

برای اتصال HMI و PLC فوق باید از MODBUS RTU استفاده نمود. برای این منظور نیازی به ریختن برنامه ی خاصی در PLC وجود ندارد. برای انجام تنظیمات در MT500 برنامه ی EASY BUILDER را باز کرده و از منوی EDIT گزینه ی SYSTEM PARAMETER را انتخاب کنید. در پنجره ی باز شده منوی PLC را انتخاب کنید.

1- در قسمت PLC TYPE گزینه ی MODBUS RTU را انتخاب کنید.

2- در قسمت HMI MODEL مدل HMI خور را انتخاب کنید.

3- برای ارتباط HMI و PLC می توانید هم از پروتکل RS-232 و هم از RS-485 2W استفاده کنید. برای این منظور در قسمت PLC I/F PORT گزینه ی مورد نظر را انتخاب کنید.

4- مقادیر زیر را تنظیم نمایید:

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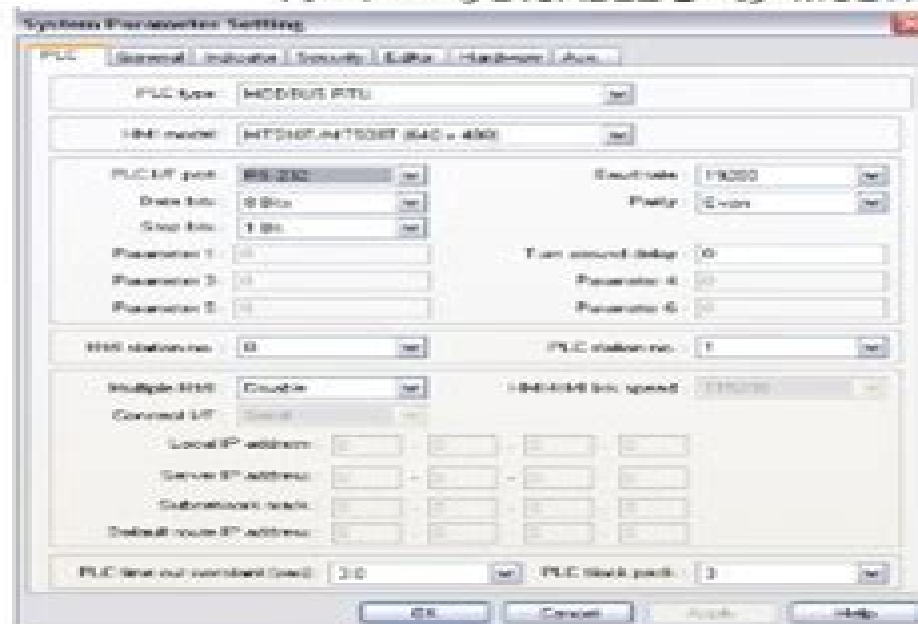
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5- در قسمت HMI STATION NO. عدد صفر و برای PLC STATION NO. عدد یک را انتخاب کنید.

6- در قسمت MULTIPLE HMI گزینه ی DISABLE را انتخاب کنید.



پس از انجام مراحل فوق OK کرده تا پنجره ی بالا بسته شود.

Thinget Plc Software Manual

Annelies Wilder-Smith



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