

Bild 22
Montieren des Ventils
nach



Bild 23
Montieren des Ventils
nach dem Entfernen
des Ventilschraubens

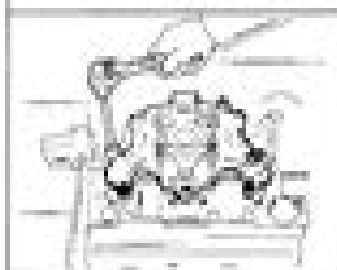
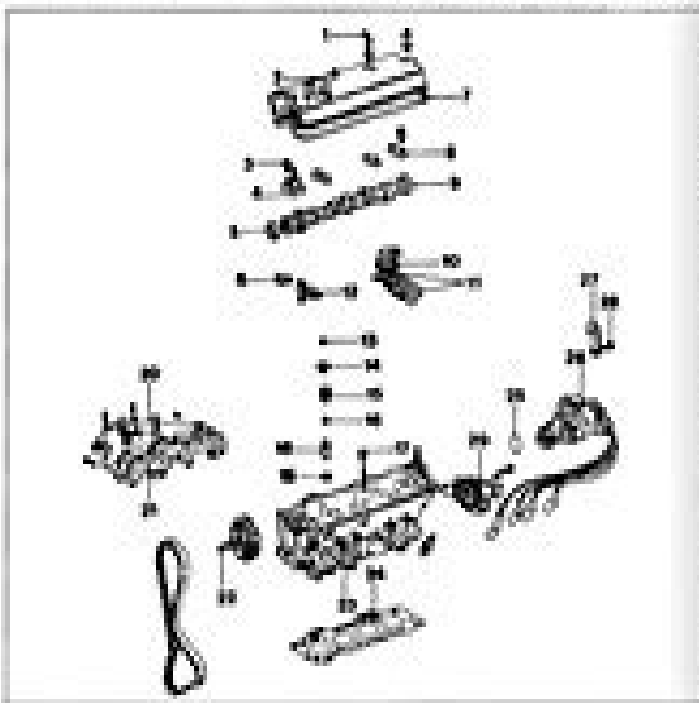


Bild 24
Montieren des Ventils
nach



- Die Schrauben des Ventils und des Ventilschraubens von der Oberseite des Auspuffventils abschrauben.
- Auspuffventil von Auspuffrohr abschrauben.
- Teile des Ventils des Auspuffventils und des Auspuffventils von Zylinderkopf abschrauben. Zwei Dichtungen und ein Ventil-Wasserschlauch abnehmen.
- Schraube der Ventilschraube abschrauben und die Ventilschraube nach unten der beiden Muten, wie in Bild 22 gezeigt, mit dem Zwischenstück vom Zylinderkopf abnehmen.
- Ventil ausbauen (Kapitel 5.1.5).
- Wasserschlauch vom Auspuffventil abschrauben und den Krümmer abschrauben. Dieser wird mit Ventilschraube und zwei Muten gelassen (Bild 23).
- Kopfteil ausbauen, wie es in Kapitel 2.1.2 beschrieben wurde (siehe ebenfalls Bild 5). Die Kopfteil zusammen mit den Federungen in der in Bild 24 gezeigten Reihenfolge auf einer sauberen Unterlage auslegen.
- Zylinderkopfschrauben in der in Bild 13 gezeigten Reihenfolge lockern und den Zylinderkopf herausheben. Falls der Kopf festliegt,

agiere er mit einem Schlag mit einem Gummihammer getrocknet werden, wie es Bild 14 zeigt. Auf keinen Fall einen Schraubenzieher zwischen die Dichtfläche hineinstecken, um den Kopf durchzudrücken, sonst kann ein Loch zwischen dem Ventilschraubenskopf und Kopf eingewirbelt werden.

2.4.2 Zylinderkopf zerlegen

Vorbereitung auf Bild 14

- Den Zylinderkopf mit einem in der Bildschraube des Auspuffventils eingeschraubten Schlüssel in einen Schraubstock einspannen.
- Einen verstellbaren Schlüssel an der Fläche des Ventilschraubens einsetzen, wie es Bild 14 zeigt, und die Schraube des Ventilschraubens ausbauen. Das Ventil wird herausgezogen.
- Das verschleißbedingte Ventil zum Kopf und Ende der Ventile 1-2-3-4 der Ventilschraube (Bild 14-15) (Das Ventil wird, wie in Bild 21 gezeigt, im Zylinderkopf eingewirbelt. Der Kopf des Ventilschraubens festhalten, bis die Fläche des Ventilschraubens und die Ventilschraube herausgezogen werden können.

Zum Ausbau der Ventile kann jedoch ein Stein nicht verwendet werden, welches man auf den oberen Ventilbolzen auflegt. Der Ventilbolzen auf der anderen Seite ist gut zu unterstützen, wie ein Hammer einen kurzen Schlag auf das Rohr geben, so dass die Ventilschraube herausgezogen werden können. Sie werden in der Innenseite des Ventilschraubens (das Rohr) jedoch zum Ventilbolzen mit dem Ventilbolzen. Damit die Ventilschraube nicht verschoben wird.

- Federbolzen und Federn herausnehmen. Die Ventilschraube abnehmen und eine Längs- und schief wegnehmen, da es entfernt werden müssen. Alle Teile jedes Ventils zusammenheben. Das kann man an beiden Durchführungen, indem man die Ventile und Federn in der in Bild 24 gezeigten Weise zusammenlegt. Andernfalls die Ventile durch den Boden einer ungeeigneten Verpackung nehmen und die Ventile durch abnehmen und die anderen Teile in kleinen Schritten zusammenheben.

2.4.3 Zylinderkopf zerlegen

Alle Teile des Zylinderkopfs auf einer sauberen Unterlage auslegen. Die Zylinderkopfschraube auf beiden (manchmal von allen) Durchführungen - da es einen Schlüssel verwenden, ohne Zylinderkopfschraube abschrauben. Die Ventile und Ventilschraube in der folgenden Reihenfolge durchschneiden.

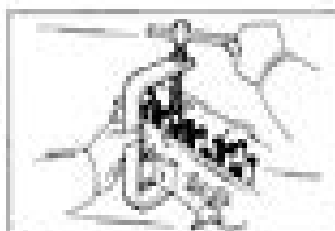


Bild 25
Montieren des Ventils nach dem Entfernen



Bild 26
Montieren des Ventils nach dem Entfernen der Ventilschraube. Die Ventilschraube wird in der Ventilschraube eingeschraubt.

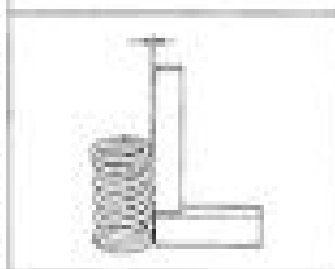


Bild 27
Montieren des Ventils nach dem Entfernen der Ventilschraube. Die Ventilschraube wird in der Ventilschraube eingeschraubt.

2.4.3.1 Ventile

Zur Entfernung der Ventile der Ventilschraube sollte ein verschleißbedingtes Ventilprüfgerät verwendet werden. Falls dieses nicht zur Verfügung steht, kann ein verschleißbedingtes Ventilprüfgerät verwendet werden. Das Ventil wird in einen Schraubstock eingespannt und dann langsam geschlossen. Falls beide Ventile in den gleichen Welt zusammengebracht werden, ist dies eine sichere Anweisung, dass die Ventile die gleiche Spannung haben. Es ist auch die alle Feder jedoch verschleißbedingtes Ventilprüfgerät verwendet, so ist dies ein Zeichen von Verschleiß und die Ventile sollten im Bild entfernt werden.

Die ursprüngliche Länge der Feder kann mit einer Schraube gemessen werden. Die Feder muss eine Länge von 11,52 mm haben. Die Feder der Feder nach es auf eine gute Fläche auslegen (Glasplatte), dass sich die gleiche Spannung hat. Die Feder wird in der unteren Seite der Feder aufgelegt. Der Abstand zwischen der Feder und dem Ventilbolzen der Oberseite gemessen (Bild 27), welcher nicht

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