



3. Eliminate:

- Carbon deposit

Use rounded scraper, and wire brush.

NOTE:

Do not use a sharp instrument and avoid damaging or scratching:

- Spark plug threads
- Exhaust port
- Combustion chamber

4. Measure:

- Cylinder head warpage.

Use a Straightedge ① and Feeler Gauge ②.

Under specification → Resurface.

Outer specification → Replace.



Cylinder Head Warp Limit:
Less than 0.025 mm (0.001 in)

VALVE, VALVE GUIDE, AND VALVE SEAT
Valve Inspection

1. Eliminate:

- Carbon deposit

Use a 400 – 600 grit wet sandpaper.

2. Check:

- Valve face
- Stem end

Wear/Pitting/Out of specification → Replace.

**Margin Thickness (Service limit)**

①:

Intake 0.7 mm (0.028 in)

Exhaust 0.7 mm (0.028 in)

Beveled ②: 0.50 mm (0.020 in)

Minimum Length (Service limit)

③:

4.0 mm (0.157 in)

3. Inspect:

- Valve stem end

Mushroom shape/Larger diameter than rest of stem → Replace valve, valve guide, and oil seal.

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S Marginson



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