

#### Fig. 1.10 Gearchange mechanism

Gear selector arm

Pawl spring.

3 Gearchange pawl - 2 all

Circlia

Gear selector arm roller.

6 Centraliser screw

T. Mich

B. Spring washer

9 Return spring

10 Stop

12 Gearchange shaft

13 Off seal

14 Washer

15 Circlip

16 Sealing rubber

17 Gearchange lever

18 Pinch bolt

19 Aubber

#### 34 Engine/gearbox reassembly: replacing the crankshaft

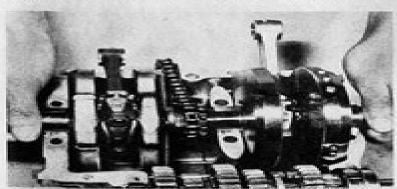
 Replace the oil baffle plates in the crankcase, depressing them firmly to enable the transverse retaining rod to be fitted.

2. Clean the main bearing housings thoroughly and then refit the new main bearing shells into the two crankcase halves. The locating tags must engage with the relieved portion of each housing and the ends of each shell should be flush with the crankcase matting surface.

3. Fit the cam chain onto the crankshaft central sprocket and then lubricate the main bearing journals. Lift the crankshaft up into position in the casing. Check that the main bearing shells have not been displaced.

#### 35 Engine/gearbox reassembly: joining the crankcase halves

1 Ensure that both mating surfaces of the crankcase halves are clean and amear them with a light coating of gasket cement. Check again that the bearing shells are located correctly.



34.3 Lift crankshaft and camchain into position in crankcase

2 Fit the upper crankcase half into position on the lower half so that it locates with the dowel pins and gently tap it down with the flat of the hand. Check that the mating surfaces have contacted all round the cases. If any difficulty is encountered in fitting the two cases together, do not use force. Remove the lower half, check the components for correct positioning and then repeat the fitting operation.

3 Refit the bolts into the crankcase upper half, bearing in mind that the rear bolt behind and to the right of the breather chamber also retains the main earth lead. Do not only the clips which secure the alternator leads. Tighten the bolts only by hand at this stage. Invert the crankcase and fit the lower bolts. Tighten all the bolts evenly, a little at a time, in the sequence given in the accompanying illustration. The final torque settings are as follows:

8 mm balts

2-0 - 2-4 kg m (lb ft)

6 mm bolts

0-8 - 1-2 kg m (lb ft)

During tightening, check that the crankshaft and engine shafts revolve freely.



35.2 Lower upper casing into place over gearshafts and crankshaft

# Yamaha Xs 250 Se Manual

Jessica J Manson

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web 2015 16 major editorial changes 3 4 2c by state association adoption one commemorative memorial patch may be worn on the jersey the patch shall not exceed 4 square inches shall not be a number and must be

#### basketball rules changes 2020 21 nfhs - Feb 12 2023

web may 12 2020 basketball rules changes 2020 21 by nfhs on may 12 2020 basketball share print 2 12 5 the intent of the rule change is to avoid gamesmanship and ensure the time for replacement remains within the rules this rule change makes 2 12 5 consistent with 2 12 4 second horn requirement

2023 24 points of emphasis rules nfhs org - Apr 14 2023

web uniform jerseys must comply with the rules listed in 3 4 3 5 and 3 6 the rules are concise and clear regarding what is and is not permissible on the jersey an nfhs basketball uniform guide was created to illustrate the proper uniform design graphically that document and an animated presentation can be found on the nfhs website uniforms

#### free throw procedures and foul administration amended in 2023 24 nfhs - Nov 09 2022

web may 19 2023 this change to rule 4 8 1 eliminates the one and one scenario and sets new foul limits each quarter for

awarding the bonus free throw rules changes were approved by the national federation of state high school associations nfhs basketball rules committee at its annual meeting april 24 26 in indianapolis the

# high school basketball nfhs announces free throw foul rule changes - Mar 01 2022

web may 15 2023 the fayetteville observer free throw and foul situations in high school basketball will look different for the 2023 24 season the one and one free throw has been eliminated and foul limits

#### comments on the 2023 24 rules changes eexams nfhs - Jun 04 2022

web page 77 2023 24 nfhs basketball rules comments on the 2023 24 rules changes 2 1 3 note easily comply with the rules schools can now allow teammates to wear black undershirts mistake before the first dead ball after the ball becomes live unless there is a change of possession provides an appropriate amount of time to