

SERVICE SPECIFICATIONS
SERVICE DATA

Compression pressure		STD Limit		1,177 kPa 981 kPa 980 kPa (1.0 kgf/cm², 14 psi) or less	12.0 kgf/cm² 10.0 kgf/cm²	171 psi 142 psi
Cylinder head	Difference between each cylinder					
	Head surface warpage	Limit		0.15 mm		0.0059 in.
	Manifold surface warpage	Limit		0.20 mm		0.0079 in.
	Valve seat Refacing angle		Intake Exhaust	30°, 45°, 60° 30°, 45°, 65°		
			Contacting angle	45°		
Valve guide bushing			Contacting width	1.2 – 1.6 mm		0.047 – 0.063 in.
	Inner diameter		Intake Exhaust	8.01 – 8.03 mm 8.01 – 8.03 mm		0.3154 – 0.3161 in. 0.3154 – 0.3161 in.
	Outer diameter	STD O/S 0.05		13.040 – 13.051 mm 13.090 – 13.101 mm		0.5134 – 0.5138 in. 0.5154 – 0.5158 in.
	Replacing temperature (cylinder head side)			Approx. 90°C (194°F)		
Valve	Valve overall length	STD	Intake Exhaust	113.5 mm 112.4 mm		4.468 in. 4.425 in.
	Valve face angle			44.5°		
	Stem diameter	STD	Intake Exhaust	7.970 – 7.985 mm 7.965 – 7.980 mm		0.3138 – 0.3144 in. 0.3136 – 0.3142 in.
	Stem end refacing	Limit		0.5 mm		0.020 in.
	Stem oil clearance	STD	Intake Exhaust	0.025 – 0.06 mm 0.03 – 0.065 mm		0.0010 – 0.0024 in. 0.0012 – 0.0026 in.
			Limit	Intake Exhaust		
				0.08 mm 0.10 mm		0.0031 in. 0.0039 in.
	Valve head edge thickness	STD		1.0 mm		0.039 in.
		Limit		0.6 mm		0.024 in.
Valve spring	Free length			48.5 mm		1.909 in.
	Installed load at 40.5 mm (1.594 in.)					
		STD Limit		294 N 279 N	30.0 kgf 28.5 kgf	66.1 lbf 62.8 lbf
	Squareness	Limit		1.6 mm		0.063 in.
Rocker arm and shaft	Rocker arm inside diameter			16.000 – 16.016 mm		0.6299 – 0.6306 in.
	Rocker shaft diameter			15.97 – 15.99 mm		0.6287 – 0.6295 in.
	Shaft to arm oil clearance	STD		0.01 – 0.05 mm		0.0004 – 0.0020 in.
		Limit		0.08 mm		0.0031 in.
Intake, exhaust manifolds and air intake chamber	Manifold surface warpage					
		Limit	Intake Exhaust	0.2 mm 0.7 mm		0.008 in. 0.028 in.
			Air intake chamber	0.2 mm		0.008 in.
Chain and sprocket	Crankshaft sprocket wear	Limit		59.4 mm		2.339 in.
	Camshaft sprocket wear	Limit		113.8 mm		4.480 in.

Toyota Camry Repair Manual Engine Torque Settings

Chilton Automotive Books



Toyota Camry Repair Manual Engine Torque Settings:

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