#### Outline of features

New electronic fuel injected F50 and F60 outboard motors have a mainly redesigned fuel and intake system based on the carbureted F60 outboard motor.

#### Power unit

- Single throttle body, single throttle valve
- Multi-point injection system, group injection (#1/#4 and #2/#3)
- Group ignition system (#1/#4 and #2/#3)
- Large plastic intake manifold
- · Compact plastic fuel rail
- Modularized intake system components
- · Vapor separator with built-in pressure regulator
- Solenoid valve
- Fuel cooler
- Aluminum rocker arm

#### Electrical

- · Compact electronic fuel injection system
- Self-diagnosis system and Yamaha Diagnostic System
- Variable trolling RPM switch (optional for tiller handle model)
- Throttle position sensor with learning function (adjustment free)
- · Compact charging system at low rpm
- Compact fuel injectors
- Fuel filter with water separator

#### Clamp bracket/upper case

- 2-piece upper case
- · Upper portion case with oil sump
- · Big capacity water wall structure around muffler
- · Idle exhaust labyrinth structure
- Exclusive clamp bracket for permanent mounting

#### Lower unit

Same lower drive unit as carbureted F60 model



# Yamaha Outboard F50 Service Manual

**Minjie Lin** 

#### Yamaha Outboard F50 Service Manual:

**Service Manual** .197? Yamaha Outboard Motor, Model P-165, 1972\* Seloc Yamaha Outboards Seloc, 2004 1701 Covers all 2 250 hp 1 4 cylinder V4 and V6 models 2 stroke and 4 stroke models includes jet drives Yamaha 50 **Service Manual** Yamaha Motor Co,1960 Seloc Yamaha 4-stroke Outboards 2005-10 Repair Manual (Seloc) Seloc, 2011 Covers all 2 5 350 HP 1 4 cylinder V6 and V8 4 stroke models Includes jet drives Wiring diagrams Cover Yamaha 50 Service Manual Yamaha International Corporation, 196? Yamaha Outboard Joan Coles, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all 115 225 Hp V4 and V6 2 stroke models Also includes advanced Yamaha Outboards, 1997-09 Repair Manual, 2009 oil injection and counter rotating drive Nearly 750 illustrations

<u>Seloc's Yamaha Outboard</u> Joan Coles, Clarence W. Coles, 1987 **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department, 1971

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