



Tragfähigkeits- untersuchung von Zahnrädern

Ihr Problem

Die gleichzeitige Forderung nach steigenden zu übertragenden Leistungen und geringem Bauraum von Getrieben erfordert vielfach eine optimierte Auslegung von Verzahnungen. Im Vordergrund steht dabei für den Konstrukteur die genaue Kenntnis der vom Bauteil während des Einsatzes ertragbaren Spannungen, um beispielsweise Überdimensionierung zu vermeiden. Diese Festigkeitskennwerte können häufig nur durch experimentelle Untersuchungen an realen Werkstücken ermittelt werden. Zur Überprüfung der Tragfähigkeit stehen vielen Anwendern jedoch keine Prüfstände im eigenen Hause zur Verfügung. Darüber hinaus sind die Untersuchungen häufig sehr zeitaufwendig und bedürfen einer umfassenden Betreuung.

Unsere Lösung

Auf Prüfständen des WZL kann die tatsächliche Tragfähigkeit an realen Zahnrädern ermittelt werden. Zu diesen Untersuchungen zählen:

- Untersuchungen im Pulsator oder in Verspannungsprüfständen zur Ermittlung der Zahnfußfestigkeit
- Untersuchungen in Verspannungsprüfständen zur Ermittlung der Zahnflankenfestigkeit
- Berechnung der ertragbaren Hertz'schen Pressungen und der zulässigen Spannungen
- Spezielle Prüfstandsuntersuchungen zur Beurteilung der Zahnflanken Tragfähigkeit (Fressfest, Graufleckentest, Pittingtest, Öltest)

Neben der Untersuchung von Zahnrädern können zusätzlich Untersuchungen an Analogieprüfkörpern (z.B. Rollen) durchgeführt werden.

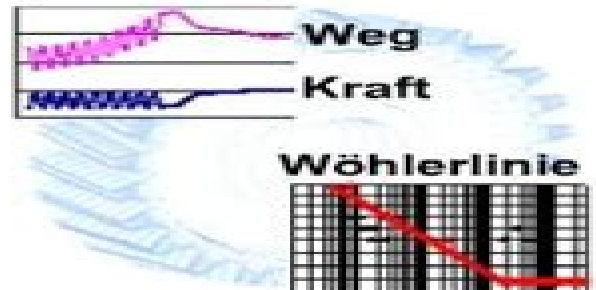
Ebenfalls können gezielte Untersuchungen zum Einfluss von Beschichtungen an Zahnrädern durchgeführt werden. Soweit möglich kann die Herstellung von Probenkörpern und der Zahnradprototypen im WZL erfolgen.

Unsere Leistungen

Zur Bestimmung der Tragfähigkeit werden die experimentellen Untersuchungen an Zahnrädern oder Analogieprüfkörpern durchgeführt. Hierbei handelt sich um Dauerschwingversuche oder Laufversuche. Die Auswertung der Versuchsergebnisse zur Bestimmung von Wöhlerlinien erfolgt nach den üblichen statistischen Verfahren.

Beispiel:
Bestimmung einer Wöhlerlinie für die Zahnfuß-Biegefestigkeit
• 3 zeitfeste Lastniveaus mit 10 bis 15 Versuchspunkten
• Untersuchung des Übergangsbereiches zur Dauerfestigkeit mit ca. 15 Versuchspunkten
• Dokumentation und Auswertung der Versuche

Preis: € 12.000,- - € 15.000,-
(zzgl. Fertigung von Probenkörpern)



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Table of Contents Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

1. Understanding the eBook Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
 - The Rise of Digital Reading Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
 - Advantages of eBooks Over Traditional Books
2. Identifying Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
 - Personalized Recommendations
 - Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung User

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- Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung Budget-Friendly Options

6. Navigating Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung eBook Formats

- ePub, PDF, MOBI, and More
- Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung Compatibility with Devices
- Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
- Highlighting and Note-Taking Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
- Interactive Elements Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

8. Staying Engaged with Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung

Verkehrsbeanspruchung

9. Balancing eBooks and Physical Books Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

- Setting Reading Goals Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung

- Fact-Checking eBook Content of Tragf Higkeits Restnutzungsdaueranalyse Stra Enbr Cken Ber Cksichtigung Verkehrsbeanspruchung
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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