

Specifications

Cylinders: V16

Piston Displacement: 9368 cu. in. (154 L)

Bore & Stroke: 9.375" x 8.5" (238 x 216 mm)

Compression Ratio: 8:1

Jacket Water System Capacity: 148 gal. (560 L)

Lube Oil Capacity: 165 gal. (625 L)

Starting Systems: 125 - 150 psi air/gas 24V electric

Dry Weight: 28,750 lb. (13,041 kg)

Standard Equipment

AIR CLEANER — Engine mounted, Dry type, including pad type pre-cleaner and service indicator. For sheltered installation and average dust environment.

BARRING DEVICE — Manual.

BEARINGS — Heavy duty, replaceable, precision type.

BREATHER — Ejector type, extractor, plumbed into exhaust

stream. **CONNECTING RODS** — Drop forged steel, rifle drilled.

CONTROL SYSTEM — Pneumatic. Includes pilot operated valves for air start and pre-lube. Engine mounted control panel with two push button valves. Pilot operated air start valves omitted when starter is not furnished by Waukesha.

CRANKCASE — Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANKSHAFT — Counterweighted, forged steel, ten main bearings, and dynamically balanced.

CRANKSHAFT PULLEY, FRONT SEGMENT — Ten inch (254 mm) pitch diameter pulley, with six o-section drive grooves, front end drive assembly, and outboard bearing. Outboard bearing not mounted. Includes engine mounted stub shaft and coupling guard.

CYLINDERS — Removable wet type bainitic cast iron cylinder liners, chrome plated on outer diameter.

CYLINDER HEADS — Sixteen interchangeable. Two hard faced intake and two hard faced exhaust valves per cylinder. Hard faced intake and exhaust valve seat inserts. Roller valve lifters and hydraulic push rods.

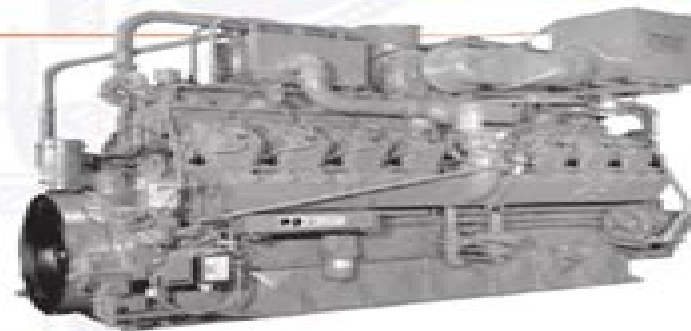
ENGINE ROTATION — Counterclockwise when facing flywheel.

EXHAUST OUTLET — Single vertical at center. Flexible stainless steel connection with 14" (356 mm) flanges.

FLYWHEEL — Approx. $WR^2 = 155000 \text{ lb-in}^2$, with ring gear (208 teeth), machined to accept two drive adapters; 31.88" (810 mm) pilot bore, 30.25" (768 mm) bolt circle, (12) .75" — 10 tapped holes, or 28.88" (734 mm) pilot bore, 27.25" (692 mm) bolt circle, (12) 0.625" — 11 tapped holes and (12) 0.75" — 10 tapped holes.

FLYWHEEL GUARD

FUEL SYSTEM — Dual, natural gas, 4" (102 mm) duplex downdraft. Two mounted Fisher 99, 2" (51 mm) gas regulators, 30 - 60 psi (207 - 414 kPa) inlet pressure required.



GOVERNOR — Woodward UG-8LD hydraulic lever type, with friction type speed control. Mounted on right hand side.

IGNITION — Waukesha Custom Engine Control Ignition Module. Electronic digital ignition system. 24V D/C power required.

INSTRUMENT PANEL — Engine mounted, includes jacket water temperature, lube oil pressure, lube oil temperature, intake manifold compound vacuum pressure, intake manifold temperature gauges, and digital electronic tachometer.

INTERCOOLER — Air-to-water.

LEVELING BOLTS

LIFTING EYES

LUBRICATION — Full pressure. Gear type pump. Full flow filter, 45 gallon (170 litres) capacity, not mounted. Includes lube oil strainer (mounted on engine) and flexible connections (shipped loose). Air/gas motor driven prelube pump. Requires final piping.

MANIFOLDS — Exhaust, (2) water cooled.

OIL COOLER — With thermostatic temperature controller and pressure regulating valve. Not mounted.

OIL PAN — Base type. 165 gallon (625 litres) capacity including filter and cooler.

PAINT — Off-peak orange primer.

PISTONS — Aluminum with floating pin. Oil cooled.

SHIPPING SKID — For domestic truck or rail.

TURBOCHARGERS — Two with water cooled bearing housings. Wastegate controlled.

VIBRATION DAMPER — Viscous type. Guard included with remote mounted radiator or no radiator.

WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT — Belt driven water circulating high capacity pump for intercooler and lube oil cooler. See S6535-14 performance curve for use with standard 10" diameter crankshaft pulley.

WATER CIRCULATING SYSTEM, ENGINE JACKET — Belt driven water circulating pump, 175 - 180° F (79 - 82° C) individual cylinder thermostats, full flow bypass. Flange connections and mating flanges for (2) 4.5" (114 mm) inlets and (1) 6" (152 mm) outlet.

Waukesha P9390gsi Engine Manual

David Baud



Waukesha P9390gsi Engine Manual:

Waukesha VHP Series Gas and Diesel Engines Dresser Industries, inc. Waukesha Engine Division,1974
Waukesha Operation & Maintenance Manual ,1986 **General Instructions for the Care and Operation of**
Waukesha Engines Waukesha Motor Company,1951* **Waukesha Model FC Gas, Gasoline Engine** ,1958
Waukesha VR Series Gas and Diesel Engines Dresser Industries, inc. Waukesha Engine Division,197? **General**
Instructions for the Care and Operation of Waukesha-Hesselman Oil Engines, with Vacuum Fuel-air Control
Waukesha Motor Company,1939 **General Instructions for the Care and Operation of Waukesha-Hesselman Oil**
Engines with Vacuum Fuel-air Control Waukesha Motor Company (Waukesha, Wis.),1942 **Waukesha Scania Service**
Manual Dresser Industries, inc. Waukesha Engine Division,1977 **Gas Engine Manual** ,1968 *Gas Engine Manual*
Edwin P. Anderson,Ted Pipe,1981

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