

THERMO KING KIT

40-815

Subject: Trac-King GSM
Units: SB units
Benefits: This kit contains the parts needed to install the system

Installation Instructions:

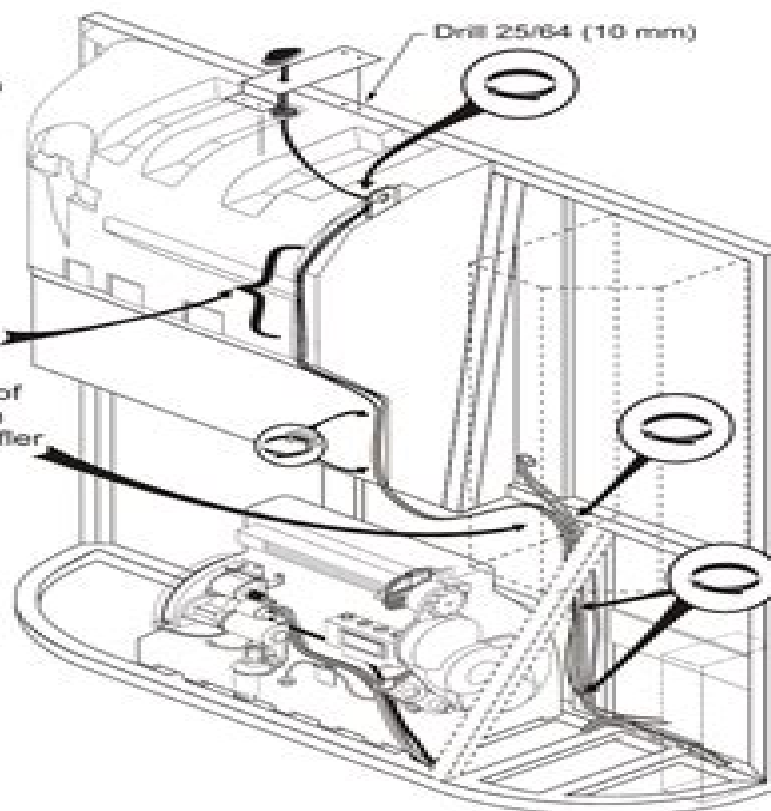
1. Attach antenna to the mounting bracket with the provided nut.
2. Mount the antenna assembly to the center of the condenser frame. Use the bracket as a template to mark and drill two 25/64 (10 mm) for the threaded inserts. Loosely attach the antenna assembly with the supplied screws, flatwashers and lockwashers.
3. Clean the plastic bulkhead with isopropyl alcohol wet wipes (203-498). Wipe dry.
4. Peel off the protective tape (double sided) and firmly press the bracket to the plastic bulkhead. Tighten hardware. Drill two 9/32 holes in the plastic bulkhead and install the rivets, seal the rivet heads with silicone caulk to protect the integrity of the bulkhead.

Application Guidelines: For maximum bond strength the ideal tape application is accomplished when temp. is between 70 to 100 F and the bond is allowed to dwell 72 hours. The bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength.

5. Route the antenna cables to the control box. Bandwrap cables to the lifting eye. Secure antenna cables to bulkhead with caulk.
6. Use bandwraps to secure the cables to the main harness and enter the control box through the harness grommet. Maintain 3 inches of clearance from the muffler, belts and pulleys.

Do Not drill into bulkhead, use caulk to secure cables

Maintain 3 inches of clearance between the cables and muffler



Kit Contents:

1	92-2619	Antenna Mounting Bracket	1
2	92-2672	Unit Mounting Brackets	2
3	NSS	Trac-King Unit	1
4	NSS	Antenna (GSM/GPS) with nut	1
5	41-5168	Trac-King harness	1
6	55-2977	Screw - bracket	2
7	55-1800	Lockwasher	2
8	55-2086	Flatwasher	2
9	55-7767	Insert - threaded	2
10	55-9756	Rivet - bracket	2
11	55-2201	Flatwasher	16
12	203-498	Wipe (Alcohol)	1
13	55-1844	Screw	8
14	55-4223	Nut	8

Thermo King Tripac Service Manual

Chilton Book Company



Thermo King Tripac Service Manual:

International "K" and "KB" Line Truck Service Manual CTS-8 International Harvester Company,1993 **Service Manual** Caterpillar Tractor Company,1979 *Mack Trucks Service Manual* ,1969 Chilton's Professional Truck and Van Service Manual ,1976 **Service Manual for Transtar Series International Trucks** ,1970 **Service Manual** Caterpillar Tractor Company (U.S.A),1983 **Truck Service Manual, CTS-5640** Navistar International Corporation,1997
Tecumseh Hermetic Service Manual Tecumseh Products Company,1952 **IH Motor Truck Service Manual, CTS-2303 Travelall** International Harvester Company,19?? **112 Conventional Service Manual** ,1989 *IH Truck Service Manual, CTS-2304 Scout II.* International Harvester Company,1972* Service Manual, 3408 & 3408B Diesel Truck Engine Caterpillar Inc,1987 **IH Motor Truck Service Manual** International Harvester Company,1993 International Harvester Motor Truck Service Manual International Harvester Company,200? *Dayton Service Manual* Heinz & Munschauer,General Electric Company,1937* **IH Motor Truck Service Manual, CTS 2300 Light and Medium Duty** International Harvester Company,1961* **Chilton's Truck and Van Service Manual** Chilton Book Company,2001
John Deere 1520 Tractor Technical Service Repair Manual ,1971-01-15 **Operation and Service Manual for Thermocouple Checkout Box 52E440047** Richard A. Smith,MCDONNELL CO ST LOUIS MO.,1967 The purpose of the space technical data report STDR is to familiarize personnel with the operation and service of a thermocouple checkout box used for testing spacecraft thermocouples and their associated wiring harnesses The STDR describes the unit its controls and their function and contains servicing instructions for preventive maintenance Author **Chilton's Heavy Duty Truck Service Manual** ,1993

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