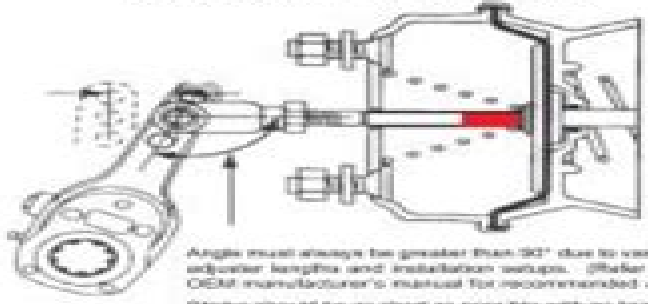


IMPORTANT: It may not be necessary to disconnect the air lines from the spring brake during this procedure as long as correct and straight parts alignment can be obtained during the re-assembly operations.

SECTION (7): CAM BRAKE ADJUSTMENT - ALL MODELS SPRING BRAKE AND SERVICE BRAKE ACTUATORS

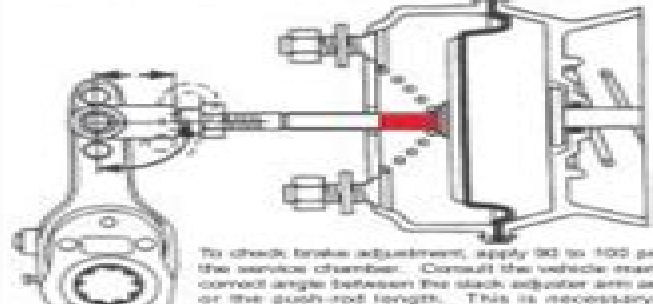
NOTE: The last half of an air chamber stroke is less efficient than the first half. Therefore, the following adjustments are recommended for maximum efficiency when using manually adjusted slack adjusters.

BRAKES "OFF" - NOT APPLIED



Angle must always be greater than 90° due to various slack adjuster lengths and installation setups. (Refer to axle or OEM manufacturer's manual for recommended angle).
Stroke should be as short as possible without losing to-drum contact.

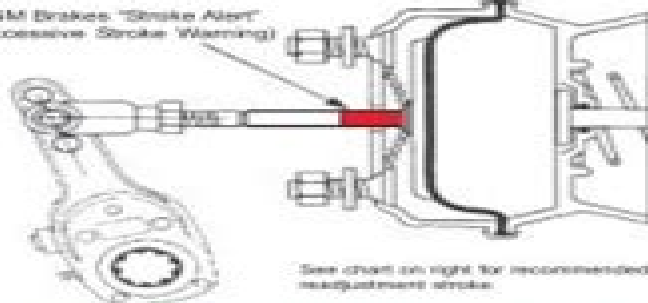
PROPERLY - ADJUSTED BRAKES "ON" - APPLIED



To check brake adjustment, apply 90 to 100 psi air pressure to the service chamber. Consult the vehicle manufacturer for the correct angle between the slack adjuster arm and push-rod and/or the push-rod length. This is necessary since different dimensions are required for automatic or manual slack, various slack lengths and different slack adjuster manufacturers.

IMPROPERLY ADJUSTED BRAKES "ON" - APPLIED
(Maximum recommended readjustment stroke has been exceeded)

MGM Brakes "Stroke Alert"
(Excessive Stroke Warning)



See chart on right for recommended readjustment stroke.

Type	Effective Area (Sq. In.)	Approx. Diaphragm O.D.	Rated Stroke of Chamber	Maximum Stroke with Brakes Adjusted	"B" MVMA Recommended Readjustment Stroke
		Inches MM	Inches MM		Inches MM
9	9	5.00 125	1.75 45	SHOULD BE AS SHORT AS POSSIBLE WITHOUT LINKING TO DRUM CONTACT	1.35 35
12	12	5.50 140	1.75 45		1.35 35
15	15	6.00 150	2.25 57		1.75 45
15L	15	6.00 150	2.50 64		2.00 51
20	20	6.50 165	2.25 57		1.75 45
20L	20	6.50 165	2.50 64		2.00 51
24	24	7.00 175	2.25 57		1.75 45
24L	24	7.00 175	2.50 64		2.00 51
24LP3	24	7.00 175	3.00 76		2.50 64
30	30	8.00 200	2.50 64		2.00 51
30LP3	30	8.00 200	3.00 76		2.50 64
35	35	8.00 200	3.00 76		2.25 57

SOURCE: MVMA (Motor Vehicle Manufacturers Association)

Note: The push-rod must remain perpendicular to the bottom surface of the non-pressure chamber (NPC) within ±3° zero to full stroke.

SECTION (8): RECOMMENDED SPRING BRAKE ACTUATOR DISARMING PROCEDURE



WARNING: THIS PROCEDURE MUST BE STRICTLY ADHERED TO. NEVER ATTEMPT TO REMOVE THE SPRING CHAMBER CLAMP RING FROM A DOUBLE DIAPHRAGM ACTUATOR OR THE SPRING CHAMBER RETAINING RING FROM A PISTON ACTUATOR. BOTH ACTUATORS EMPLOY A HIGH ENERGY POWER SPRING THAT COULD CAUSE SERIOUS BODILY INJURY IF THE SPRING WERE SUDDENLY RELEASED DUE TO IMPROPER DISASSEMBLY.

All retired spring brake actuators must be safely disarmed before they are disposed of to prevent serious personal injury from accidental sudden release of the high energy spring (as much as 2700 Lbs. of force) in the parking chamber. To disarm the unit, remove it from the vehicle following the instructions in Section (3) for combination chambers, or Section (5) for single/piggyback chambers. Be sure to release the brake per Section (2) of this manual. Never attempt to remove the head which contains the power spring. Observe all safety precautions. Place the unit in a steel "container" and use an acetylene torch to cut a hole through the head housing the power spring. Cut completely through at least two spring coils. The steel container must have openings to expose the head where it is to be cut with the acetylene torch and it must be strong enough to prevent parts from hurtling out should the unit suddenly separate before it is safely disarmed. It is the users responsibility to ensure the steel container is safe.

*Information concerning a suitable container is available through your MGM Brakes Representative.



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W4 Brake Repair Manual

Ying-Ying Zheng



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