

Tailstock

The tailstock barrel is spring-loaded which feature enhances the cutting conditions in the proximity of tailstock. The tailstock can be set over for turning shallow tapers. It is locked on bed by means a lever-operated eccentric pin and secured by screws.

Electrical equipment

The electrical equipment is arranged in a separate cabinet attached to the rear of headstock. The electrical controls are located within operator's reach. The voltage of the control circuits is 110 V. The machine is standardly wired and fitted with electric motors for a working voltage of 380 V, 50 Hz.

Optional extras

Universal three-jaw chuck
dia. 200 or 250 mm,
respectively, with backplate

Four-jaw faceplate

Threading indicator

Fixed steady, dia. 205 mm

Travelling steady

Rear toolpost

Taper turning attachment

Cross stop

Longitudinal positive stop

Cooling equipment

Anchoring materials

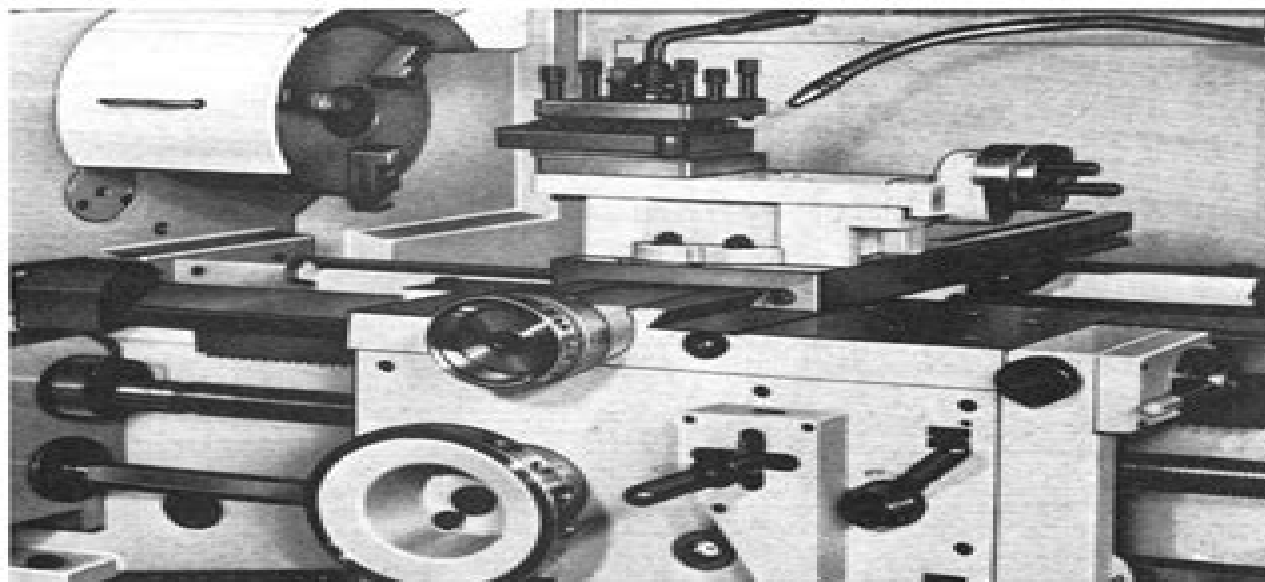
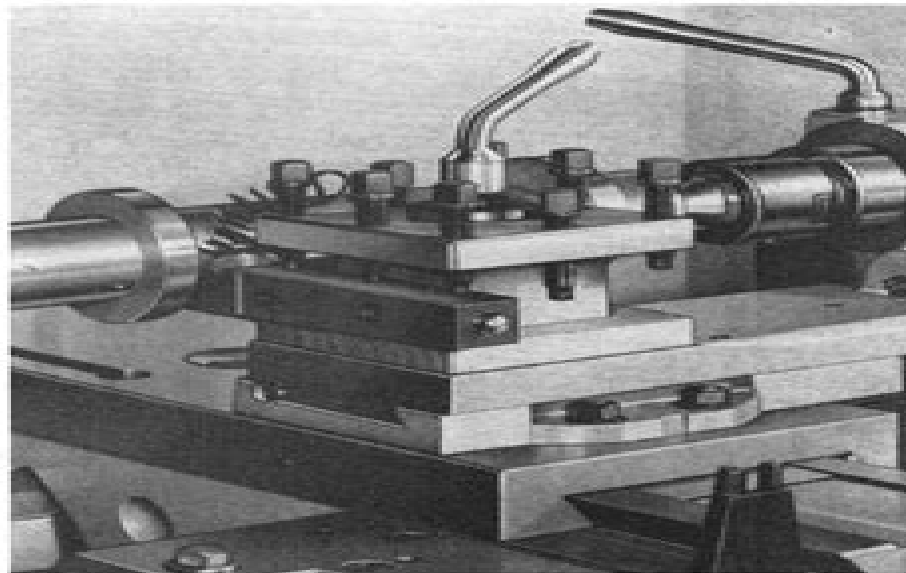


Standard machine version

The SUI 40 and SUI 50 lathes are standardly supplied in metric system and fitted with electrical equipment for 3 - 380 V, 50 Hz mains rating, 110 V control voltage.

They are fitted with a 7,5 kW main drive motor, automatic lubrication motor and rapid traverse motor. The gearbox is fitted with preselection of spindle speed steps within 14 to 2240 r.p.m., multiple disc clutch and brake.

The guideways for the saddle and tailstock are hardened and ground. The spindle nose is to ČSN 201011 B 6 standard, corresponding to DIN 55022. The top slide is fitted with a square turret toolpost.



Optional machine versions

Machine wired for other than standard 3 - 380 V, 50 Hz mains rating

Machine in inch system

Machine with Camlock-type spindle nose

Machine for service in severe climatic conditions

Machine painted to client's requirement

Tos Manual Lathes

Surplus Record



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Table of Contents Tos Manual Lathes

1. Understanding the eBook Tos Manual Lathes
 - The Rise of Digital Reading Tos Manual Lathes
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Manual Lathes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Manual Lathes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Manual Lathes
 - Personalized Recommendations
 - Tos Manual Lathes User Reviews and Ratings
 - Tos Manual Lathes and Bestseller Lists
5. Accessing Tos Manual Lathes Free and Paid eBooks
 - Tos Manual Lathes Public Domain eBooks
 - Tos Manual Lathes eBook Subscription Services
 - Tos Manual Lathes Budget-Friendly Options

6. Navigating Tos Manual Lathes eBook Formats
 - ePub, PDF, MOBI, and More
 - Tos Manual Lathes Compatibility with Devices
 - Tos Manual Lathes Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Manual Lathes
 - Highlighting and Note-Taking Tos Manual Lathes
 - Interactive Elements Tos Manual Lathes
8. Staying Engaged with Tos Manual Lathes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Manual Lathes
9. Balancing eBooks and Physical Books Tos Manual Lathes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Manual Lathes
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tos Manual Lathes
 - Setting Reading Goals Tos Manual Lathes
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tos Manual Lathes
 - Fact-Checking eBook Content of Tos Manual Lathes
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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