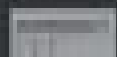
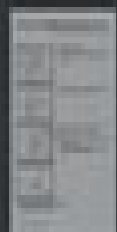


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OVERHAUL



1. INSPECT CONNECTING ROD THRUST CLEARANCE

- Using a dial indicator, measure the thrust clearance while moving the connecting rod back and forth.

Standard thrust clearance:

0.11 - 0.20 mm (0.0044 - 0.0079 in.)

Maximum thrust clearance: 0.25 mm (0.0098 in.)

2. INSPECT CONNECTING ROD OIL CLEARANCE

- Check the match marks on the connecting rod and cap are aligned to ensure correct reassembly.
- Using SET, remove the 2 connecting rod cap bolts.
SET: 00011-30021
- Clear the crank pin, bearing and connecting rod.
- Check the crank pin and bearing for pitting and scratches.



- Use a strip of Plastigage across the crank pin.



- Check that the protrusion of the connecting rod cap is facing in the correct direction.
- Apply a light coat of engine oil on the threads and under the heads of the connecting rod cap bolts.



DHT

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John B. Raffa, John Harold Haynes



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