

TK482 & TK486 Diesel Engine Specifications

This manual contains information about the TK482 and TK486 engine families.

- The TK482 engine family includes the TK482 and TK482E.
- The TK486 engine family includes the TK486, TK486E, TK486EH, TK486V, TK486VB, and TK486VEL.
- The TK482 and TK486 were made before the requirement to comply with EPA regulations.
- The TK482E, TK486E, and TK486EH comply with EPA Tier 1 regulations.
- The TK486V, TK486VB (used in bus applications), and TK486VEH comply with any EPA Tier 2 regulations.
- Tier 1 and earlier engines (TK482, TK486, TK482E, TK486E, and TK486EH) use an in-line injection pump.
- Tier 2 engines (TK486V, TK486VB, and TK486VEH) use a mono-plunger and distributor injection pump.

See "Engine Model Identification" on page 132 for information about identifying the engine models. See "Engine History" on page 147 more information about the engine models and changes.

NOTE: The number 1 cylinder is on the flywheel (rear) end of the engine.

Tier 1 and Earlier - TK482, TK482E, TK486, TK486E, and TK486EH

Except where noted, the specifications for these engines are the same.

General	
Type	Four Stroke Cycle Water Cooled
Number of Cylinders	4
Cylinder Arrangement	In-line Vertical, Number 1 on Flywheel End
Bore	
TK482, and TK482E	3.23 in. (82.0 mm)
TK486, TK486E, and TK486EH	3.58 in. (91.0 mm)
Stroke	3.54 in. (90.0 mm)
Displacement	
TK482, and TK482E	116 cu. in. (1.90 liters)
TK486, TK486E, and TK486EH	128 cu. in. (2.09 liters)
Power Rating	
TK482, and TK482E	30.3 hp (22.6 kW) @ 2200 rpm
TK486, and TK486E	33.9 hp (25.3 kW) @ 2200 rpm
TK486EH	35.0 hp (26.1 kW) @ 2600 rpm
Compression Ratio	18.0 to 1
Direction of Rotation	Counterclockwise (Viewed from Flywheel)
Firing Order	1-3-4-2 (Number 1 on Flywheel End)
Fuel Injection Timing	
TK482 and TK486	12° ± 1 Degrees BTDC
TK482E and TK486E	10° ± 1 Degrees BTDC
TK486EH	11° ± 1 Degrees BTDC
Nozzle Injection Pressure	2,800-3,000 psi (19,600-20,600 kPa)

Tk486v Service Manual

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