# Triumph

ufacturer. If the unit requires an external power source, do not use the motorcycle battery. AC pulses in the machine's low tension wiring can trigger the strobe light and lead to incorrect readings.

4. At engine speeds above 2,000 rpm, one of the three marks on the alternator rotor (exposed by the Triumph patent plate) should line up directly with t bottom plate screw. If adjustment is necessary, loosen the no. I point set secondary bracket and shift the plate until the marks are aligned. Tighten the plate securing screws.

 Repeat the above procedure on no. 2 cylinder (center), then no. 3 cylinder (leff).

Reinstall the patent and inspection plates.

#### CARBURETOR ADJUSTMENTS

#### Idle Speed and Mixture

NOTE: Make these adjustments when the engine is at operating temperature.

#### SINGLE-CARBURETOR

 Make sure there is some freeplay in the throttle cable so the slide will close fully.

 Turn the pilot air screw in until it is lightly seated, then back it out 2½ turns.
Start the engine. Adjust the idle speed (throttle stop) screw so that the engine idles at about 750 rpm.

3. Make any fine adjustments by turning the pilot air screw in either direction so that an even idle is obtained. It should not be necessary to vary this screw more than ½ turn from the standard setting. If it is, there may be something wrong with the carburetor or engine. Check for fuel blockages, air leaks, etc.

4. Use the throttle cable adjuster to take up most of the slack in the cable. The twist grip should have 10-15° or rotation before the slide begins to rise.

#### TWIN-CARBURETOR

 Make sure there is some slack in the main throttle cable so that the slides will close fully.

Screw each pilot air screw in gently until it is seated, then back them out 2% turns.

 Start the engine. Disconnect one of the spark plug leads and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on one cylinder.

4. With both plug leads connected, rev the engine a few times to clean it out. Then disconnect the other plug lead, and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on the one cylinder.

 Connect the spark plug lead so that both cylinders will now be running. Idle speed will be very high. Back out each throttle stop screws by equal amounts until an idle speed of 500-750 rpm is obtained.

 To smooth out the idle, if necessary, turn each pilot air screw in or out by equal amounts. It should not be necessary to turn either of them more than ¼

turn. If it is, there is probably a defect in the system: air leaks, fuel flow problem, impure gasoline, etc.

7. Synchronize the throttle slides.

 Use the adjuster on the main throttle cable so that the slide begin to rise after about 10-15° of twist-grip rotation.

# Carburetor Synchronization,

On twin-carburetor models, the throttle slides must be synchronized or one cylinder will lead the other while running. This operation should be carried out after setting the idle speed and mix1. Remove the air cleaner(s).

Position a mirror behind the carburetors or reach into the bores with the thumb and index finger of one hand.

 Twist open the throttle slides, and feel, or watch, as the slides enter the bores. They should begin to enter their respective bores simultaneously.

4. An alternate method is to place a finger on each carbureter slide when closed, and then turn the twist-grip slightly. Both slides should begin to lift at the same time.

If adjustment is necessary, use the cable adjusters on the top of each carburetor raising or lowering them so the

Tune-Up Specifications

|  | Tune-op specializations |                                     |               |             |                |  |  |  |
|--|-------------------------|-------------------------------------|---------------|-------------|----------------|--|--|--|
|  | TRASW                   | If product                          | T-SHOW.       | TASA        | TARC           |  |  |  |
| CARBURETION                            | (See test procedures)   |                                     |               |             |                |  |  |  |
| VALVES                                 |                         |                                     |               |             |                |  |  |  |
| Valve Tappet Clearance (cold):         |                         |                                     |               | 0.009       | 0.002          |  |  |  |
| Innako (in.)                           | 0.00%                   | 0.000                               | (0),(0)(0)(2) | 0.000       | 0.050          |  |  |  |
| Indoke (men)                           | OL22003                 | 01.0050                             | 0.050         | 0.004       | 0.004          |  |  |  |
| Exhaust (in.)                          | 0.000                   | 0.004                               | 0.004         |             | 0.100          |  |  |  |
| Exhaust (mm)                           | 01.005-4                | 0.500                               | (0.000)       | 0.100       | OLDOO          |  |  |  |
| Walne Timing:                          |                         |                                     |               |             |                |  |  |  |
| Intake Opens                           |                         | Section 2017                        | 2000-200      | 241         | 25.62          |  |  |  |
| (BTOC)                                 | 49-12                   | 294"                                | 4907          | -20-MIT     | OHE .          |  |  |  |
| Intake Closes                          |                         |                                     |               | 200-        | 2000           |  |  |  |
| (ABDC)                                 | 68"                     | 555                                 | 500.7         | and "       | acor.          |  |  |  |
| Exhaust Opens                          |                         | THE R. P. LEWIS CO., LANSING, MICH. |               | 300 -       | 555*           |  |  |  |
| (BBDC)                                 | 不得性                     | 457                                 | 64.*          | 360         | 363            |  |  |  |
| Exhaust Closes                         | 2000000                 |                                     | 261.**        | 2647        | 34"            |  |  |  |
| (ATDC)                                 | 20.0                    | 97.                                 | 100           | -20-18      | 2010           |  |  |  |
| IGNITION                               |                         |                                     |               |             |                |  |  |  |
| Spark Plug (standard)                  |                         |                                     |               |             |                |  |  |  |
| (Champion)                             | D-0.20                  | 298-46                              | 250 (4)       | 3430        | 2423           |  |  |  |
| (Champion)<br>Spark Ping Gap:<br>(in.) |                         |                                     |               |             | 12.000         |  |  |  |
| Clim. N                                | 0.000-0.025             | 0.020                               | 0.020         | 0.005       | 0.005          |  |  |  |
| Course)                                | 0.505-0.635             | 0.508                               | 0.3906        | 0.635       | 0.635          |  |  |  |
| Contact Breaker Capi                   |                         |                                     |               |             |                |  |  |  |
| (im.)                                  | 0.015                   | 0.005                               | 0.005         | 0.014-0.016 | 0.014-0.016    |  |  |  |
| ( man)                                 | 0.384                   | 0.380                               | 01.348(1      | 0.350-0.600 | 0.350-0.400    |  |  |  |
| Ignition Timing:                       |                         |                                     |               |             |                |  |  |  |
| Crankshaft Position                    |                         |                                     |               |             | and the second |  |  |  |
| (advanced)                             | 307                     | 3/8"                                | 23/8/7        | 38"         | 367            |  |  |  |
| Piston Position (BTDC):                |                         |                                     |               | F80000000   |                |  |  |  |
| (in.)                                  | 40.25-402               | 40.363404                           | (0.3300)      | 01.41.05    | 0.485          |  |  |  |
| (mm)                                   | 8,667                   | 8.380                               | 8.380         | 190.4       | 30.4           |  |  |  |

|   | 71200                   | 7130        | TREETY                       | 37.8 60V    | 3,1120.6.  |  |  |  |
|---|-------------------------|-------------|------------------------------|-------------|--|--|--|--|
| CARBURETION                             | . (See text procedurer) |             |                              |             |  |  |  |  |
| VALVES                                  |                         |             |                              |             |  |  |  |  |
| Valve Tappet Clearance (cold):          |                         |             |                              | 0.008       | 0.006  |  |  |  |
| Intake (in.)                            | G-GOS                   | 0.006       | (0.0008                      | 0.000       | 0.15   |  |  |  |
| Intake (mm)                             | 0.050                   | 0.152       | 0.20                         |             | 0.005  |  |  |  |
| Exhaust (in.)                           | 01.004                  | 0.008       | 0.000                        | 0.006       | 0.006  |  |  |  |
| Exhaunt (mm)                            | 0.00                    | 0.803       | 0.15                         | 0.15        | 0.200  |  |  |  |
| Valve Timing:                           |                         |             |                              |             |  |  |  |  |
| Intake Opens<br>(BTDC)                  |                         |             |                              |             | THE STATE OF THE S |  |  |  |
| (BTDC)                                  | 34*                     | 50"         | DV-AL                        | NA.         | 20.  |  |  |  |
| Intake Closes                           |                         |             |                              | 2000        | 64*  |  |  |  |
| (ABDC)                                  | 2040年                   | 64"         | N.A.                         | N.A.        | CO-E   |  |  |  |
| Fishment Opens                          |                         |             | C. 2000 1                    | 122017      | 67*  |  |  |  |
| (BBDC)                                  | 252                     | 67*         | DNIA.                        | NA          | April 1  |  |  |  |
| Exhaust Closes                          |                         |             | 222                          |             | 477  |  |  |  |
| (ATDC)                                  | 34*                     | 47*         | NA                           | N.A.        | 400  |  |  |  |
| IGNITION                                |                         |             |                              |             |  |  |  |  |
| Spork Plug (standard)                   |                         |             |                              | NO          | 2003   |  |  |  |
| (Champion)                              | 25428                   | NUB         | 543                          | 24.3        | 296.01   |  |  |  |
| Spark Plug Cup:                         |                         |             | The second second            | 0.0005      | 0.000  |  |  |  |
| (in.)                                   | O 0825                  | 0.020       | 0.005                        | 0.635       | 0.50   |  |  |  |
| ( enema )                               | 0.635                   | 0.500       | 0.635                        | (DL/6036)   | 0.50   |  |  |  |
| Contact Breaker Cap:                    |                         |             | and the second second second | 0.014-0.016 | 0.004-0.016  |  |  |  |
| Circ.)                                  | 0.004-0.006             | 0.014-0.006 | 0.014-0.016                  | 0.014-0.010 | 0.350-0.400  |  |  |  |
| (man)                                   | 0.350-0.600             | 0.350-0.400 | 0.350-0.400                  | 0.380-9.400 | G1.300-10.400  |  |  |  |
| Ignition Timing:<br>Crankshaft Position |                         |             |                              |             |  |  |  |  |
| Counkshadt Position                     |                         | 200         | 940000                       |             | 381  |  |  |  |
| (advanced)                              | 345                     | 388°*       | 3467                         | 38"         | 1949   |  |  |  |
| Piston Position (BTDC):                 |                         |             | 22-03 SE-10 M                |             | 0.387  |  |  |  |
| Cie. 3                                  | Ot-40 1876              | 01.3(5)7    | G0.44 0.55                   | 0.435       | 9.07   |  |  |  |
| Cenary)                                 | 100.4                   | 98.000      | 10.4                         | 3:01-6      | CONTRACT.  |  |  |  |

# Triumph Tr25w 1968 1970 Service Repair Manual

Haynes

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