

BBC Clutch Installation

P-2110-WE
819-0375

▲ WARNING Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel. When performing maintenance on either mowing deck or engine, the engine should be stopped and the spark plug wire should be disconnected.



Tools: Sockets, Torque Wrench

A. Replacing the Brake Assembly

1. Remove the lawn mower blade from the BBC by removing the blade mounting bolts.
2. Remove the BBC mounting bolt.
3. Disconnect the customer supplied brake actuation spring.
4. Disconnect the BBC actuation cable.
5. Remove anti rotation bolt pin if necessary.
6. Remove the BBC assembly from the mower.

▲ WARNING Constraining the axial movement of the brake plate may cause the BBC to function improperly, leading to increased blade stop times and premature failure of the BBC.

NOTE: Pin must be free of grooves that will prevent axial movement of the brake plate.

Warner Electric • 888-274-3718

Installation Instructions



Note: On some applications, the BBC brake assembly will not easily fit through the space allowed in the mower deck. In this instance, the mower engine mounting bolts must be removed and the mower engine lifted off of the deck so that the brake assembly can be removed.

7. Install the new BBC brake assembly directly to the engine crankshaft. In the case where the mower engine was lifted up, remount the engine to the mower deck.
8. Reinstall the BBC actuation cable.

NOTE: A minimum of 150 in.lbs. (16.95Nm) of torque is required to move the actuation arm from the fully clutched to the fully braked position.

9. Reinstall the BBC mounting bolt. Torque the BBC mounting bolt to 48 ft-lbs. (65 N-m) for a 3/8-24 UNF or a M10 x 1.25-6g mounting bolt (contact Warner Electric personnel for assistance with other thread sizes)

Recommended Bolt Torque		Thread Type
48 ± 3 lbs.ft.	65 ± 5Nm	3/8-24 UNF
48 ± 3 lbs.ft.	65 ± 5Nm	M10x1.25-6g

Bolt to be grade #8 US, Grade #10 Europe.

Note: Please contact Warner Electric for assistance with other thread sizes.

▲ WARNING Proper mounting bolt torque is essential for BBC operation and to prevent premature failure of the BBC.

10. Reinstall the customer supplied brake actuation spring.
11. Reinstall the mower blade.
12. Burnish the BBC per the burnish instructions.

Zx636 Clutch Installation Manual

Mark Coombs



Zx636 Clutch Installation Manual:

Luk Clutches ,1996 *Clutch Manual* ,1989 **Kawasaki ZX636 (ZX-6R) & ZX600 (ZX-6RR) '03 to '06** Editors of Haynes Manuals,2015-10-23 Complete coverage for your Kawasaki Ninja ZX 6R for 2003 to 2006 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color **Clutch & Flywheel Handbook** Tom Monroe,1977 Offers guidance in planning the optimal clutch and flywheel system for a given car and provides instructions for installing adjusting servicing and using the equipment **Clutch and Flywheel Handbook** Tom Monroe,1991 New Concept Modular Manual Transmission Clutch and Flywheel Assembly Barrie Craft,Peter Doll,Society of Automotive Engineers,1992 *Unit Instruction Manual* Komatsu Seisakujo,198? Engine and Clutch Service and Repair Mitchell Manuals, inc,1981 *Manual Transmission Clutch Systems* SAE Clutch Standards Committee,1997 This book serves as a basic clutch design handbook by covering present and future clutch technologies related to passenger cars and light duty trucks **Kawasaki Ninja ZX-7R and ZX-9R Service and Repair Manual** Mark Coombs,2000

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