

Body Repair

INTRODUCTION

BODY PANEL REPLACEMENT

- RADIATOR UPPER SUPPORT (ASSY)
- RADIATOR SIDE SUPPORT (ASSY)
- FRONT CROSSMEMBER (ASSY)
- RADIATOR SUPPORT (ASSY)
- FRONT FENDER APRON (ASSY)
- COWL TOP SIDE PANEL (ASSY)
- FRONT BODY PILLAR (CUT)
- CENTER BODY PILLAR (CUT)
- FRONT DOOR OUTER PANEL (ASSY)
- REAR DOOR OUTER PANEL (ASSY)
- ROCKER OUTER PANEL (CUT+P)
- ROCKER OUTER PANEL (CUT)
- ROCKER PANEL NO. 3 REINFORCEMENT (CUT)
- QUARTER PANEL (ASSY)
- QUARTER WHEEL HOUSING OUTER PANEL (ASSY)
- QUARTER PANEL FRONT EXTENSION (ASSY)
- BACK DOOR OPENING UPPER REINFORCEMENT (CUT)
- QUARTER PANEL REINFORCEMENT (CUT)
- ROOF SIDE INNER REAR PANEL (ASSY)
- BODY LOWER BACK PANEL (CUT)
- BODY LOWER BACK PANEL (ASSY)
- REAR FLOOR SIDE PANEL (ASSY)

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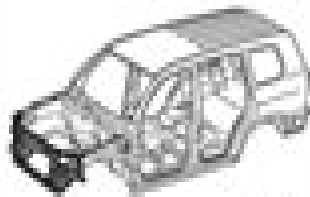
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BP-4

BODY PANEL REPLACEMENT

RADIATOR SUPPORT (ASSY)



F00044

Symbol meaning

REMOVAL



Remove Weld Points

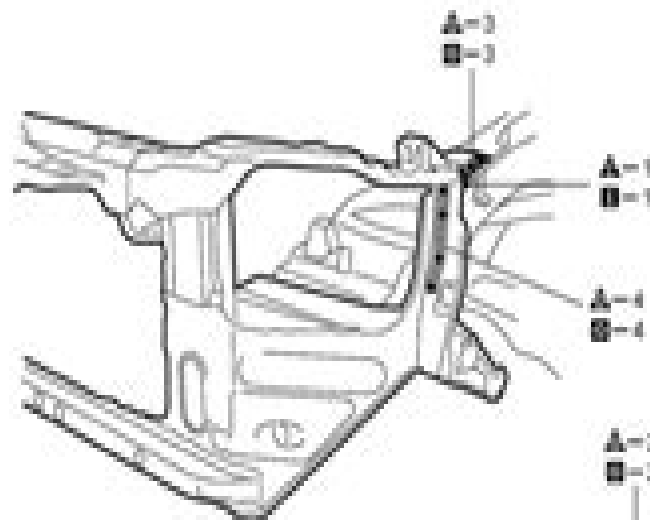
INSTALLATION



Plug Weld

F00045

REMOVAL/INSTALLATION



Toyota Land Cruiser Factory Service Manual 200 Series

Huangqi Zhang



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