



recreational vehicle carburetors SERVICE MANUAL



Maintenance Instructions

NOTE: The 3 chief causes of carburetor malfunction are dirt, excessive richness and excessive leanness.

Trouble Shooting Guide

Things to check before disassembling the carburetor.

1. Fuel Source: In-tank filters, lines, fittings. Check for leaks or obstructions.
2. Lines properly connected: Fuel, bottom vent; vapor return, bottom off-set; purser, side fitting.
3. Purser lines: Use thick-wall tubing of minimum length. Disconnect both ends and blow clear of obstructions.
4. Choke and Throttle: Check mechanical linkage and cables. Look for ice, snow, etc.
5. Adjustments: Idle and Main needles, 1 1/4 turns off seat. Turn from rich side by 1/8 turn, gradually.
6. Spin Speed (Main Throat) may improve low-end torque. Must be clean and tight.
7. Choke engagement should be approximately 2000 RPM. Check with tachometer.
8. Ignition: Spark plugs: Change if back-fires or pre-ignition. When timed correctly, white plugs mean fuel is too lean, black, too rich. Obsolete brown is normal.
9. Fuel mixture: Follow manufacturer's recommendations, usually 20:1.
10. Tighten all screws on the carburetor. Tighten all mounting bolts. Check for cracks or leaks at flanges and main body.

TIGHTEN ALL SCREWS

Needle Settings

The power and idle needles control the lubrication, as well as fuel, received by the engine. **Caution:** Too lean an adjustment can cause insufficient lubrication. Adjustments should be done carefully. Start by turning the needles all the way in (do not force them). Set Power (high speed) needle one and one-quarter (1 1/4) turns open and the idle (low speed) needle one and one-quarter (1 1/4) turns open. This puts both slightly on the rich side. Leaner adjustments can be made as needed.

Adjusting the Metering Lever

Proper fuel volume will pass through the needle valve only when the metering lever correctly engages the metering diaphragm. The "bumper" end of the lever should extend from .005 to .020 above the surface of the main body casting.

A simple way to check this tolerance is by sliding a straight-edge across the face of the casting. The straight-edge should very slightly interfere with the lever.

If adjustment is necessary, hold down the bumper end of the lever and bend the needle and (DO NOT PRESS DOWN ON THE NEEDLE).

ILLUSTRATION NO. 2



Walbro Carburetor Service Manual

Scott A. Freeman



Walbro Carburetor Service Manual:

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Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Small Air-cooled Engine Service Manual, 1990-1994** ,1995 Previously published as one volume under same title **Small AC Generator Service Manual** ,1986 **Seloc Mercury/Mariner Outboards, 1990-00 Repair Manual** Scott A. Freeman,1900 **Small Gas Engine Repair** Paul Dempsey,2008-05-08 SAVE MONEY BY HANDLING YOUR OWN SMALL GAS ENGINE MAINTENANCE OR REPAIR JOBS The Third Edition of Small Gas Engine Repair shows you how to troubleshoot and repair virtually any type of small gas engine used in garden equipment chain saws pumps and standby generators Completely revised and updated and offering a step by step approach this bestseller covers all you need to know to repair and maintain a small gas engine and get professional results while saving money This in depth guide by master mechanic Paul Dempsey includes the latest in small engine technology and gives you up to date information on overhead valve and overhead cam engines carburetion advances digital ignition systems and more Dempsey explains how to troubleshoot and repair both two and four cycle engines The author also reveals the shortcuts field fixes and other tricks of the trade that only working mechanics know In this Third Edition you ll find New information on float type and diaphragm carburetors The latest ignition systems together with advances in pollution control devices More than 50% new material added INSIDE THIS GAS ENGINE REPAIR GUIDE Basics Troubleshooting Ignition Systems Fuel System Rewind Starters Electrical System Engine Mechanical not a major section

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