hilux 2011 Workshop Manual
9. Balancing eBooks and Physical Books Toyota Hilux 2011 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota Hilux 2011 Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Toyota Hilux 2011 Workshop Manual
 - Setting Reading Goals Toyota Hilux 2011 Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Toyota Hilux 2011 Workshop Manual
 - Fact-Checking eBook Content of Toyota Hilux 2011 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

-
- Interactive and Gamified eBooks

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