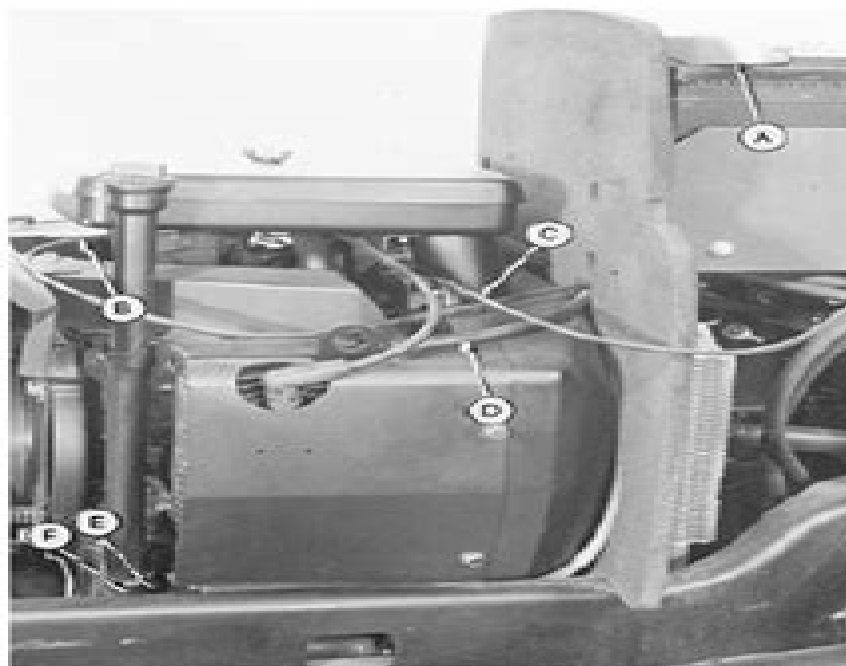


5. Disconnect items (A—F).
6. Disconnect drive shaft at engine.
7. Loosen PTO belt tension and remove belts from engine.
8. Remove engine mounting cap screws.
9. Attach load positioning sling to lift eyes and remove engine.
10. Make repairs as necessary. (See CTM2.)

- A—Positive Battery Cable
- B—Choke Cable
- C—Throttle Cable
- D—Battery Ground Cable at Engine
- E—Positive Battery Cable from Starter
- F—Starter Solenoid Lead



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11. Installation is done in the reverse order of removal.
- Tighten engine mounting cap screws to specifications.
 - When connecting drive shaft, tighten cap screws to specifications.

NOTE: Determine which adjuster you have. (420 only)

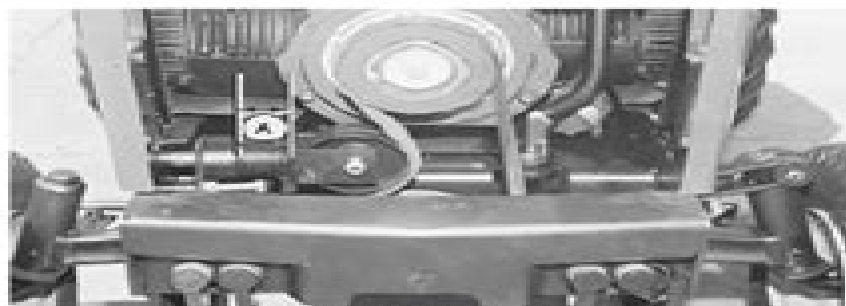
- When adjusting PTO belt tension on horizontal adjuster, tighten bolt until spring measures 41 mm (1.600 in.).

When adjusting PTO belt tension on vertical adjuster, tighten nut until spring measures 35 mm (1.380 in.).

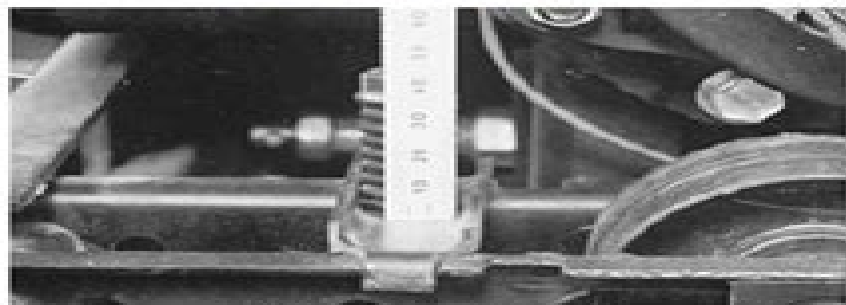
- Adjust slow and fast idle. (See Section 220, Group 10.)

TORQUE SPECIFICATIONS

Engine Mounting Cap Screws	
316	39 N·m (29 lb-ft)
318 and 420	47 N·m (34.5 lb-ft)
Drive Shaft Mounting Cap Screws	27 N·m (20 lb-ft)



Horizontal Adjuster (Early 420)



Vertical Adjuster (Later 420)

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