

TPM

In Process Industries



*Edited by
Tokutarō Suzuki*

Tpm In Process Industries Tokutaro Suzuki

John Kieffer



Tpm In Process Industries Tokutaro Suzuki:

TPM in Process Industries Tokutaro Suzuki,2017-10-06 Process industries have a particularly urgent need for collaborative equipment management systems but until now have lacked for programs directed toward their specific needs TPM in Process Industries brings together top consultants from the Japan Institute of Plant Maintenance to modify the original TPM Development Program In this volume they demonstrate how to analyze process environments and equipment issues including process loss structure and calculation autonomous maintenance equipment and process improvement and quality maintenance For all organizations managing large equipment facing low operator machine ratios or implementing extensive improvement this text is an invaluable resource

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Implementing TPM Andrew Ginder,Alan Robinson,Charles J. Robinson,2020-08-26 This book provides an understanding of the complexity and comprehensiveness of the total productive maintenance TPM process It supplements works by Japanese authors with guidance and detail on how the TPM process relates to North American plants or facilities

TPM for the Lean Factory Keisuke Arai,2017-10-06 Lean manufacturing cannot happen in a factory that lacks dependable effective equipment Breakdowns and processing defects translate into excess work in process and finished inventory kept on hand just in case Recurring minor stoppages force employees to watch automated equipment that should run by itself TPM gives a framework for addressing such problems but many companies implement TPM at a superficial level and the resulting productivity gains fall short of their potential If your TPM implementation has resulted in posters and logos rather than a rise of productivity how are you addressing this halt of progress In TPM for the Lean Factory authors Sekine and Arai teach you to identify and attack the key equipment related

problems and misunderstandings that make plants miss their lean manufacturing goals Written for companies with a basic TPM framework already in place you ll learn three powerful approaches for cutting this waste The new 5Ss focusing on standard locations and labeling through the first 2Ss Instant maintenance mastering quick repairs of minor equipment failures Improved setup operations organizing the preparation to save time and prevent errors Chapters on cell design product and process quality factor testing and daily equipment inspection give you additional weapons for fighting waste and low productivity For practical application an implementation overview summarizes the steps for each topic keyed to a set of 50 adaptable worksheets and examples A practical and supportive resource TPM for the Lean Factory extends a fresh vision and focus to help you get top results from your TPM efforts

Practical TPM James Leflar,2001-01-05 Agilent Technologies formerly Hewlett Packard s Test and Measurement Division operates an integrated circuit fabrication plant in Fort Collins Colorado Guided by Masaji Taijiri the author of 7 Steps to Autonomous Maintenance see page 34 author Jim Leflar and his team at Agilent developed a complete TPM program for the complex equipment on their shop floor Drawn from these experiences Practical TPM is a must read for anyone who wants to begin successful TPM implementation Part I explains the fundamental concepts of TPM including the six basic principles of TPM the goals of TPM cultural changes resulting from TPM and the keys to successful implementation Part II the heart of the book describes in step by step detail the evolution of Agilent s TPM program Each phase is clearly defined and demonstrated the working tools and systems developed by the Agilent TPM team in the process are discussed at length To conclude Part III focuses on developing a vision and a strategy for your own successful TPM program Replete with annotated photographs and illustrations documenting Agilent s successful program Practical TPM Successful Equipment Management at Agilent Technologies offers an invaluable roadmap to TPM implementation The book covers A step by step TPM program as implemented at a major US corporation The 5 why analysis method Examples of one point lessons Using visual controls in a TPM program Tools for understanding equipment failures Improving machine productivity Improvement metrics Master checklists and forms Developing activity boards Appendices containing examples of maintenance training materials For a PDF file with the preface and table of contents click [here](#) For a PDF file with the first chapter click [here](#)

TPM for Workshop Leaders Shirose Kunio,2017-10-06 Workshop leaders play a central role in your company s efforts to implement TPM Once your workers have been divided into small groups to learn the fundamentals of TPM it is the group leader who spearheads ongoing training and implementation activities With quick reading people oriented practicality this new book addresses the role of the workshop leader in maximizing the benefits of TPM A top TPM consultant in Japan Kunio Shirose Incorporates cartoons and graphics to convey the hands on leadership issues of TPM implementation Uses case studies to reinforce his ideas on training and managing equipment operators in the care of their equipment Itemizes specific activities that must be undertaken to search out correct and control defects to remedy equipment shortcomings He also addresses the cooperative relationship necessary between

maintenance and production and leaves you with an understanding of the three imperatives for successful TPM implementation to change the quality and functioning of the equipment the way operators think about equipment and the workplace Originally published by the Japan Management Association Non-Stock Production Shigeo Shingo,1988-06-01 Shingo whose work at Toyota provided the foundation for JIT teaches how to implement non stock production in your JIT manufacturing operations The culmination of his extensive writings on efficient production management and continuous improvement this book is an essential companion volume to his other landmark books on key elements of JIT including SMED and poka yoke It includes Fundamental flaws in European and American production philosophies Basic concepts for improving production systems The scientific thinking mechanism a new approach to improvement Implementing a production method in an age of authorized stock production Development of production functions in the age of non stock production Significance of the different production systems Toyota Production System Taiichi Ohno,2019-12-17 In this classic text Taiichi Ohno inventor of the Toyota Production System and Lean manufacturing shares the genius that sets him apart as one of the most disciplined and creative thinkers of our time Combining his candid insights with a rigorous analysis of Toyota s attempts at Lean production Ohno s book explains how Lean principles can improve any production endeavor A historical and philosophical description of just in time and Lean manufacturing this work is a must read for all students of human progress On a more practical level it continues to provide inspiration and instruction for those seeking to improve efficiency through the elimination of waste **Kanban Just-in Time at Toyota** Japan Management Association,2018-02-06 Toyota s world renowned success proves that just in time JIT makes other manufacturing practices obsolete This simple but powerful book is based on the seminars given by Taiichi Ohno and other senior production staff to introduce Toyota s own supplier companies to JIT It teaches the philosophy and implementation of what many call the most efficient production system in the world Provides a clear structure for an introductory JIT training program Explains every aspect of the JIT system including how to set it up and how to refine it once it s in place Shows how to use a simple visual system to control the production process Every day more American companies are learning that JIT works outside Japan Now you can get started with this step by step book which guides you through the implementation process Every engineer manager supervisor and worker should read this book to get the clearest simplest and most complete introduction to JIT available in English Results at American companies after reading this book Lead time on one product was reduced from 12 weeks to 4 days Setup time on a large blanking press was reduced from eight hours to one minute and four seconds Work in process has been reduced 50 percent plant wide Factory floor space was opened up 30 to 40 percent in every one of their plants *Implementing Energy Efficiency in Industries* G C Datta Roy,2024-11-25 This book focuses on designing implementing and verifying the performance of energy efficiency and conservation EE C projects in relevant industries from a practitioner s perspective Various techniques and approaches are presented using case studies collated from the author s notes from about four decades of working in process

industries and two decades as an international sustainable energy consultant Features Provides a broad overview of the main issues in implementing energy efficiency in industries Focuses on implementation issues technical financial and employee engagement Provides a brief description on the fundamental thermodynamic principles that drive efficiency and conservation Includes a comparative evaluation of ESCO performance contract implementation Charts out the energy efficiency journey developing long term goals and short term activities Includes case studies related to energy efficiency in energy intensive large industries This book is aimed at professionals working in energy engineering industry efficiency and policy

The Hunters and the Hunted James B. Swartz, 1994-01-01 As a manager who wants to attain maintain or reclaim a competitive position in the hotly contested and ever changing marketplace your goal is clear Terrified of being the hunted in peril of being destroyed or devoured by your competitors you want to know how to once again become a hunter But the myriad improvement strategies that sound great in theory don't always work in practice and they don't take into account the realities of your workplace Through an unusual and provocative blend of fact and fiction Jim Swartz puts you inside the transformation process itself inside the heads of those who finding themselves among the hunted realize they must change the fundamental way they do business He makes it clear why reorganization decentralization de layering continuous improvement benchmarking and participative management are helpful tools but fall short of tackling the real enemy In this engaging business novel you'll travel with Marcus the Master Guardian who has been helping businesses in trouble for 1400 years as he trains two guardian recruits Lou a tough steel company manager long on experience with the old ways and Laura a Harvard MBA with a global view and no industrial experience Come along as they visit great business hunters past and present and become aware of the fatal corporate mindsets mental models and measures that doom many companies to a life of retreat and restructuring By visiting turnaround companies you'll learn new business process models that dramatically reduced costs improved performance and product quality and made these companies the fastest responding suppliers in the world

60th Conference on Glass Problems John Kieffer, 2009-09-28 This volume is part of the Ceramic Engineering and Science Proceeding CESP series This series contains a collection of papers dealing with issues in both traditional ceramics i.e glass whitewares refractories and porcelain enamel and advanced ceramics Topics covered in the area of advanced ceramic include bioceramics nanomaterials composites solid oxide fuel cells mechanical properties and structural design advanced ceramic coatings ceramic armor porous ceramics and more

TPM in Slovakia? Juraj Drahňovský, 2011

The Visual Factory Michel Greif, 2017-12-01 If you're aware of the tremendous improvements achieved in productivity and quality as a result of employee involvement then you'll appreciate the great value of creating a visual factory This book explains why conventional work areas where fragmented information flows from top to bottom must be replaced by the visual workplace where information flows in every direction It details how visual management can make the factory a place where workers and supervisors freely communicate so that every employee can take improvement action The author's year long worldwide

research resulted in an abundance of practical recommendations The communication techniques he suggests will Foster cohesion within groups of employees Turn fault based into fact based communication Overcome such problems as absenteeism and high defect rates Stimulate an unending flow of suggestions from employees A valuable resource for plant operations and human relations managers this text discusses how successful companies develop meeting and communication areas communicate work standard production controls such as kanban and make goals and progress visible Over 200 diagrams and photos illustrate the numerous visual techniques discussed *A Revolution in Manufacturing* Andrew P. Dillon, Shigeo Shingo, 1985-04-01 Written by the industrial engineer who developed SMED single minute exchange of die for Toyota *A Revolution in Manufacturing* provides a full overview of this powerful just in time production tool It offers the most complete and detailed instructions available anywhere for transforming a manufacturing environment in ways that will speed up production and make small lot inventories feasible The author delves into both the theory and practice of the SMED system explaining fundamentals as well as techniques for applying SMED The critically acclaimed text is supported with hundreds of illustrations and photographs as well as twelve chapter length case studies *Lean Sustainability* Dennis Averill, 2017-07-27 The Japan Institute of Plant Maintenance defines safety as the maintenance of peace of mind *New Directions for TPM* Tokutarō Suzuki, 1992 Suzuki vice chairman of the Japan Institute of Plant Maintenance the source of the world's most advanced approaches in TPM total productive maintenance reveals how companies have changed their thinking about maintenance and developed new methodologies He provides examples of TPM conversions and activities at companies in several industries not previously described in English notably the process industry equipment manufacturing and office support areas Originally published in Japan in 1989 and translated by John Loftus Annotation copyright by Book News Inc Portland OR **Understanding, Measuring, and Improving Overall Equipment Effectiveness** Ross Kenneth Kennedy, 2017-08-23 *Understanding Measuring and Improving Overall Equipment Effectiveness* How to Use OEE to Drive Significant Process Improvement explains why the Overall Equipment Effectiveness OEE measure was created and how it should be used Based on 20 years of hands on experience applying OEE at over 150 sites this step by step practical guide provides templates assessments a comprehensive loss analysis framework to identify all possible variables that could affect OEE and supporting spreadsheets to measure and improve OEE It outlines the different operational situations in which OEE can foster improvements and the implications before providing an easy to understand template for creating appropriate definitions for all the losses and a loss model The author explains how to calculate OEE using examples to improve performance and then shows in detail how to use an OEE Loss Analysis Spreadsheet to understand all losses set an ideal vision and then classify losses so improvement can be approached in the most sustaining way *LEAN MANAGEMENT: THE LAUNCHPAD FOR GLOBALIZATION, INDUSTRIAL REVOLUTION AND EMPOWERMENT* Dr. Suresh Sharma, 2021-03-01 Lean Manufacturing concept has brought new industrial revolution and the battle lines are clearly drawn

It is traditional mass production versus the trim and tidy lean. Enterprising Lean experts and past researchers plead Lean production is a superior way for humans to make things. It provides better products in wider variety at lower cost. It provides more challenging and fulfilling work for employees at every level. The whole world should adopt lean production and as quickly as possible. Henry Ford defined Lean Enterprising stating, "If it does not add value it is waste." This concept was later adopted by Toyota as the core idea behind the famous Toyota Production System (TPS). The Toyota Production System is the foundation of many books on lean. It is the story of Lean Production, how Japan's secret weapons in the global auto wars later revolutionized western industries. The concept of lean manufacturing was widely accepted. A Standard (SAE J 4000) 1999 was also released to specify Lean in detail. The purpose of this book is to share the knowledge and experience gained through collaborative contribution with a wide range of readers including students, managers, entrepreneurs, industrial leaders, university professors, and self-learning professionals. Implementation of lean practices mainly in automobile and engineering industries provide valuable insight. Further, the book describes how it can be applied to wider field of work including shipbuilding, information technology, environmental protection, transportation services, and performance management from human resource perspective. My presentations on LEAN in conferences and published papers in international journals like Elsevier, IEEE, and David Publishing USA are also included to provide valuable inputs. This book recommends the solution for immediate problems faced by industries and service sectors using lean principles and practices. The generic but common and critical problems that are discussed in depth include economic crisis, global competition, scarce resources, quality issues, waste generation, volatile market, global warming, and poor performance. These issues have also been examined by the author in his other book, *Management Paradox*. Re-examined as source of tension, dilemma, and contradiction. Relevant tools and techniques that are addressed and applied include Kaizen, Five S, Visual Management, Just in Time, Kanban System, One Piece Flow, Single Minute Exchange of Die, Total Productive Maintenance, and Poka Yoke. For a specific reason, mistake proofing Poka Yoke has been elaborated in detail for exploring its effectiveness to add value in product and services. This powerful lean tool took a long time to acquire its place in the list of popular tools because it challenged the effectiveness of statistical process control towards achieving zero defect. The quantitative and qualitative approaches that have been selected and used based on the field of work and situation will be found interesting by research scholars. Methods like correlation analysis, test of hypothesis, and analysis of variance (ANOVA) have been carried out using the quantitative technique. Qualitative approach has been used for lean and sustainable transport system to understand people's belief, perspective, and experience. This approach supported in handling the important issues of consent and confidentiality. The book also presents the arguments on potential limitations of the lean manufacturing strategy on one hand and criticism on drifting definition of lean on other hand. The book firmly suggests instant applicability of lean principles and practices in sectors like manufacturing and construction. The way to apply lean in other sectors including ICT in conjunction with present practices like agile for knowledge to apply tools, scrum

for experience based self direction etc are recommended These sector specific practices are supported by lean principles but the book discovers that exclusively focusing on software development without considering upstream and downstream operations severely limit the benefits Therefore lean principles support agile and scrum and take much beyond software development The ideas and recommendations offered in this book can be used for further implementation of lean in a large number of organizations and different fields including MSME service providing industries healthcare construction management management education and for army reforms A leaner modern military is the need of the hour

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