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EX20PLUS/40PLUS PROGRAMMABLE CONTROLLERS

This circuit controls motor 1. R001 is the contact from the manual logic and R011 is the contact from the auto logic.



This circuit controls motor 2. R002 is the contact from the manual logic and R012 is the contact from the auto logic.



Advanced Features

- Programs in Ladder Logic
- Built in PROM Write & Erase
- High Speed 4kHz Counter
- 2 Channels Analog Input (option)

- Computer Interface (option)
- Critical I/O Update
- Bi-directional Shift Register
- 0.01 Second Timers

Toshiba Ex20 Manual

John W. Webb, Ronald A. Reis



Toshiba Ex20 Manual:

Toshiba Medium PLC Primer Ed Dropka, 1995-11-06 This Primer provides an introduction to programming with the EX PDD250 software common to Toshiba Medium PLCs If you are just starting to use Toshiba Medium PLCs or are planning to switch to using them this book will allow you to get acquainted with the specifics of the software quickly in a straightforward step by step way It can also be used as a general introduction to RLL and PLC programming To supplement the text the Toshiba demonstration disk included allows you to become familiar with basic techniques before you have to work on the real thing The circuits in the book can be copied directly to your program and modified to suit your needs Introduction to Toshiba EX100 series PLC Programming 31 circuits with descriptions and programming applications EX PDD250 software demonstration disk included Control & Instrumentation ,1987 **Chilton's I & C S** ,1991 **Programmable Logic Controllers** John W. Webb, Ronald A. Reis, 1999 Useful for an undergraduate level course on PLCs or Electronic Controls this book provides coverage on programmable logic controllers It discusses applications for each PLC function and includes an array of examples and problems that help students achieve an understanding of PLCs *Process Engineering* ,1987 Instrumentation & Control Systems ,1993 *Electrical Construction and Maintenance* ,1984 Control Engineering ,1989 Instrumentation and automatic control systems *Popular Photography* ,1982-07 **Byte** ,1993

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