

Tailstock

The tailstock barrel is spring-loaded which feature enhances the cutting conditions in the proximity of tailstock. The tailstock can be set over for turning shallow tapers. It is locked on bed by means a lever-operated eccentric pin and secured by screws.

Electrical equipment

The electrical equipment is arranged in a separate cabinet attached to the rear of headstock. The electrical controls are located within operator's reach. The voltage of the control circuits is 110 V. The machine is standardly wired and fitted with electric motors for a working voltage of 380 V, 50 Hz.

Optional extras

Universal three-jaw chuck
dia. 200 or 250 mm,
respectively, with backplate

Four-jaw faceplate

Threading indicator

Fixed steady, dia. 205 mm

Travelling steady

Rear toolpost

Taper turning attachment

Cross stop

Longitudinal positive stop

Cooling equipment

Anchoring materials

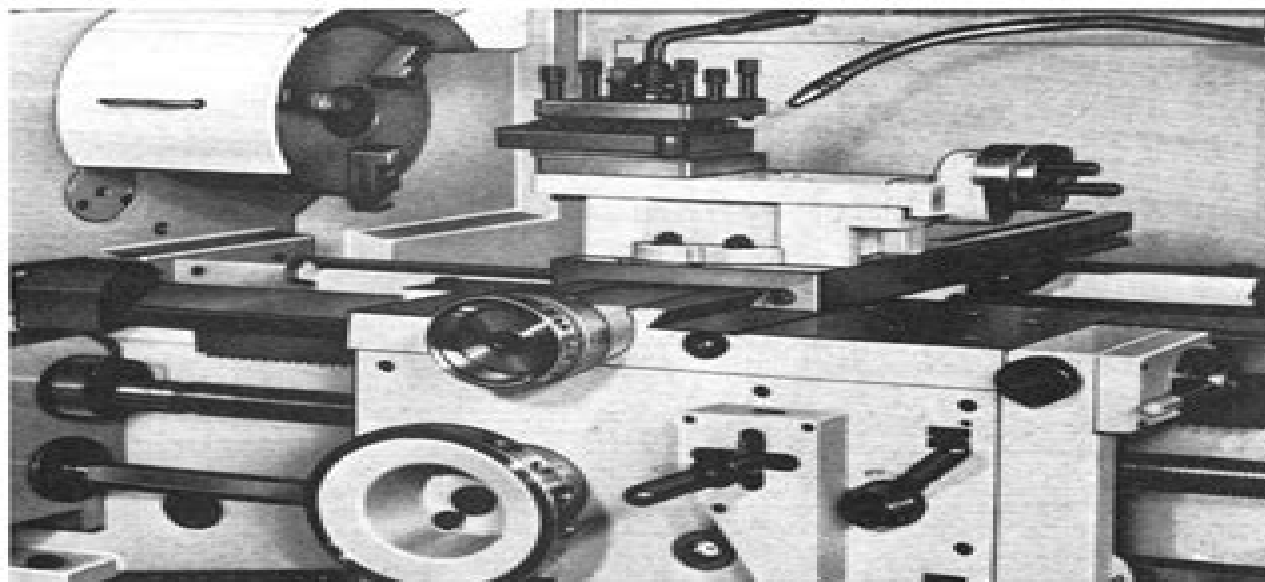
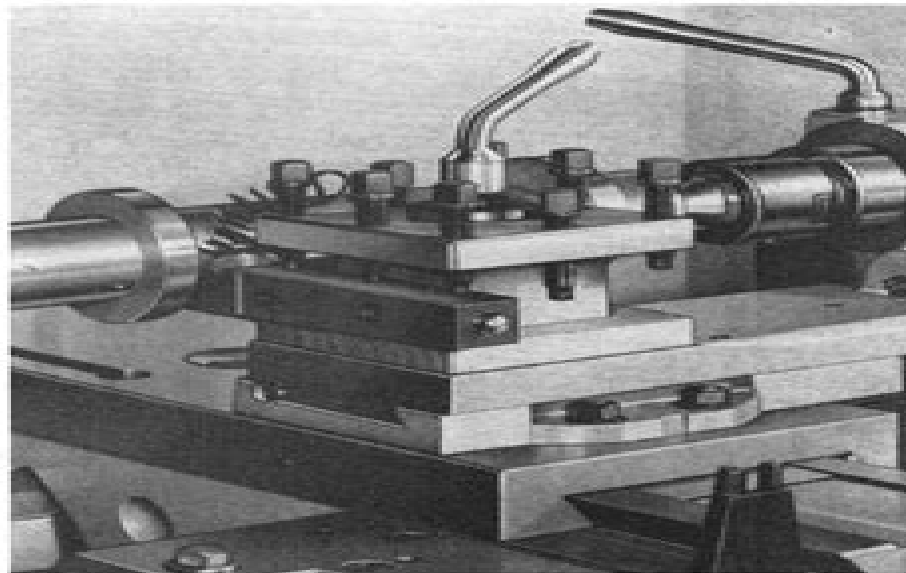


Standard machine version

The SUI 40 and SUI 50 lathes are standardly supplied in metric system and fitted with electrical equipment for 3 - 380 V, 50 Hz mains rating, 110 V control voltage.

They are fitted with a 7,5 kW main drive motor, automatic lubrication motor and rapid traverse motor. The gearbox is fitted with preselection of spindle speed steps within 14 to 2240 r.p.m., multiple disc clutch and brake.

The guideways for the saddle and tailstock are hardened and ground. The spindle nose is to ČSN 201011 B 6 standard, corresponding to DIN 55022. The top slide is fitted with a square turret toolpost.



Optional machine versions

Machine wired for other than standard 3 - 380 V, 50 Hz mains rating

Machine in inch system

Machine with Camlock-type spindle nose

Machine for service in severe climatic conditions

Machine painted to client's requirement

Tos Lathes Manuals

United States. War Department



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