

9 Synchronizer

9.1 Determining wear limit (except for 1st /2nd gear)

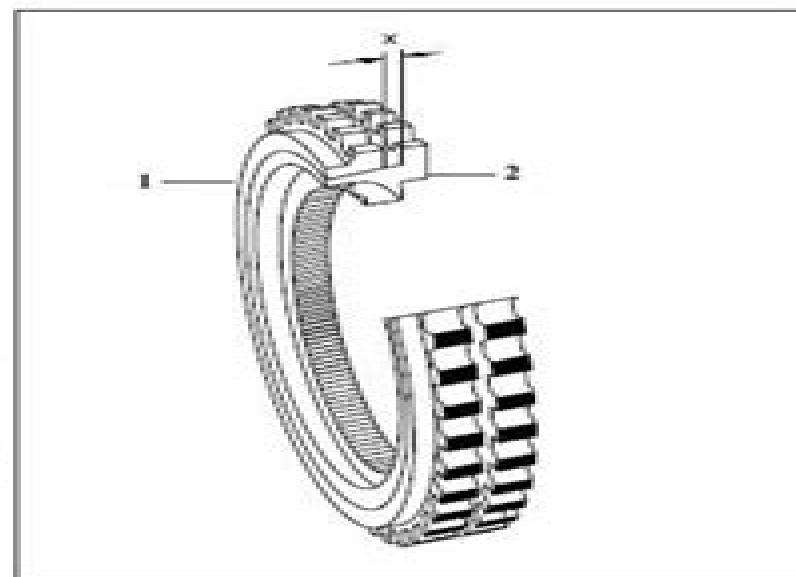
Check condition of synchronizer rings and clutch bodies before assembling synchronizers.

NOTE

Do not mix up synchronizer parts.

- 1 Place synchronizer ring (1) onto corresponding clutch body (2). Turn synchronizer parts so cones nest evenly and parallel together.

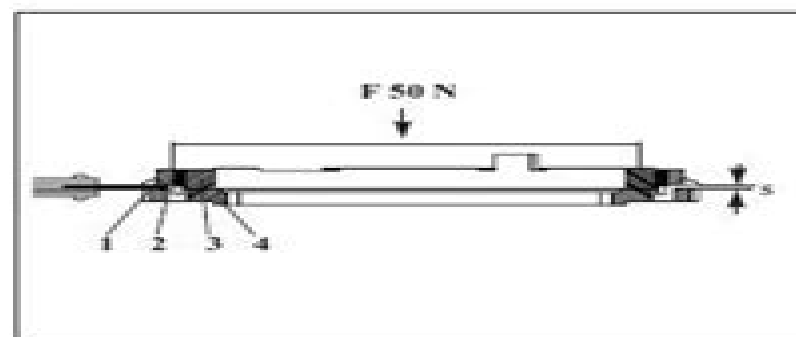
Wear limit for 3rd/4th gear and splitter synchronizer rings is 0.8 mm. Wear limit for range-change rings is 1.2 mm.
- 2 Using feeler gauge, measure distance (X) between clutch body and synchronizer ring at two opposing points. If wear limit is below 0.8 or 1.2 mm, exchange synchronizer ring and/or clutch body.
- 3 Check condition of synchronizer parts (visual check). Replace synchronizer parts if surface is not flat. Do not mix up parts which have been inspected together (mark parts accordingly).



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9.2 Determining wear limit (1st /2nd gear)

- 1 Place inner ring (3), intermediate ring (2) and outer ring (1) of 1st/2nd gear synchronizer onto clutch disc (4). Turn outer ring so cones nest evenly together. Evenly apply 50 Nm on outer ring.
- 2 Using a feeler gauge, measure distance (s) between clutch disc and outer ring at two opposing points. The wear limit is 1.5 mm. If distance (s) is below wear limit, use new intermediate and/or outer ring and inner ring.



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Zf Ecosplit 16s 221 Transmission Repair Manual

Max Ellery



Zf Ecosplit 16s 221 Transmission Repair Manual:

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